



Fitting with welded connection according to DIN 11864-1 and BBS sterile contour

- Design according to DIN 11864-1
- All wetted materials can be tracked
- Part of the BBS modular system



Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

	Type BBS-05 Clamp connection with welded connection according to DIN 11864-3 and BBS-Sterile contour	▶
	Type BBS-06 Sterile contour flange connection according to DIN 11864-2 with welded connection	▶
	Type BBS-07 Sterile contour block flange	▶
	Type BBS-11 Standard ingold socket	▶

Type description

The sterile contour fitting with welded connection has a defined sealing compression which ensures that the O-ring seal is pressed with almost no gaps. This largely avoids product deposits. The sterile contour fitting with welded connection is part of the BBS modular system. For a connection with the highest demands we recommend BBS-05 or BBS-06.



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1. General technical data

Product properties	
Dimensions	Further information can be found in chapter "4. Dimensions" on page 4.
Materials	
Wetted	Stainless steel 1.4435/316L Special materials on request
Non-wetted	Stainless steel 1.4305/303 or equivalent
Seal	EPDM, FEP
Surface quality	Wetted surface: RA < Ra 0.76 µm (ASME BPE SF3), other surfaces on request
Performance data	
Operating pressure	
Aseptic variant	DIN DN 10...DN 40: 40 bar DIN DN 50...DN 100: 25 bar ISO DN 08...DN 25: 40 bar ISO DN 32...DN 80: 25 bar ASME DN 1/2"...DN 1 1/2": 40 bar ASME DN 2"...DN 4": 25 bar
Sterile orbital variant	- 0.2 bar abs...16 bar
Medium data	
Operating medium	Gases or liquids
Medium temperature	EPDM seal material: - 40 °C...+ 90 °C, short-term up to + 140 °C FEP seal material: - 60 °C...+ 160 °C, short-term up to + 205 °C
Process/Port connection & communication	
Nominal diameter	
Aseptic variant	DIN DN 10...DN 100 ISO DN 08...DN 80 ASME DN 1/2"...DN 4"
Sterile orbital variant	DIN DN 04...DN 50 ISO DN 06...DN 50 ASME DN 1/4"...DN 2" Customised on request
Port connection	Rounded thread according to DIN 405 - 1 (aseptic variant) or metric fine thread (sterile orbital variant)
Approvals and conformities	
Certificate	Material certificate 3.1
Foods and beverages/Hygiene	
FDA	Further information can be found in chapter "2.4. Foods and beverages/Hygiene" on page 4.
USP	Further information can be found in chapter "2.4. Foods and beverages/Hygiene" on page 4.
Environment and installation	
Ambient temperature	- 20...+ 80 °C

2. Approvals and conformities

2.1. General notes

- The approvals and conformities listed below must be stated when making enquiries. This is the only way to ensure that the product complies with all required specifications.
- Not all available variants can be supplied with the below mentioned approvals or conformities.

2.2. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

2.3. Standards

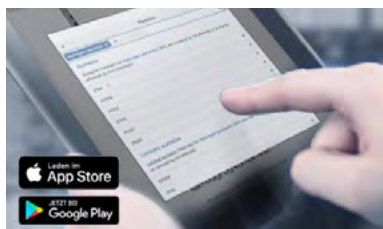
The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

2.4. Foods and beverages/Hygiene

Conformity	Description
FDA	FDA – Code of Federal Regulations The seals made of EPDM and FEP are compliant with the Code of Federal Regulations published by the FDA (Food and Drug Administration, USA), according to the manufacturer's declaration.
USP	United States Pharmacopeial Convention (USP) The seals made of EPDM and FEP are biocompatible according to the manufacturer's declaration.

3. Materials

3.1. Bürkert resistApp



Bürkert resistApp – Chemical resistance chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

[Start chemical resistance check](#)

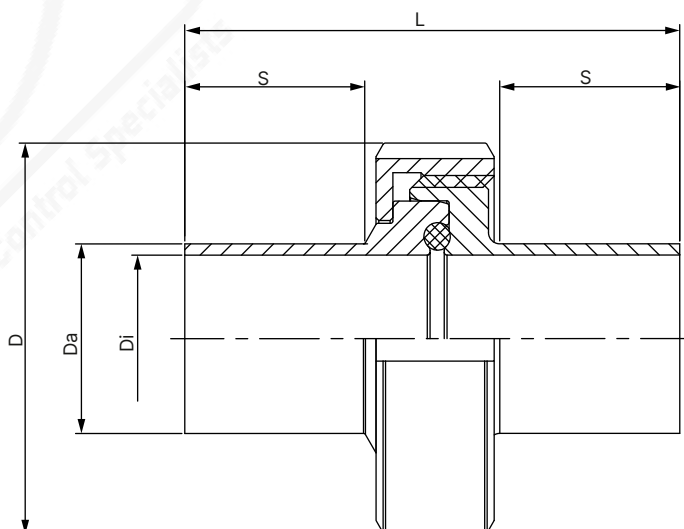
4. Dimensions

4.1. Aseptic variant according to DIN 11864 - 1

Threaded connection

Note:

