บริษัท ฟลูเทค จำกัด
Flu-tech co.,ltd
Authorized Distributor

EST Grain Silo Temperature &
Level Monitoring System

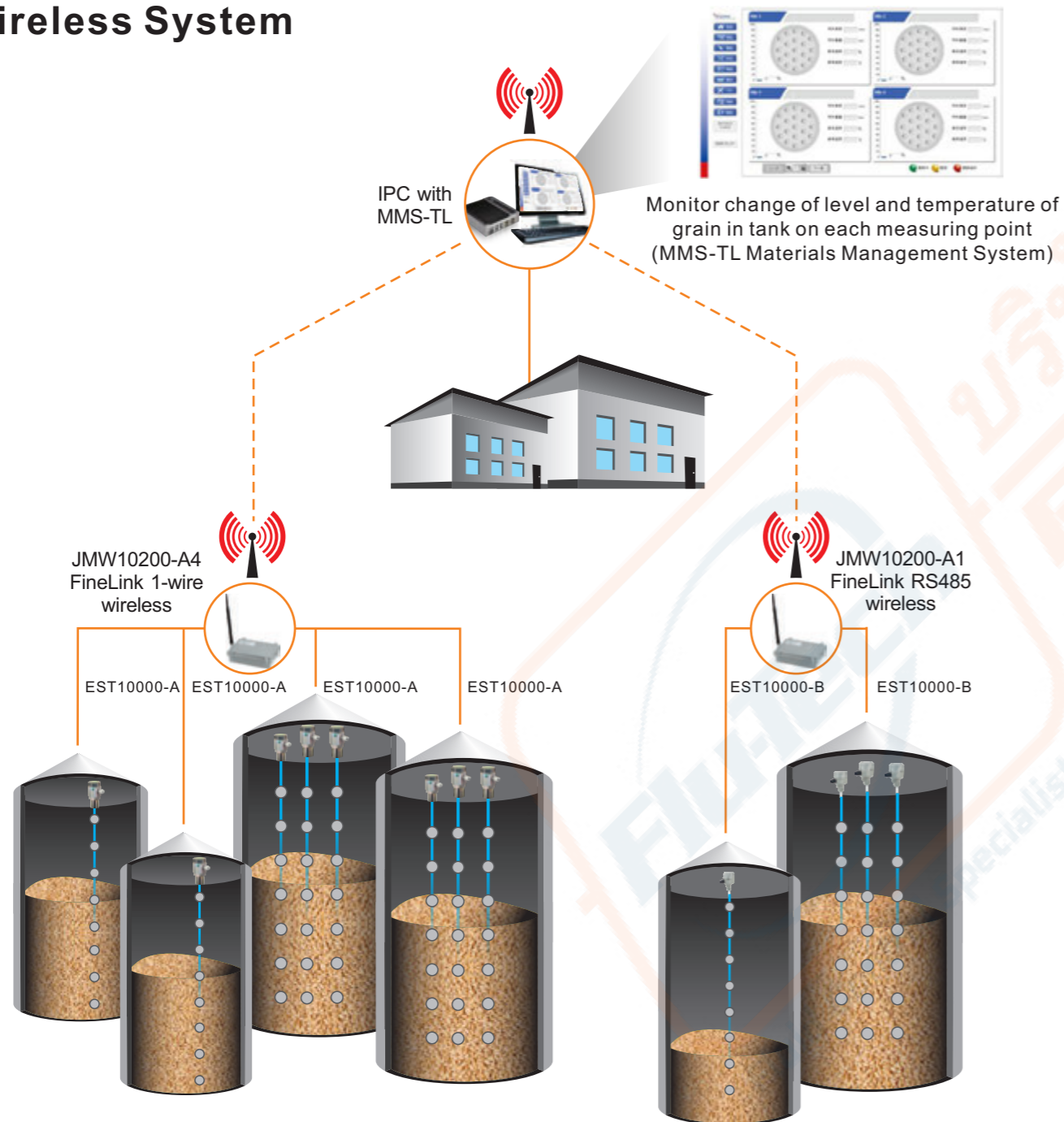**FineTek**

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บริษัท ฟลูเทค จำกัด
FLU - TECH CO., TD

