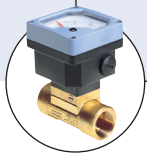


2/2 way Angle Seat Valve, manually operated, for media up to +180 °C



- Position indication
- Adjustable flow rates
- Stainless steel valve body
- Compact industrial design with long service life
- Excellent seat tightness due to PTFE soft sealing

Type 2000/2702 can be combined with...



Type 8034

Flow Indicator



Type 8035

Flow Transmitter



Type 8311

Pressure Transmitter with display



Type 8314

Pressure Transmitter



Type 8400

Temperature Transmitter with display

Manually-operated angle-seat valve of the type series 2000/2702 are delivered as standard with threaded or weld end port connection. Type 2000 with manual actuator without position indicator is used only for On/Off function. Type 2702 with manual actuator and position indicator is designed with a parabolic trim and therefore it can be used to control a defined flow.

Technical data	Flow direction below the seat (for gases and fluids)
Port size	DN15 - 50
Body material Typ 2000 weldend acc. to EN ISO 1127/150 4200 and DIN 11850 S2	Stainless steel 316L Stainless steel 1.4581
Actuator material	PPS
Seal material (Type 2000)	PTFE
Seal material (Type 2702)	PTFE or stainless steel 1.4571
Medium	Neutral gases, water, alcohols, oils, fuels, salt solutions, lye, organic solvents, steam
Viscosity	Max. 600 mm ² /s
Packing gland	PTFE V-rings (silicone grease)
Nominal pressure	PN25 (Body)
Temperatures Fluid Ambient	- 10 to +180 °C (max. +130 °C for PTFE/St.st. Sealing recommended - 10 to +60 °C
Flow direction Type 2000 Type 2702	any flow direction below seat
Installation	As required
Port connections Type 2000/2702	G threaded port, weld end acc. EN ISO 1127/ISO 4200, weld end acc. DIN 11850 series 2
Optional	NPT, Rc threaded port, Weld end acc. BS 4825, ASME, SMS 3008
Options	Handwheel with locking against unauthorised or unintentional changing of the valve position

FLU-TECH CO. LTD.

Email: sales@flutech.co.th **Website:** https://flutech.co.th

Tel: 02-384-6060, 086-369-5871-3 **Fax:** 02-384-5701 **LINE OA:** @flutech.co.th

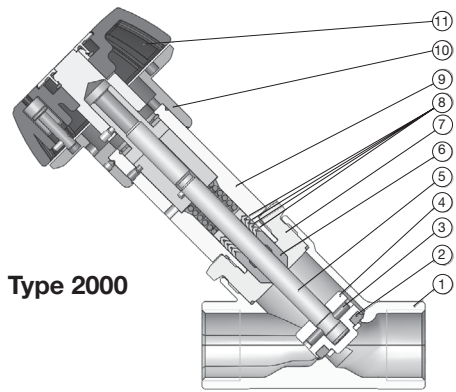
Address (HQ): 845/3-4, Moo 3, Theparak Rd., T. Theparak, A. Mueang Samut Prakan, Samut Prakan, 10270, Thailand

LINE OA

WEBSITE



Materials - Flow rates



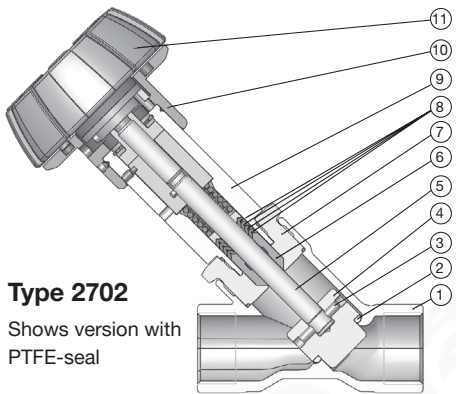
Type 2000

Type 2000

- 1 Valve body: 316 L
Weld end acc. to EN ISO 1127/150 4200 & DIN 11850 S2 1.4581
- 2 Seal: PTFE
- 3 Pin: 1.4404
- 4 Swivel plate: 1.4404
- 5 Spindle: 1.4404
- 6 Wiper: PTFE
- 7 Nipple: 1.4404
- 8 V-Seals: PTFE
- 9 Tube: 1.4404
- 10 Torque support: PPS
- 11 Manual actuator: PPS
(without position indicator)

