

Authorized Distributor



Optical Level Switch



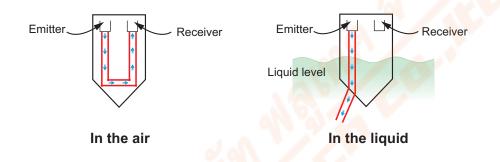


INTRODUCTION

WORKING PRINCIPLE

The optical liquid level switch uses the principle of total reflection in a prism. Reflection or penetration, is the basis of the level alarm output. When the sensor is surrounded by air, the angle of incidence is greater than the critical angle and thus total reflection occurs.

Totally reflected light will be transmitted to the receiver. Conversely, when the sensor is surrounded by liquid, due to the refractive index of the liquid and the sensor tip material, almost all light will penetrate the front of the sensor. Using this principle, the optical liquid level switch design is based on light. The receiver can detect and determine a light reflected or penetrated state, and determines the circuit output.



FEATURES

- Simple, compact, and robust
- No moving parts
- Built-in, solid-state electronics
- Easily removed, cleaned, and reinstalled
- LED switch indication

APPLICATIONS

- Pharmaceutical systems
- Air conditioning systems
- Industrial compressors
- Food and beverage systems
- Hydraulic reservoirs
- Machine tools
- Liquid holding tanks
- Processing and packaging equipment
- Heavy duty automotive
- Sumps

SD20 SPECIFICATION

		the the				
Housing material	PC	/ PES				
Tip material	PC	/ PES				
Supply voltage	10~2	28 Vdc				
Load current	≤10	00 mA				
Current consumption	<1	5 mA				
Output mode	NPN	I / PNP				
Output function	NC	/ NC				
Electrical protection	reverse polarity protection	n, short circuit protection				
Ambient temp.	-10~	- <mark>80 °C</mark>				
Operation temp.	-10~	125 °C				
Process pressure	<10 kg / cm ²					
IP rating	IP 67					
Indicator light	Rec	1 LED				
Cable specifications		VG, L=2 m, 3C black, and brown)				
Installation torque	50	kgf-cm				
Thread options	PT / F	PF / NPT				
Connection size	M12x1.0	3/8"				
UL File Number	SA	44153				
Dimension (Unit∶mm)	(1)	ϕ 10.5 Hex22 ϕ 10.5 Hex22 ϕ 10.5 10.0 25.0 49.0				

%PES(polyethersulfone) is similar PSU(polysulfone), but its heat resistance, strength, and stiffness is better.

SD20 SPECIFICATION

	h						
Housing material	SUS304	4 / SUS316					
Tip material		PES					
Supply voltage	10~2	28 Vdc					
Load current	≤1	00 mA					
Current consumption	<1	15 mA					
Output mode	NPN	I / P NP					
Output function		D/NC					
Electrical protection	reverse polarity protection	n, short circuit protection					
Ambient temp.	-10	~80 °C					
Operation temp.	-10~125 °C						
Process pressure	<40 kg / cm ²						
IP rating	I	P 67					
Indicator light	Red LED	N/A					
Cable specifications	PVC, 24 AWG, L=2 m, 3C (blue, green, black, and brown)	N/A					
Installation torque	1	00 kgf-cm					
Thread options	PT /PF / NPT	PF					
Connection size	3/8"	1/2"					
UL File Number	SA	44153					
Dimension (Unit : mm)	ϕ 10.5 Hex19 Hex19 Hex19	$\begin{array}{c} 1/2" \\ \hline \\ $					

SD20 SERIES

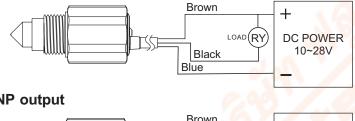
FEATURE

- NPN, PNP open collector output to energize relay or PLC
- Housing material of PC, PES, SUS304, SUS316 for applicable in water, oil, liquid solution, liquor, alcohol, organic solvent...etc.
- PC, PES for acidity and alkaline
- Over-current and reverse polarity protected
- LED status indication