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845/3-4 Thepaharak RD., T. Thepharak, A. Muang, Samutprakan 10270 THAILAND
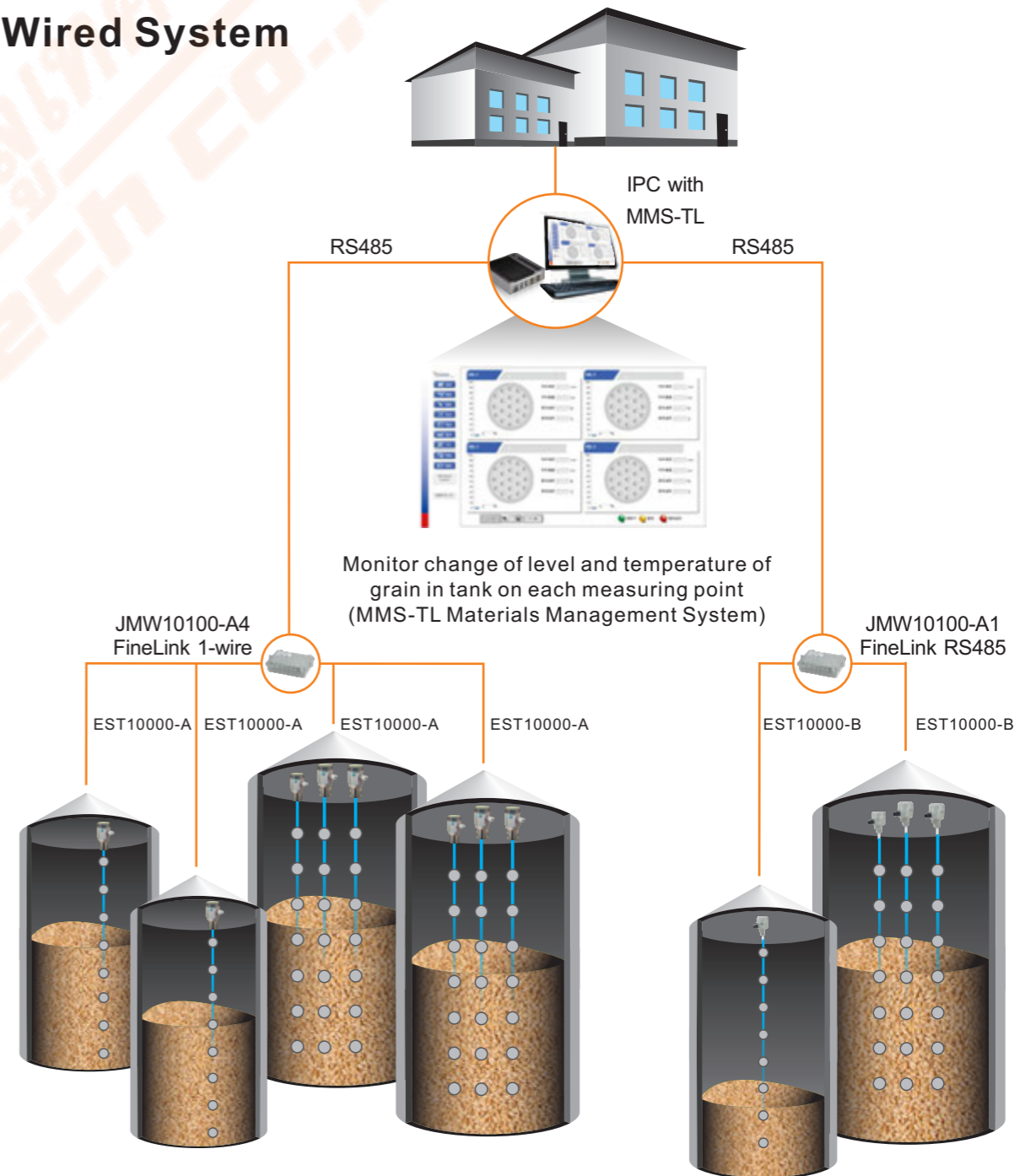Tel. 0 2384 6060, Fax 0 2384 5701, Email : pneumatic@flutech.co.th, www.flutech.co.th

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System Architecture

Wireless System

IPC with MMS-TL

Monitor change of level and temperature of grain in tank on each measuring point (MMS-TL Materials Management System)

JMW10200-A4 FineLink 1-wire wireless

JMW10200-A1 FineLink RS485 wireless

EST10000-A EST10000-A EST10000-A EST10000-A

EST10000-B EST10000-B

Wired System

IPC with MMS-TL

RS485   RS485

Monitor change of level and temperature of grain in tank on each measuring point (MMS-TL Materials Management System)

JMW10100-A4 FineLink 1-wire

JMW10100-A1 FineLink RS485

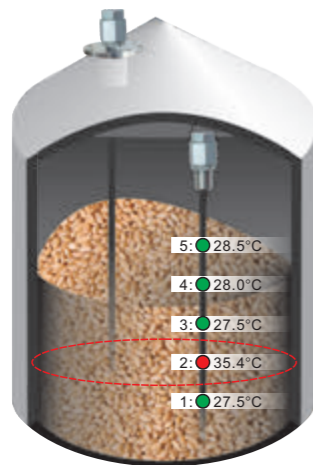EST10000-A EST10000-A EST10000-A EST10000-A