K_v value

DN	K _{vs} [m ³ /h]
15	4.5
20	10
25	20
32	28
40	42
50	55



Type 2702

Shows version with PTFE-seal

Type 2702

- 1 Valve body: 316 L
- 2 Seal: PTFE (not applicable for 316 L seat sealing version)
- 3 Pin: 1.4310
- 4 Parabolic trim: 1.4571
- 5 Spindle: 1.4404
- 6 Wiper: PTFE
- 7 Nipple: 1.4404
- 8 V-Seals: PTFE
- 9 Tube: 1.4404
- 10 Torque support: PPS
- 11 Manual actuator: PPS
(with position indicator)

K_{vs}-value

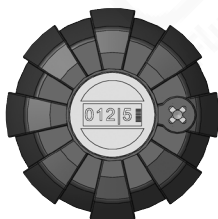
DN	K _{vs} [m ³ /h]	Min.Stroke [mm]
15	4.5	12
20	9	18
25	15	20
32	23	20
40	33	24
50	52	26

K_v values 2702

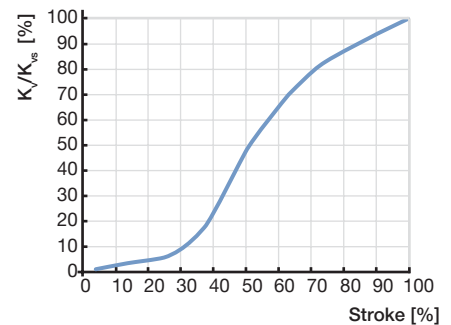
Port size [mm]	Stroke [mm]	Stroke [%]											
		5	10	20	30	40	50	60	70	80	90	100	
15	Stroke [mm]	0.6	1.2	2.4	3.6	4.8	6.0	7.2	8.4	9.6	10.8	12.0	
	K _v [m ³ /h]	0.23	0.24	0.26	0.35	0.7	1.85	2.9	3.5	4	4.3	4.5	
20	Stroke [mm]	0.9	1.8	3.6	5.4	7.2	9.0	10.8	12.6	14.4	16.2	18.0	
	K _v [m ³ /h]	0.3	0.33	0.42	0.7	2.85	5.3	6.6	7.5	8.2	8.6	9	
25	Stroke [mm]	1.0	2.0	4.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0	
	K _v [m ³ /h]	0.39	0.41	0.60	1.25	4.5	8.5	10.5	12.2	13.5	14.2	15	
32	Stroke [mm]	1.0	2.0	4.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0	
	K _v [m ³ /h]	0.55	0.65	0.95	1.5	4	9.3	13.8	16.5	18.8	21	23	
40	Stroke [mm]	1.3	2.0	5.2	7.8	10.4	13	15.6	18.2	20.8	23.4	24	
	K _v [m ³ /h]	0.65	0.85	1.5	5	14	20	25	27	30	32.5	33	
50	Stroke [mm]	1.3	2.6	5.2	7.8	10.4	13	15.6	18.2	20.8	23.4	26	
	K _v [m ³ /h]	1	1.3	2	5	16	27	34	41	45	49	53	

Indication

The value of the position indication is a distance in [mm], in general the actual stroke (distance between valve-seat and seat-seal in mm). The digit after the vertical line represents 1/10 mm. Per revolution of the handwheel, the vertical position of the valve will change exactly 1.5 mm. For tuning of a well-defined flow rate, please take the chart with the flow rate and the stroke.