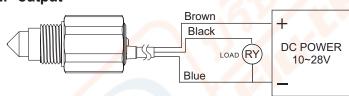
WIRING

• Lead wire

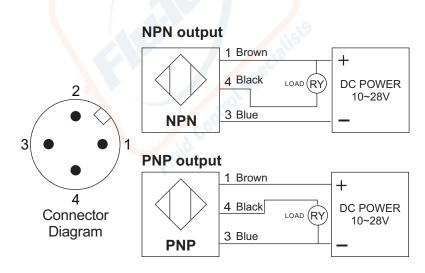
NPN output



PNP output



M12x1 connection



MODEL NUMBER / ORDER CODE COMPARISON TABLE

Model Number	Order Code
SD20P	SDX1003A-
SD20G	SDX1003A-
SD204	SDX1003A-
SD206	SDX1003A-
SD215	SDX2003A-
SD217	SDX2003A-
SD220	SDX4003A

ORDER INFORMATION

			(i)		1		a (1)		à (17	10	10 6	a n	(\mathbf{n})	\odot
		SDX1												23 24
								\neg		<u> </u>	T	\square		
☞⊛ Certification 00: None 3A: UL									0					
Connection —									4					
()) ())	(1) (12)	(13)	14											
AA: JIS	A4: 3/8"			ale (only	01104	204 2	16)							
AC: ANSI	A4: 3/8 A5: 1/2"		· P I IIIa B: PF ma		303.	504,3	510)							
AC: ANSI	I 3: M12		:NPT n											
	13.10112			Γ(only Sl	1830	1 31	6)							
				10(only F			0)							
%SD20 series, cho	oose 3/8" PT ma	le conne	ector, no	OL cert	ificat	tion								
15 16 Body and Pr	obe material -													
MA: SUS 304 + PE														
MB: SUS 304 + PE														
11: PC(Only PC bod														
35: PES	y material)													
00.1 20														
_														
Description of the second s														
A: 10~28Vdc														
® Output														
P: PNP														
N: NPN														
🕑 Wiring 🗕 🚽		0.61												
A: Cable(UL)														
B: M12(only 1/2"G	;)													
D: Cable + rub	com													
20 Contact ———————————————————————————————————	N. Contraction of the second s													
A: NO														
B: BC														
22 23 24 25 Length -														

Code	Cable Length
2000	Standard 2000mm
0000	None

SD21 SPECIFICATION

Model	Cable type	M12 connection type						
Tip material	G	ilass						
Body material	SUS304	/ SUS316						
Supply voltage	10 ~	28 Vdc						
Load current	≦20	00 mA						
Current consumption	< 2	25 mA						
Output mode	NPN	I / PNP						
Output function	NO	+NC						
Electrical protection	reverse polarity protection	n, short circuit protection						
Delay time	5 sec ± 1 sec (optional)							
Ambient temp.	-20~80 °C							
Operating temp.	-20~100 °C							
Working pressure	< 60 bar							
Anti-ambient light interference	< 500 lux							
IP rating	IF	P 67						
Indicator light	Red LED	N/A						
Cable specifications	Silicone rubber jacket, 24 AWG, L=2 m, 4C (blue, green, black, and brown)	N/A						
Installation torque	75 -	kgf-cm						
Thread options	PT / F	PF / NPT						
Connection size	3/8" / 1/2"							
UL File Number	SA44153							
Dimension (Unit∶mm)	Cable, silicone rubber (PF or NPT or PT) Hex24 Hex24 G7.0 red LED	$\begin{array}{c} 3/8", 1/2" \\ (PF \text{ or NPT or PT}) \\ Hex24 \end{array} \qquad M12*P1.0(Plug) \\ \hline 17.0 \\ \hline 78.5 \\ \hline 78.5 \end{array}$						

SD21 SERIES

FEATURES

- NPN / PNP output selection can be connected to the relay or PLC.
- This product provides both NO and NC output for selection.
- Products made of glass and SUS 304/316, diesel fuel, waste water, aqueous solution, alcoholic solution.
- Includes power polarity and over current protection.
- LED indicates contact status.
- There are general cloudy and turbidity for option.
- You can measure turbid solutions.
- Also output a delayed-type output can be selected.