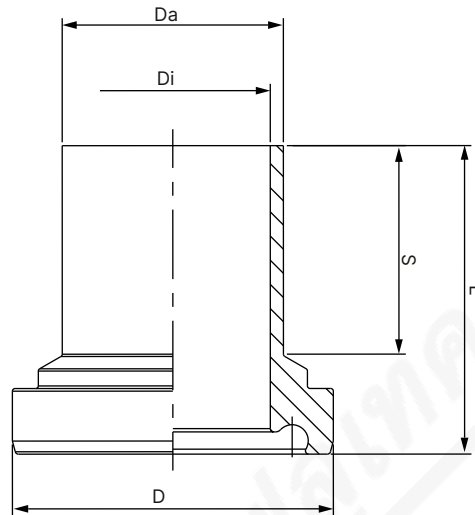
According to DIN 11864 - 1



Nominal diameter	D [mm]	Da [mm]	Di [mm]	L [mm]	S [mm]	Article no. EPDM	Article no. FEP
DIN							
DN 10	38	12	10	76	27	744731 	744733 
DN 10	38	13	10	76	27	744730 	744732 
DN 15	44	19	16	76	27	744736 	744737 
DN 20	54	23	20	76	27	744738 	744739 
DN 25	63	29	26	77	27	744740 	744741 
DN 32	70	35	32	88	32	744742 	744743 
DN 40	78	41	38	88	32	744335 	744744 
DN 50	92	53	50	89	32	744336 	744745 
DN 65	112	70	66	113	40	744746 	744747 
DN 80	127	85	81	117	40	744748 	744749 
DN 100	148	104	100	120	40	744734 	744735 
ISO							
DN 08	38	13.5	10.3	76	27	732231 	732233 
DN 10	44	17.2	14	76	27	732245 	732247 
DN 15	54	21.3	18.1	78	27	732255 	732257 
DN 20	63	26.9	23.7	78	27	732267 	732269 
DN 25	70	33.7	29.7	88	32	732280 	732282 
DN 32	78	42.4	38.4	88	32	732292 	732294 
DN 40	92	48.3	44.3	90	33	732302 	732304 
DN 50	112	60.3	56.3	114	40	732314 	732316 
DN 65	127	76.1	72.1	117	40	732324 	732326 
DN 80	148	88.9	84.3	122	40	732328 	732330 
ASME							
DN 1/2"	38	12.7	9.4	76	27	744775 	744776 
DN 3/4"	44	19.05	15.75	76	27	744777 	744778 
DN 1"	63	25.4	22.1	77	27	732209 	744779 
DN 1 1/2"	78	38.1	34.8	88	32.5	743137 	744780 
DN 2"	89	50.8	47.5	89	32.5	744781 	744782 
DN 2 1/2"	112	63.5	60.2	115	40	744783 	747784 
DN 3"	127	76.2	72.9	117	40	744785 	744786 
DN 4"	148	101.6	97.38	119	40	744787 	744788 

Ferrule (female)**Note:**

According to DIN 11864 - 1

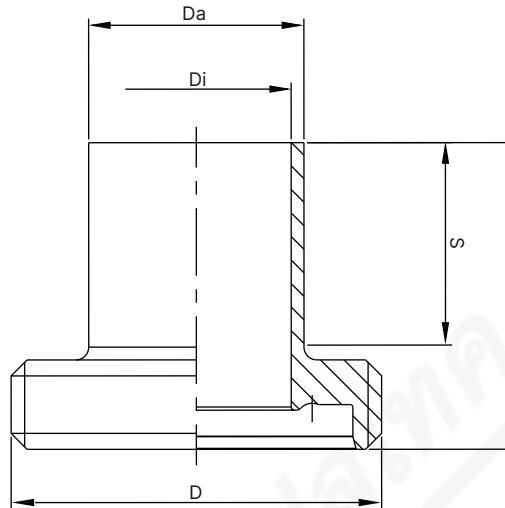


Nominal diameter	D	Da	Di	L	S	Article no.
	[mm]	[mm]	[mm]	[mm]	[mm]	
DIN						
DN 10	21.9	12	10	39	27	731912 ☒
DN 10	21.9	13	10	39	27	744493 ☒
DN 15	27.9	19	16	39	27	731918 ☒
DN 20	35.9	23	20	38	26	731924 ☒
DN 25	42.9	29	26	40	26	731926 ☒
DN 32	48.9	35	32	47	32	731928 ☒
DN 40	54.9	41	38	47	31	731932 ☒
DN 50	66.9	53	50	48	30	731936 ☒
DN 65	84.9	70	66	61	40	731938 ☒
DN 80	98.9	85	81	61	40	731942 ☒
DN 100	118.9	104	100	66	40	731916 ☒
ISO						
DN 08	21.9	13.5	10.3	39	27	731957 ☒
DN 10	27.9	17.2	14	39	27	731965 ☒
DN 15	35.9	21.3	18.1	40	27	731971 ☒
DN 20	42.9	26.9	23.7	41	27	731980 ☒
DN 25	48.9	33.7	29.7	47	32	731986 ☒
DN 32	54.9	42.4	38.4	47	32	731994 ☒
DN 40	66.9	48.3	44.3	48	31	732001 ☒
DN 50	84.9	60.3	56.3	62	40	732007 ☒
DN 65	98.9	76.1	72.1	61	40	744521 ☒
DN 80	118.9	88.9	84.3	68	40	732015 ☒
ASME						
DN 1/2"	21.9	12.7	9.4	39	27	744503 ☒
DN 3/4"	27.9	19.05	15.75	39	27	744505 ☒
DN 1"	42.9	25.4	22.1	40	26	731949 ☒
DN 1 1/2"	54.9	38.1	34.8	46.5	30	744507 ☒
DN 2"	66.9	50.8	47.5	47.5	30	744509 ☒
DN 2 1/2"	84.9	63.5	60.2	63	40	744511 ☒
DN 3"	98.9	76.2	72.9	61	40	744513 ☒
DN 4"	118.9	101.6	97.38	65	40	744515 ☒