Flow characteristics



Ordering chart for valves (other versions on request)



Type 2000
Seat sealing PTFE
Any flow direction


Port Size		K _{vs} value water [m ³ /h]	Max. operating pressure [bar]	Seal material	Weight [kg]	Article no.
[mm]	[inch]					
Type 2000 body with G threaded port (without position indicator)						
15	½"	4.5	0-16	PTFE	1.2	219720
20	¾"	10	0-16	PTFE	1.25	219721
25	1"	20	0-16	PTFE	1.58	219722
32	1 ¼"	28	0-10	PTFE	2.13	219723
40	1 ½"	42	0-10	PTFE	2.5	219724
50	2"	55	0-10	PTFE	3.72	166080
Type 2000 body with weld end acc. EN ISO 1127/ISO 4200 (without position indicator)						
15	½"	4.5	0-16	PTFE	1.2	166016
20	¾"	10	0-16	PTFE	1.25	166019
25	1"	20	0-16	PTFE	1.58	166072
32	1 ¼"	28	0-10	PTFE	2.13	166075
40	1 ½"	42	0-10	PTFE	2.5	166078
50	2"	55	0-10	PTFE	3.72	166081
Type 2000 body with weld end acc. DIN 11850 series 2 (without position indicator)						
15	½"	4.5	0-16	PTFE	1.2	166017
20	¾"	10	0-16	PTFE	1.25	166020
25	1"	20	0-16	PTFE	1.58	166073
32	1 ¼"	28	0-10	PTFE	2.13	166076
40	1 ½"	42	0-10	PTFE	2.5	166079
50	2"	55	0-10	PTFE	3.72	166082



Type 2702
Seat sealing PTFE,
parabolic plug
Flow direction
below seat

Port Size		K _{vs} value water [m ³ /h]	Max. operating pressure [bar]	Seal material	Weight [kg]	Article no.
[mm]	[inch]					
Type 2702 body with G threaded port (with position indicator)						
15	½"	4.5	0-16	PTFE	1.2	219725
20	¾"	9.0	0-16	PTFE	1.25	219727
25	1"	15	0-16	PTFE	1.58	219729
32	1 ¼"	23	0-10	PTFE	2.13	219731
40	1 ½"	33	0-10	PTFE	2.5	219733
50	2"	53	0-10	PTFE	3.72	166111
Type 2702 body with weld end acc. EN ISO 1127/ISO 4200 (with position indicator)						
15	½"	4.5	0-16	PTFE	1.2	166097
20	¾"	9.0	0-16	PTFE	1.25	166100
25	1"	15	0-16	PTFE	1.58	166103
32	1 ¼"	23	0-10	PTFE	2.13	166106
40	1 ½"	33	0-10	PTFE	2.5	166109
50	2"	53	0-10	PTFE	3.72	166112
Type 2702 body with weld end acc. DIN 11850 series 2 (with position indicator)						
15	½"	4.5	0-16	PTFE	1.2	166098
20	¾"	9.0	0-16	PTFE	1.25	166101
25	1"	15	0-16	PTFE	1.58	166104
32	1 ¼"	23	0-10	PTFE	2.13	166107
40	1 ½"	33	0-10	PTFE	2.5	166110
50	2"	53	0-10	PTFE	3.72	166113

Ordering chart for valves (other versions on request)