Туре	High posit	tion delay	Low posit	ion delay	Standa	rd type
Position						
LED	•	-)-(-				
Green wire		~	~~		/ o	0
Black wire	o		-0-	o		/ o

Oupput function	Wire color	aciality	Wiring	_
NO	Green	NPN Brown + Black Green Blue -	PNP Brown + Green Black Blue	Green Blue
BC	Black	NPN Brown + Black Green Blue	PNP Brown + Green Black Blue	Black

WIRING

ORDER INFORMATION

Glass Probe	SDX	2 0	00) (<u>8</u>]	09 (I							23	24 25
@® Certification ——													
00: None 3A: UL													
Commention													
Connection —							_		2.6				
)(12)		13(14										
	4: 3/8"			PTn						$\langle \langle \rangle$			
AC: ANSI A	5: 1/2"			PF n NPT		е							
ডি Body and Probe m	aterial —												
MA: glass+SUS304 MB: glass+SUS316													
IP Power supply													
						Ň							
A: 10~28Vdc													
Output													
P: PNP													
N: NPN													
Wiring													
A: Cable(UL)													
B: M12(only 1/2"G)													
D: Cable + rub													
Delay time		00											
A: No delay time													
B: High delay of 5 second	ls												
C: Low delay of 5 second													
ⓐ Turbidity	Dr.												
A: Standard													
B: Turbid													
@@@@ Length													

Code	Cable Length					
2000	Standard 2000mm					
0000	None					

SD22 SPECIFICATION



Model	Typical	Motor power detection					
Tin motorial	Glass						
Tip material	Zinc-plated steel / SUS304 / SUS316						
Body material	PA66 glass fiber reinforced						
Supply voltage	AC 50/60 Hz	z <mark>115 V ±20%</mark>					
Supply voltage	AC 50/60 Hz	2 230 V ±20%					
Relay specifications	AC 240 V,	2.5 A, C300					
Switch life time	<mark>10⁵ switc</mark> h	ing cy <mark>c</mark> les					
Ambient temp.	-40 ~	85 °C					
Operating temp.	-40 ~ 100 °C	or 120°C (<1h)					
Delay time (customization)	-Relay ON after applying the supply voltage (3s ± 1s) -Relay OFF after level continue missing (5s ± 1s)	 -Relay ON after applying the supply voltage (3s ± 1s) -Level monitoring after relay ON (30s ± 1s) -Relay OFF after level continue missing (5s ± 1s) 					
Self-test function		Yes					
process pressure	65 bar						
Anti-ambient light interf <mark>er</mark> ence	< 500 lux						
IP rat <mark>in</mark> g	I	P 65					
Cable specifications	PVC, 18 AWG, L=1m, 5C color coded	PVC, 18 AWG, L=1m, 6C color coded					
Installation torque	75	5 Nm					
Connecting screw	1/2" (PT, PF, N	PT) / M20X1.5 mm					
Tip part weig <mark>ht</mark>	arou	nd 51 g					
Body part weight	arour	nd 167 g					
UL File Number	SA44153						
Dimension (Unit : mm)	Tip HEX 24 U2" PF /M20"1.5 Washer HEX 24 U2" (PT /NPT) U2" (PT /NPT) U2" (PT /NPT) U2" (PT /NPT)	Tip part Body part \$29 Screw cap					

APPLICATION

- SD22 uses optical technology to achieve level monitoring and is durable to shocks in the environment.
- Uniquely different design (2 separate parts) compared to the traditional optical switch model.
- SD 22's switch body can be removed while the tip remains installed on tank. No tank drainage or leakage required when removing switch.
- Intelligent process control for not only do liquid level detection, but also with other sensors connected in series so that the full system has protection.
- According to customer demand, adjustable delay time length.
- Self-test function.
- The device is able to detect whether sensor body and tip are installed incorrectly.
- The LED indicator is readily apparent users to see.
- Quick coupling provide faster installation and reliable fix.

	Color	Status	LED lights
Power	Green	Supply in	ON
		High level	OFF
Status	Red	Low level	ON
		Error	Blinking

WORKING FLOW

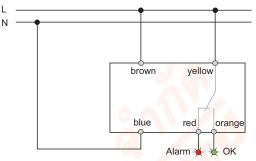
- ♦ SDB-B0 T (5 wire,typical)
 - 1. Three seconds after the power is turned on, the relay is on.
 - 2. Liquid level detection, level required sustained low 5 seconds, the relay OFF andstatus light turns on.
 - 3. Liquid level detection, level requires continuous contact for five seconds, the relay turns on, the status light turns off.