Threaded ferrule (male)

Note:

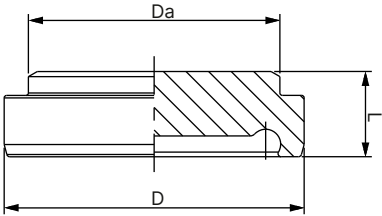
According to DIN 11864 - 1



Nominal diameter	D [mm]	Da [mm]	Di [mm]	L [mm]	S [mm]	Article no.
DIN						
DN 10	RD 28 × 1/8	12	10	41	27	732599
DN 10	RD 28 × 1/8	13	10	41	27	744544
DN 15	RD 34 × 1/8	19	16	41	27	732605
DN 20	RD 44 × 1/6	23	20	43	26	732609
DN 25	RD 52 × 1/6	29	26	43	26	732611
DN 32	RD 58 × 1/6	35	32	48	32	732613
DN 40	RD 65 × 1/6	41	38	48	31	732615
DN 50	RD 78 × 1/6	53	50	48	30	732617
DN 65	RD 95 × 1/6	70	66	60	40	732619
DN 80	RD 110 × 1/4	85	81	64	40	732623
DN 100	RD 130 × 1/4	104	100	64	40	732603
ISO						
DN 08	RD 28 × 1/8	13.5	10.3	41	27	732637
DN 10	RD 34 × 1/8	17.2	14	41	27	732646
DN 15	RD 44 × 1/6	21.3	18.1	43	27	732654
DN 20	RD 52 × 1/6	26.9	23.7	43	27	732664
DN 25	RD 58 × 1/6	33.7	29.7	48	32	732672
DN 32	RD 65 × 1/6	42.4	38.4	48	32	732684
DN 40	RD 78 × 1/6	48.3	44.3	49	31	732690
DN 50	RD 95 × 1/6	60.3	56.3	60	40	732698
DN 65	RD 110 × 1/4	76.1	72.1	64	40	744555
DN 80	RD 130 × 1/4	88.9	84.3	64	40	732704
ASME						
DN 1/2"	RD 28 × 1/8	12.7	9.4	41	27	744546
DN 3/4"	RD 34 × 1/8	19.05	15.75	41	27	744547
DN 1"	RD 52 × 1/6	25.4	22.1	43	27	732629
DN 1 1/2"	RD 65 × 1/6	38.1	34.8	48.5	26	744548
DN 2"	RD 78 × 1/6	50.8	47.5	48	26	744549
DN 2 1/2"	RD 95 × 1/6	63.5	60.2	60	32	744550
DN 3"	RD 110 × 1/4	76.2	72.9	64	31	744551
DN 4"	RD 130 × 1/4	101.6	97.38	64	30	744552

Ferrule blind cover (female)

Note:
According to DIN 11864 - 1



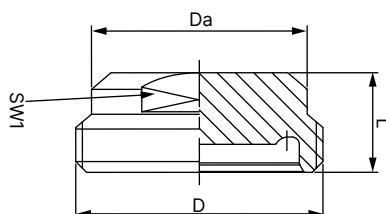
Nominal diameter	D	Da	L	Article no.
	[mm]	[mm]	[mm]	
DIN				
DN 10	21.9	18	10	744623 
DN 15	27.9	24	10	744625 
DN 20	35.9	30	11	744626 
DN 25	42.9	35	13	733265 
DN 32	48.9	41	14	744627 
DN 40	54.9	48	14	744628 
DN 50	66.9	61	15	744629 
DN 65	84.9	93	17	744630 
DN 80	98.9	93	17	744631 
DN 100	118.9	114	21	744624 
ISO				
DN 08	21.9	18	10	733268 
DN 10	27.9	24	10	744640 
DN 15	35.9	30	11	733271 
DN 20	42.9	35	13	733274 
DN 25	48.9	41	14	733278 
DN 32	54.9	48	14	733281 
DN 40	66.9	61	15	744002 
DN 50	84.9	79	17	744003 
DN 65	98.9	93	17	744641 
DN 80	118.9	114	21	744642 
ASME				
DN ½"	21.9	18	10	744632 
DN ¾"	27.9	24	10	744633 
DN 1"	42.9	35	13	744634 
DN 1½"	54.9	38	14	744635 
DN 2"	66.9	61	15	744636 
DN 2½"	84.9	79	17	744637 
DN 3"	98.9	93	17	744638 
DN 4"	118.9	114	21	744639 

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Threaded ferrule blind cover (male)

Note:

According to DIN 11864 - 1

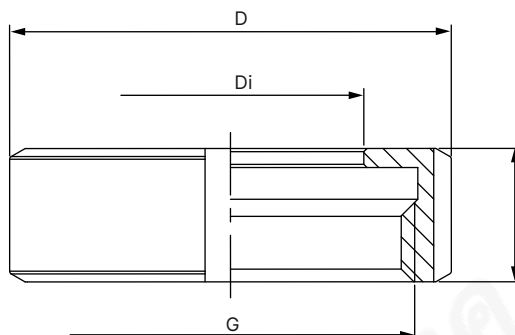


Nominal diameter	D	Da	L	SW	Article no.
	[mm]	[mm]	[mm]	[mm]	
DIN					
DN 10	RD 28 × 1/8	21	20	17	744597
DN 15	RD 34 × 1/8	25	20	22	744600
DN 20	RD 44 × 1/6	35	22	32	744601
DN 25	RD 52 × 1/6	44	24	41	744602
DN 32	RD 58 × 1/6	45	24	41	744603
DN 40	RD 65 × 1/6	60	24	55	744604
DN 50	RD 78 × 1/6	72	24	65	744605
DN 65	RD 95 × 1/6	87	28	80	744268
DN 80	RD 110 × 1/4	100	28	95	744269
DN 100	RD 130 × 1/4	120	30	115	744599
ISO					
DN 08	RD 28 × 1/8	21	18	17	733214
DN 10	RD 34 × 1/8	25	20	22	744620
DN 15	RD 44 × 1/6	35	22	32	733223
DN 20	RD 52 × 1/6	44	24	41	742903
DN 25	RD 58 × 1/6	45	24	41	733233
DN 32	RD 65 × 1/6	54	24	50	744004
DN 40	RD 78 × 1/6	70	24	65	744005
DN 50	RD 95 × 1/6	87	28	80	744006
DN 65	RD 110 × 1/4	100	28	95	744621
DN 80	RD 130 × 1/4	120	30	115	744622
ASME					
DN 1/2"	RD 28 × 1/8	21	20	17	744612
DN 3/4"	RD 34 × 1/8	25	20	22	744613
DN 1"	RD 52 × 1/6	44	24	41	744614
DN 1 1/2"	RD 65 × 1/6	60	24	55	744615
DN 2"	RD 78 × 1/6	72	24	65	744616
DN 2 1/2"	RD 95 × 1/6	87	28	80	744617
DN 3"	RD 110 × 1/4	100	28	95	744618
DN 4"	RD 130 × 1/4	120	30	115	744619

Union nut with rounded thread

Note:

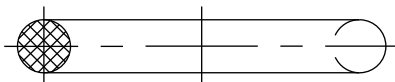
According to DIN 11864 - 1



Nominal diameter	D	G	Di	L	Article no.
	[mm]	[mm]	[mm]	[mm]	
DIN					
DN 10	38	RD 28 × 1/8	19	18	732973
DN 15	44	RD 34 × 1/8	25	18	732981
DN 20	54	RD 44 × 1/6	31	20	732989
DN 25	63	RD 52 × 1/6	36	21	732997
DN 32	70	RD 58 × 1/6	42	21	733005
DN 40	78	RD 65 × 1/6	49	21	733013
DN 50	92	RD 78 × 1/6	62	22	733019
DN 65	112	RD 95 × 1/6	80	25	733027
DN 80	127	RD 110 × 1/4	94	29	733033
DN 100	148	RD 130 × 1/4	115	31	733039
ISO					
DN 08	38	RD 28 × 1/8	19	18	732973
DN 10	44	RD 34 × 1/8	25	18	732981
DN 15	54	RD 44 × 1/6	31	20	732989
DN 20	63	RD 52 × 1/6	36	21	732997
DN 25	70	RD 58 × 1/6	42	21	733005
DN 32	78	RD 65 × 1/6	49	21	733013
DN 40	92	RD 78 × 1/6	62	22	733019
DN 50	112	RD 95 × 1/6	80	25	733027
DN 65	127	RD 110 × 1/4	94	29	733033
DN 80	148	RD 130 × 1/4	115	31	733039
ASME					
DN 1/2"	38	RD 28 × 1/8	19	18	732973
DN 3/4"	44	RD 34 × 1/8	25	18	732981
DN 1"	63	RD 52 × 1/6	36	21	732997
DN 1 1/2"	78	RD 65 × 1/6	49	21	733013
DN 2"	92	RD 78 × 1/6	62	22	733019
DN 2 1/2"	112	RD 95 × 1/6	80	25	733027
DN 3"	127	RD 110 × 1/4	94	29	733033
DN 4"	148	RD 130 × 1/4	115	31	733039

O-ring**Note:**

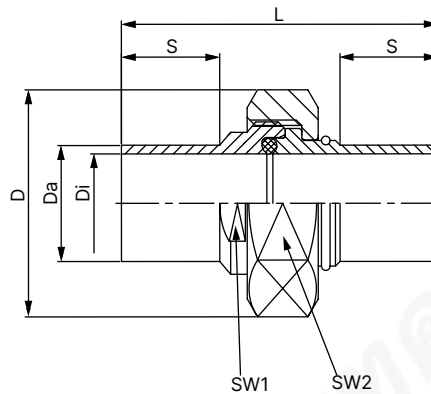
According to DIN 11864 - 1



Nominal diameter	Article no. EPDM	Article no. FEP
DIN		
DN 10	730383	730385
DN 15	730435	730437
DN 20	730480	730483
DN 25	730515	730517
DN 32	730569	730566
DN 40	730593	730591
DN 50	730624	730626
DN 65	730655	730657
DN 80	730692	730694
DN 100	730406	730408
ISO		
DN 08	730993	730995
DN 10	731021	731023
DN 15	731077	731079
DN 20	731118	731120
DN 25	731157	731159
DN 32	731202	731204
DN 40	731232	731234
DN 50	731271	731273
DN 65	731299	731302
DN 80	731324	731326
ASME		
DN 1/2"	730788	730790
DN 3/4"	730803	730805
DN 1"	730825	730827
DN 1 1/2"	730855	730857
DN 2"	730878	730880
DN 2 1/2"	730903	730905
DN 3"	730924	730926
DN 4"	730946	730948