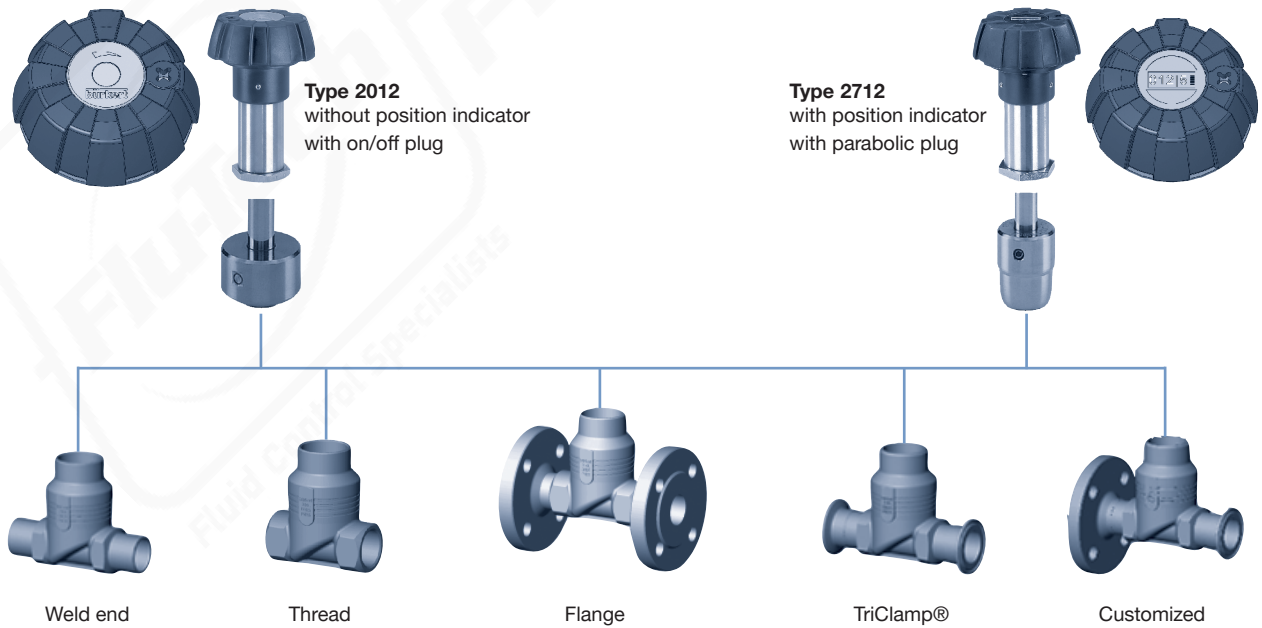


Type 2702
Seat sealing stainless steel parabolic plug

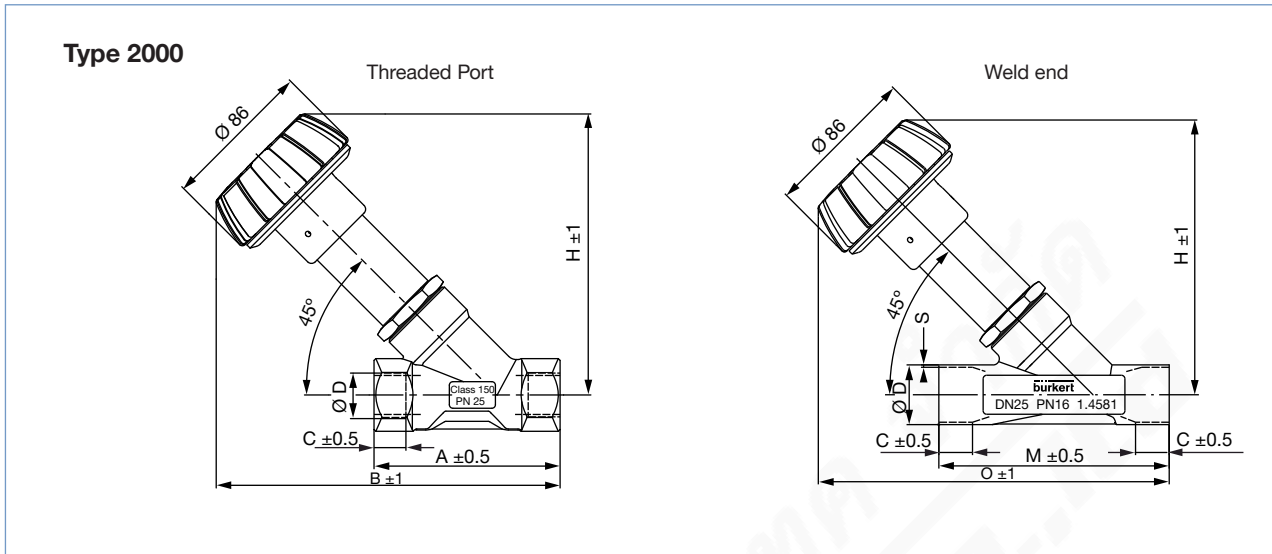
Flow direction below seat

Port Size		K _{vs} value water [m³/h]	Max. operating pressure [bar]	Seal material (parabolic trim)	Weight [kg]	Article no.
[mm]	[inch]					
Type 2702 body with G threaded port (with position indicator)						
15	½"	4.5	0-16	1.4571	1.2	219726
20	¾"	9.0	0-16	1.4571	1.3	219728
25	1"	15	0-16	1.4571	1.6	219730
32	1 ¼"	23	0-10	1.4571	2.1	219732
40	1 ½"	33	0-10	1.4571	2.5	219734
50	2"	53	0-10	1.4571	3.7	166129
Type 2702 body with weld end acc. EN ISO 1127/ISO 4200 (with position indicator)						