 \bullet SDB-B0 \square M \square (6 wire, motor power detection)

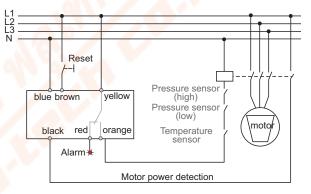
- 1. Three seconds after the power is turned on, the relay turns ON.
- Detects the motor power supply is normal after a delay of 30 seconds to enter the liquid level detection state.
- 3. Liquid level detection, level required sustained low for 5 seconds, the relay turns off and ststus light is turned on lit, enters the Locked state.
- 4. Need to restart the power to cancel the alarm state and re-start the process.

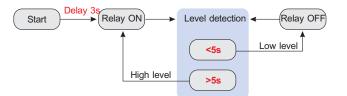
WIRING DIAGRAM

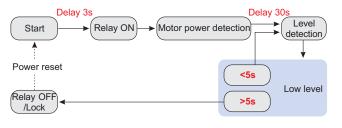
♦ SDB-B0□T□ (5 wire, typical)



♦ SDB-B0 M (6 wire, motor power detection)







ORDER INFORMATION

Refrigeration-glass Probe		07)	08 09 (1	0 (1) (12	2 13 (1	4 (15)	(16) (17) (1	8 19	20	21	3) 24)	
	SDX4	00											
@@Cortification													
Image: Weight of the second se			-										
3A: UL													
Connection													
	2)	(13)(14)											
	1/2"	01: PT	male										
	M20	03: PF											
		07: NP	T male										
		B2: M1	2X1.5										
15 (6) Body and Probe mate	erial ———				4								
MA: glass+SUS304													
MB: glass+SUS316													
ME: glass+SUS Zinc +Plated	l steel 🛛 🌈												
⁽¹⁾ Power supply —													
A: Vac 115V													
B: Vac 230V													
18 Output													
R: Relay													
Tto Ttolay													
Function		Ju.											
T: Typical (5 wire)													
M: Motor power detection (6	wire)												
② Connector of tip and be	odv ———												
A: Crew joint (F)	- and a second sec												
B: Quick coupling (F)													
C: Crew joint (Glass welding))												
,													
2122324 Length													

Code	Cable Length
1000	Standard 1000mm

Tip

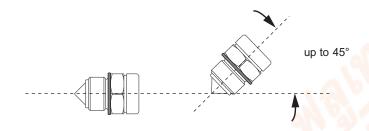
Order code	Connector of tip and body	Connector type	Power supply		
Options	A: Crew joint (F) N: Quick coupling (F)	T: Typical (5 wire) M: Motor power detection (6 wire)	$AC115V \pm 20\%$ $AC230V \pm 20\%$		
SDXAA1X-0016	A: Crew joint (F)	T: Typical (5 wire) 🥖 🌈	AC230V±20%		
SDXAA1X-0009	A: Crew joint (F)	M: Motor power detection (6 wire)	$AC115V \pm 20\%$		
SDXAA1X-0010	A: Crew joint (F)	M: Motor power detection (6 wire)	AC230V±20%		
SDXAA1X-0013	N: Quick coupling (F)	T: Typical (5 wire)	$AC115V \pm 20\%$		
SDXAA1X-0014	N: Quick coupling (F)	T: Typical (5 wire)	AC230V±20%		
SDXAA1X-0011	N: Quick coupling (F)	M: Motor power detection (6 wire)	AC115V±20%		
SDXAA1X-0012	N: Quick coupling (F)	M: Motor power detection (6 wire)	AC230V±20%		

Body

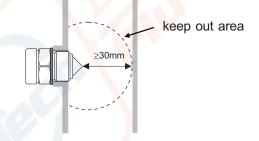
Order code	Connector of tip and body	Connector type	Power supply		
Options	A: Crew joint (F) N: Quick coupling (F)	BQ:1/2"PT BR:1/2"PF BU:1/2"NPT M2:M20X1.5	0: SUS304 6: SUS316 Z: Zinc-plated steel		
SDXAM1A-MAA5030001	A: Crew joint (F)	BR:1/2"PF	0: SUS304		
SDXAM1A-MAA5070001	A: Crew joint (F)	BU:1/2"NPT	0: SUS304		
SDXAM1A-MPJ2820001	A: Crew joint (F)	M2:M20X1.5	Z: Zinc-plated steel		
SDXAM1A-MAA5010001	N: Quick coupling (F)	BQ:1/2"PT	0: SUS304		
SDXAM1A-MAA5030002	N: Quick coupling (F)	BR:1/2"PF	0: SUS304		
SDXAM1A-MPA5030001	N: Quick coupling (F)	BR:1/2"PF	Z: Zinc-plated steel		
SDXAM1A-MAA5070002	N: Quick coupling (F)	BU:1/2"NPT	0: SUS304		