4.2. Sterile orbital variant

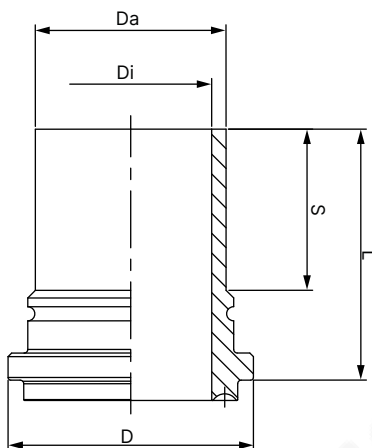
Threaded connection



Nominal diameter	D [mm]	Da [mm]	Di [mm]	L [mm]	S [mm]	SW1 [mm]	SW2 [mm]	Article no. EPDM	Article no. FEP
DIN									
DN 04	21.9	6	4	55.5	18	12	19	732354	732356
DN 06	21.9	8	6	55.5	18	12	19	732358	732364
DN 08	24.5	10	8	56.5	18	14	22	732366	732370
DN 10	31.2	12	10	58	18	17	27	732374	732381
DN 10	31.2	13	10	58	18	17	27	743444	744804
DN 15	41.6	19	16	60	18	–	36	732385	732387
DN 20	48.3	23	20	62	18	–	42 ¹⁾	732389	732391
DN 25	52	29	26	60	18	–	46 ¹⁾	732393	732395
DN 32	62	35	32	68	18	–	56 ¹⁾	732397	732399
DN 40	62	41	38	65	18	–	56 ¹⁾	732401	732403
DN 50	79.5	53	50	68	18	–	61 ¹⁾	732405	732407
ISO									
DN 06	24.5	10.2	7	56.5	18	14	19	732461	732461
DN 08	31.2	13.5	10.3	58	18	17	27	732468	732472
DN 10	36.5	17.2	14	58	18	21	32	732486	732490
DN 15	41.6	21.3	18.1	58	18	22	36	732504	732510
DN 20	48.3	26.9	23.7	58	18	–	42 ¹⁾	732522	732526
DN 25	52	33.7	29.7	60	18	–	46 ¹⁾	732532	732536
DN 32	62	42.4	38.4	65	18	–	56 ¹⁾	732546	732551
DN 40	67	48.3	44.3	64	18	–	61 ¹⁾	732557	732563
DN 50	79.5	60.3	56.3	62	18	–	74 ¹⁾	732346	732350
ASME									
DN 1/4"	21.9	6.35	4.57	55.8	18	12	19	732431	743034
DN 3/8"	24.5	9.53	7.75	61.8	25.4	14	22	732433	732435
DN 1/2"	31.2	12.7	9.4	64.5	25.4	17	27	732437	732439
DN 3/4"	36.5	19.05	15.75	72.3	25.4	21	32	732441	732443
DN 1"	48.3	25.4	22.1	74	25.4	–	42 ¹⁾	732445	732447
DN 1 1/2"	62	38.1	34.8	68.6	18	–	56 ¹⁾	732449	732451
DN 2"	75	50.8	47.5	87.7	25.4	–	61 ¹⁾	732458	732460

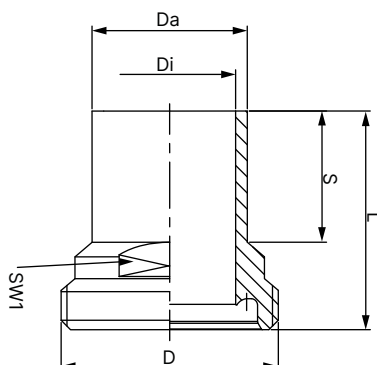
1.) For hook wrench

Ferrule (female)