15	½"	4.5	0-16	1.4571	1.2	166115
20	¾"	9.0	0-16	1.4571	1.3	166118
25	1"	15	0-16	1.4571	1.6	166121
32	1 ¼"	23	0-10	1.4571	2.1	166124
40	1 ½"	33	0-10	1.4571	2.5	166127
50	2"	53	0-10	1.4571	3.7	166130
Type 2702 body with weld end acc. DIN 11850 series 2 (with position indicator)						
15	½"	4.5	0-16	1.4571	1.2	166116
20	¾"	9.0	0-16	1.4571	1.3	166119
25	1"	15	0-16	1.4571	1.6	166122
32	1 ¼"	23	0-10	1.4571	2.1	166125
40	1 ½"	33	0-10	1.4571	2.5	166128
50	2"	53	0-10	1.4571	3.7	166131

The manual actuator of Type 2000 and 2702 can also be combined with different globe valve bodies (on request)



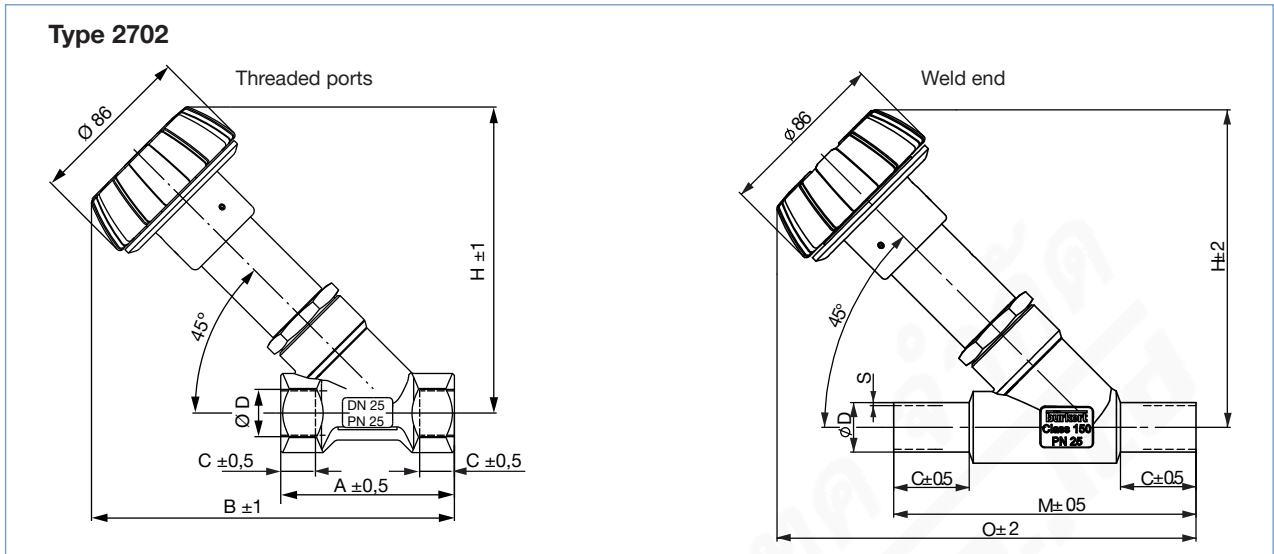
Dimensions [mm]