CAUTION

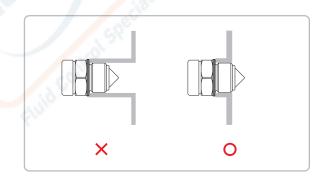
- Cable wiring to be done in accordance with the operating manual connection.
- SD22's parts and body part manually tightened (torque about 10Kgf-cm).
- During installation note that the cable outlet direction is downward.
- This product is not for solids in solution, solids containing adhesion of suspended or viscous liquids.
- Do not scratch the tip of sensor.
- SD21 turbid type and SD22 can measure 4000NTU standard turbidity solution.
- This product can not be used in the environment with an infrared light source.
- We recommend the following installation below. The horizontal plane parallel to the 0° ~ 45° for optimal installation angle.



- This product can not be installed in the liquid at the flow entry point.
- Don't have any reflective surface or other interference at the front cone radius 30mm, as shown.
- The tip of optical level switches front of the sensor and the tank wall must be at least distance 30mm, as shown.

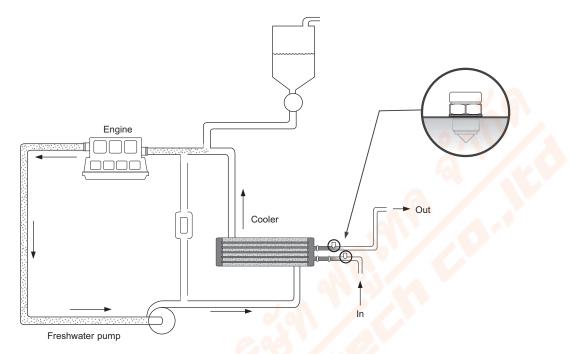


• Install the threaded sleeve photoelectric switch, the tip of switch must break the casing.

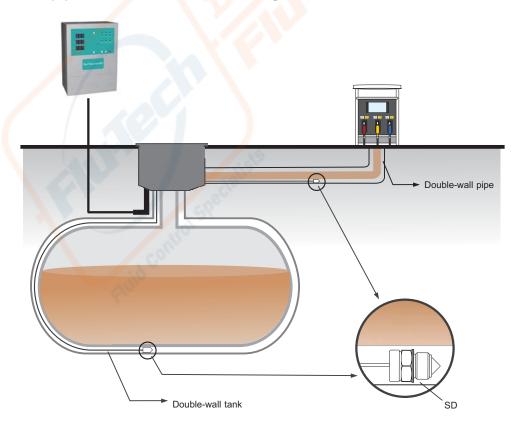


APPLICATIONS

Sea water cooling system



Double-wall pipe and double-wall tank leakage detection



M12 Cable list

Item	Part number	Connector type	Length	Temperature	IP rating	SD20	SD21
1	PC312-1231415M01	Right Angle Straight	5m	-25 ~ +100°C	IP 67 IP 68 IP 69K	V	
2	PC312-2221410501	Right Angle	5m	-25 ~ +90°C	IP67	V	V
3	PC312-1221415M01	Straight	5m	-25 ~ +90°C	IP67	v	V
4	PC312-1221422M01	Right Angle	2m	-25 ~ +80°C	IP67	V	V
5	PC312-2101422M01	Straight	2m	-25 ~ +80°C	IP67	V	V
6	PC312-2101425M01	Straight	5m	-25 ~ +80°C	IP67	V	V
7	PC312-2101421001	Straight	10m	-25 ~ +80°C	IP67	V	V



บริษัท ฟลูเทค จำกัด 845/3-4 หมู่ 3 ถ.เทพารักษ์ ต.เทพารักษ์ อ.เมือง จ.สมุทรปราการ 10270

845/3-4 Thepharak RD., T.Thepharak, A.Muang, Samutprakarn 10270 THAILAND Tel. 0 2384 6060, Fax 0 2384 5701, Email : pneumatic@flutech.co.th, www.flutech.co.th