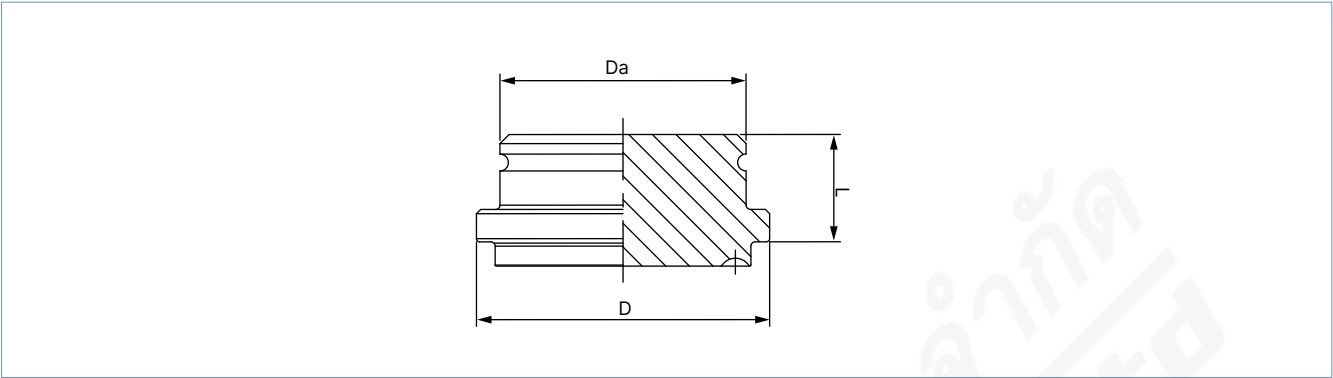
Nominal diameter	D	Da	Di	L	S	Article no.
	[mm]	[mm]	[mm]	[mm]	[mm]	
DIN						
DN 04	13.8	6	4	27.5	18	732041
DN 06	13.8	8	6	27.5	18	732045
DN 08	15.8	10	8	27.5	18	732047
DN 10	19.8	12	10	28	18	732053
DN 10	19.8	13	10	28	18	743178
DN 15	27.4	19	16	30	18	732055
DN 20	27.4	23	20	30	18	732058
DN 25	39.3	29	26	28	18	732060
DN 32	49	35	32	33	18	732062
DN 40	49	41	32	31	18	732064
DN 50	65	53	50	33	18	732066
ISO						
DN 06	15.8	10.2	7	27	18	732119
DN 08	19.8	13.5	10.3	28	18	732129
DN 10	24.2	17.2	14	28	18	732137
DN 15	27.4	21.3	18.1	28	18	732147
DN 20	33.7	26.9	23.7	28	18	732152
DN 25	39.3	33.7	29.7	28	18	732155
DN 32	49	42.4	38.4	33.3	18	732158
DN 40	54	48.3	44.3	30	18	732161
DN 50	65	60.3	56.3	28	18	732162
ASME						
DN 1/4"	13.8	6.35	4.57	27.8	18	732089
DN 3/8"	15.8	9.53	7.75	25.1	18	732091
DN 1/2"	19.8	12.7	9.4	27	18	732093
DN 3/4"	24.2	19.05	15.75	34.9	25.4	732095
DN 1"	33.7	25.4	22.1	36.5	25.4	732097
DN 1 1/2"	49	38.1	34.8	32.4	18	732101
DN 2"	65.2	50.8	47.5	42.2	25.4	732105

Threaded ferrule (male)



Nominal diameter	D [mm]	Da [mm]	Di [mm]	L [mm]	S [mm]	SW1 [mm]	Article no.
DIN							
DN 04	M16 × 1.5	6	4	28	18	12	732727 ๓๕
DN 06	M16 × 1.5	8	6	28	18	12	732733 ๓๕
DN 08	M18 × 1.5	10	8	29	18	14	732745 ๓๕
DN 10	M22 × 1.5	12	10	30	18	17	732749 ๓๕
DN 10	M22 × 1.5	13	10	30	18	17	743179 ๓๕
DN 15	M30 × 2	19	16	30	18	–	732751 ๓๕
DN 20	M36 × 2	23	20	32	18	–	732753 ๓๕
DN 25	M42 × 2	29	26	32	18	–	732755 ๓๕
DN 32	M52 × 2	35	32	35	18	–	732757 ๓๕
DN 40	M52 × 2	41	32	34	18	–	732759 ๓๕
DN 50	M68 × 2	53	50	35	18	–	732761 ๓๕
ISO							
DN 06	M18 × 1.5	10.2	7	29	18	14	732811 ๓๕
DN 08	M22 × 1.5	13.5	10.3	30	18	17	732825 ๓๕
DN 10	M26 × 1.5	17.2	14	30	18	21	732847 ๓๕
DN 15	M30 × 2	21.3	18.1	30	18	22	732859 ๓๕
DN 20	M36 × 2	26.9	23.7	30	18	–	732867 ๓๕
DN 25	M42 × 2	33.7	29.7	32	18	–	732875 ๓๕
DN 32	M52 × 2	42.4	38.4	34	18	–	732883 ๓๕
DN 40	M56 × 2	48.3	44.3	34	18	–	732895 ๓๕
DN 50	M68 × 2	60.3	56.3	34	18	–	732899 ๓๕
ASME							
DN ¼"	M16 × 1.5	6.35	4.57	28	18	12	732783 ๓๕
DN ⅜"	M18 × 1.5	9.53	7.75	36.7	25.4	14	732785 ๓๕
DN ½"	M22 × 1.5	12.7	9.4	36.5	25.4	17	732787 ๓๕
DN ¾"	M26 × 1.5	19.05	15.75	37.4	25.4	21	732790 ๓๕
DN 1"	M36 × 2	25.4	22.1	37.4	25.4	–	732792 ๓๕
DN 1½"	M52 × 2	38.1	34.8	36.2	18	–	732794 ๓๕
DN 2"	M68 × 2	50.8	47.5	45.5	25.4	–	732798 ๓๕

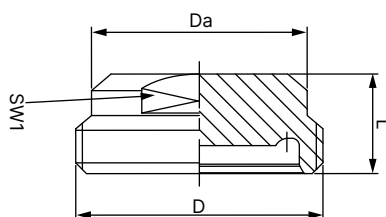
Ferrule blind cover (female)