All bodies orifice [mm]	All threaded ports			G thread		NPT thread		Rc thread		All weld end bodies			EN ISO 1127/ ISO 4200			DIN 11850 S2		
	A	B	H	ØD	C	ØD	C	ØD	C	M	O	H	ØD	S	C	ØD	S	C
15	65	178	153.6	G 1/2	14	NPT 1/2	13.7	Rc 1/2	13.2	100	186.2	152.2	21.3	1.6	5	19	1.5	6
20	75	180	152.9	G 3/4	16	NPT 3/4	14.0	Rc 3/4	14.5	115	190.5	151.5	26.9	1.6	5	23	1.5	6
25	90	188	158.8	G 1	18	NPT 1	16.8	Rc 1	16.8	130	198.0	155.0	33.7	2	8	29	1.5	10
32	110	201	165.0	G 1 1/4	20	NPT 1 1/4	17.3	Rc 1 1/4	19.1	145	210.0	165	42.4	2	8	35	1.5	6
40	120	211	175.6	G 1 1/2	22	NPT 1 1/2	17.3	Rc 1 1/2	19.1	160	218.2	169.2	48.3	2	8	41	1.5	10
50	150	239.1	194.1	G 2	24	NPT 2	17.6	Rc 2	23.4	175	235.6	185.6	60.3	2.6	12	53	1.5	10

Other valve bodies on request

Dimensions [mm]



All bodies orifice [mm]	All threaded ports			G thread		NPT thread		Rc thread	
	A	B	H	$\varnothing D$	C	$\varnothing D$	C	$\varnothing D$	C
15	65	178	154	G 1/2	14	NPT 1/2	13.7	Rc 1/2	13.2
20	75	180	153	G 3/4	16	NPT 3/4	14.0	Rc 3/4	14.5
25	90	188	159	G 1	18	NPT 1	16.8	Rc 1	16.8
32	110	201	165	G 1 1/4	20	NPT 1 1/4	17.3	Rc 1 1/4	19.1
40	120	211	176	G 1 1/2	22	NPT 1 1/2	17.3	Rc 1 1/2	19.1
50	150	239.5	194.5	G 2	24	NPT 2	17.6	Rc 2	23.4

All bodies orifices [mm]	EN ISO 1127/ISO 4200 and DIN 11850 R2									BS 4825 Part 1, ASME, SMS 3008									
				EN ISO 1127/ISO 4200			DIN 11850 S2			BS 4825 Part 1				ASME		SMS 3008			
	M	O	H	$\varnothing D$	S	C	$\varnothing D$	S	C	M	O	H	C	$\varnothing D$	S	$\varnothing D$	S	$\varnothing D$	S
15	100	192.5	158.5	21.3	1.6	20	19	1.5	20	135	204.5	158.5	38	12.7	1.2	12.7	1.65	12	1
20	115	197.0	158	26.9	1.6	25	23	1.5	20	145	210	158	38	19.05	1.2	19.05	1.65	18	1
25	130	202.2	159.5	33.7	2	30	29	1.5	26	152	210.5	159.5	38	25.4	1.65	25.4	1.65	25	1.2
32	145	210.0	170	42.4	2	26	35	1.5	26	-	-	-	-	-	-	-	-	-	-
40	160	223.0	173	48.3	2	30	41	1.5	26	182	233	173	38	38.1	1.65	38.1	1.65	38	1.2
50	175	240.5	190.5	60.3	2.6	35	53	1.5	38	210	254.5	190.5	45	50.8	1.65	50.8	1.65	51	1.2

Other valve bodies on request