Nominal diameter	D	Da	L	Article no.
	[mm]	[mm]	[mm]	
DIN				
DN 04	13.8	10	11	733284 
DN 06	13.8	10	11	733287 
DN 08	15.8	12.2	11	733290 
DN 10	19.8	15	11	733293 
DN 15	27.4	23.4	11	733297 
DN 20	27.4	23.4	11	733300 
DN 25	39.3	35.5	11.7	733303 
DN 32	49	43.7	13	733306 
DN 40	49	43.7	13	733309 
DN 50	65	60.3	13.7	733312 
ISO				
DN 06	15.8	12	9.2	733348 
DN 08	19.8	15	11	733351 
DN 10	24.2	21	11	733357 
DN 15	27.4	23.2	11	733364 
DN 20	33.7	28	11	733370 
DN 25	39.3	35.5	11	733376 
DN 32	49	43.7	13	733382 
DN 40	54	49.8	15	733388 
DN 50	65	60.3	11	733391 
ASME				
DN ¼"	13.8	10	11	733327 
DN ⅜"	15.8	12.2	11	733330 
DN ½"	19.8	15	9.7	733333 
DN ¾"	24.2	21	10.5	733336 
DN 1"	33.7	28	12	733339 
DN 1½"	49	43.5	13	733342 
DN 2"	65.2	60.3	13.7	733345 

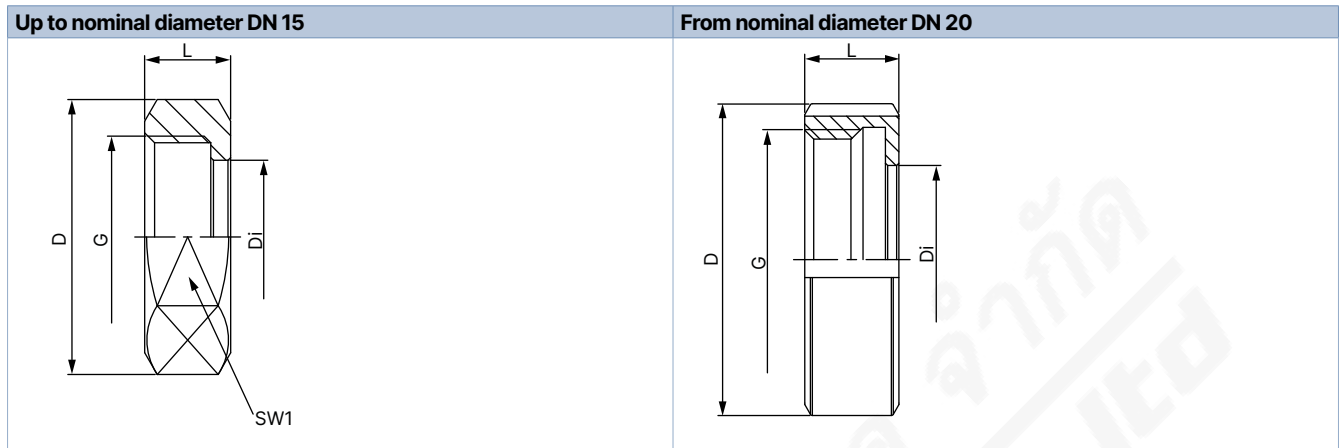
DTS 1000175495 EN Version: M Status: RL (released | freigegeben | valide) printed: 18.12.2024

Threaded ferrule blind cover (male)



Nominal diameter	D	Da	L	SW1	Article no.
	[mm]	[mm]	[mm]	[mm]	
DIN					
DN 04	M16 × 1.5	13.5	12	12	733158 ๒
DN 06	M16 × 1.5	15.5	12	14	733161 ๒
DN 08	M18 × 1.5	15.5	12	14	733164 ๒
DN 10	M22 × 1.5	19.05	12	17	733168 ๒
DN 15	M30 × 2	26	12.5	22	733171 ๒
DN 20	M36 × 2	32	15	30	733174 ๒
DN 25	M42 × 2	38	15	36	733177 ๒
DN 32	M52 × 2	48	14	46	733180 ๒
DN 40	M52 × 2	48	14	46	733184 ๒
DN 50	M68 × 2	64	20	60	733187 ๒
ISO					
DN 06	M18 × 1.5	16	11	14	733211 ๒
DN 08	M22 × 1.5	19.05	13	17	733217 ๒
DN 10	M26 × 1.5	23	13	19	733220 ๒
DN 15	M30 × 2	26	12.5	22	733227 ๒
DN 20	M36 × 2	32	15	30	733230 ๒
DN 25	M42 × 2	38	15	36	733236 ๒
DN 32	M52 × 2	48	16	46	733239 ๒
DN 40	M56 × 2	52.5	16	50	733243 ๒
DN 50	M68 × 2	64	20	60	733246 ๒
ASME					
DN ¼"	M16 × 1.5	13.5	12	12	733190 ๒
DN ⅜"	M18 × 1.5	15.5	12	14	733193 ๒
DN ½"	M22 × 1.5	19.05	12	17	733196 ๒
DN ¾"	M26 × 1.5	23	13	19	733199 ๒
DN 1"	M36 × 2	26	12.5	22	733201 ๒
DN 1½"	M52 × 2	48	18	41	733204 ๒
DN 2"	M68 × 2	64	20	60	733208 ๒

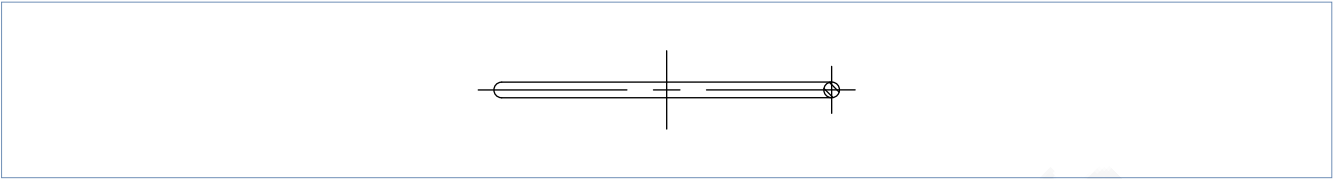
Union nut



Nominal diameter	D	G	Di	L	SW1	Article no.
	[mm]	[mm]	[mm]	[mm]	[mm]	
DIN						
DN 04	21.9	M16 × 1.5	10.4	12	19	732927 
DN 06	21.9	M16 × 1.5	10.4	12	19	732927 
DN 08	24.5	M18 × 1.5	12.4	12	22	732931 
DN 10	31.2	M22 × 1.5	15.5	12	27	732975 
DN 15	41.6	M30 × 2	23.9	13	36	732991 
DN 20	48.3	M36 × 2	28.5	13	42 ¹⁾	732999 
DN 25	52	M42 × 2	36	15	46 ¹⁾	733007 
DN 32	62	M52 × 2	44	18	56 ¹⁾	733015 
DN 40	62	M52 × 2	44	18	56 ¹⁾	733015 
DN 50	79.5	M68 × 2	60.7	18	74 ¹⁾	733029 
ISO						
DN 06	24.5	M18 × 1.5	12.4	12	22	732931 
DN 08	31.2	M22 × 1.5	15.5	12	27	732975 
DN 10	36.5	M26 × 1.5	21.4	13	32	732983 
DN 15	41.6	M30 × 2	23.9	13	36	732991 
DN 20	48.3	M36 × 2	28.5	13	42 ¹⁾	732999 
DN 25	52	M42 × 2	36	15	46 ¹⁾	733007 
DN 32	62	M52 × 2	44	18	56 ¹⁾	733015 
DN 40	67	M56 × 2	48.6	18	61 ¹⁾	733023 
DN 50	79.5	M68 × 2	60.7	18	74 ¹⁾	733029 
ASME						
DN ¼"	21.9	M16 × 1.5	10.4	12	19	732927 
DN ⅜"	24.5	M18 × 1.5	12.4	12	22	732931 
DN ½"	31.2	M22 × 1.5	15.5	12	27	732975 
DN ¾"	36.5	M26 × 1.5	21.4	13	32	732983 
DN 1"	48.3	M36 × 2	28.5	13	42 ¹⁾	732999 
DN 1½"	62	M52 × 2	44	18	56 ¹⁾	733015 
DN 2"	79.5	M68 × 2	60.7	18	74 ¹⁾	733029 

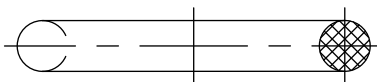
1.) For hook wrench

Locking ring



Nominal diameter	Article no.
DIN	
DN 04	731867
DN 06	730867
DN 08	731869
DN 10	731871
DN 15	731879
DN 20	731881
DN 25	731883
DN 32	731885
DN 40	731885
DN 50	731889
ISO	
DN 06	731869
DN 08	731871
DN 10	731877
DN 15	731879
DN 20	731881
DN 25	731883
DN 32	731885
DN 40	731887
DN 50	731889
ASME	
DN 1/4"	731867
DN 3/8"	731869
DN 1/2"	731871
DN 3/4"	731877
DN 1"	731881
DN 1 1/2"	731885
DN 2"	731889

O-ring



Nominal diameter	Article no. EPDM	Article no. FEP
DIN		
DN 04	731867	on request
DN 06	730346	730348
DN 08	730356	730358
DN 10	730369	730371
DN 15	730412	730414
DN 20	730460	730462
DN 25	730497	730499
DN 32	730546	730548
DN 40	730573	730575
DN 50	730606	730608
ISO		
DN 06	730981	—
DN 08	730983	on request
DN 10	731004	731006
DN 15	731058	731060
DN 20	731101	731103
DN 25	731141	731143
DN 32	731187	731189
DN 40	731216	731218
DN 50	731267	731269
ASME		
DN 1/4"	730750	730752
DN 3/8"	730356	730358
DN 1/2"	730766	730768
DN 3/4"	730792	730794
DN 1"	730811	730813
DN 1 1/2"	730837	730839
DN 2"	730867	730870

5. Ordering information

5.1. Bürkert eShop

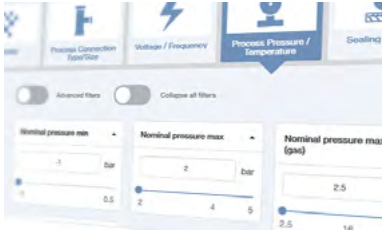


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5.3. Ordering chart

Note:

Further information can be found in chapter **"4. Dimensions"** on page 4.