EST10000-B EST10000-B

EST10000-A
multi-point temperature sensor

System Introduction

EST10000-A multi-point temperature sensor wire can measure temperature of grain in different positions of the silo in real time, to record condition of the grain and provide you the optimal monitoring of grain storage quality. Relative to the traditional silo, manual temperature measurement is time-consuming and arduous. The temperature measured by EST10000-A is digital signal, which can output RS485 communication mode through matching with FineLink 1-wire to transmit information to the central control room or human-machine interface. The user can easily know the grain temperature in the silo only from the remote end and conduct the most efficient grain storage management.
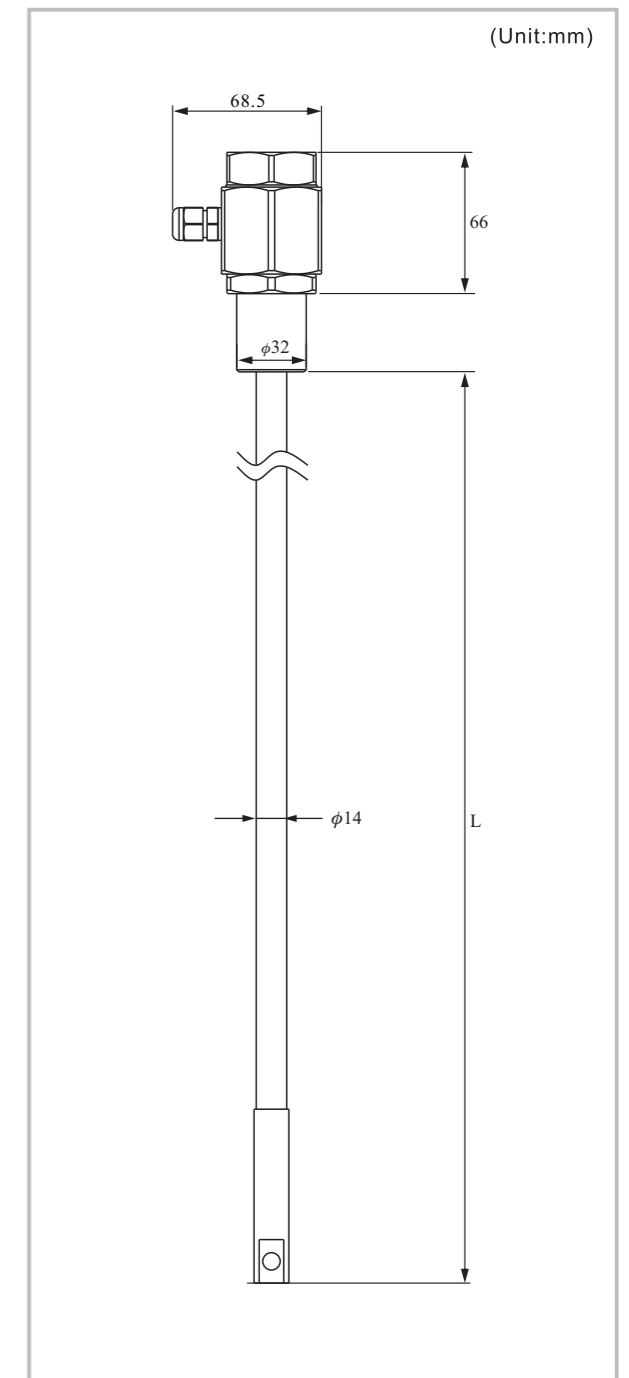
Features

- Reinforced steel cable design can effectively resist the impact of grain and prolong service life of the product.
- Provide multi-point temperature measurement to help managers cope with food more swiftly.
- Detect whether there is fungus produced or activities of insects, to maintain food quality.
- Provide real-time monitoring of silo temperature for practitioners in food, fodder and grain, to help long-term storage.
- Prevent qualitative change of grain in the silo and fire disaster due to smolder.
- Temperature measurement position can be customized according to customer's requirements, which can be hung outside or built in the silo.

Specifications

Measurement range	-10~85°C
Resolution	0.1 °C
Accuracy	±0.5 °C
LengthMax.	Max. 30 m
Quantity of sensors	Max. 30 PCS
Position of sensors	One sensor is built in every meter
Cable material	Coated with XLPE, inner ring is copper wire (Standard)
Tensile load	2500 Kgf
IP rating	IP67
Housing material	SS41 Low-carbon steel
Outgoing cable diameter	φ4~7mm
Ambient temp.(Ta)	T80°C:-40≤Ta≤70°C T95°C:-40≤Ta≤80°C

FineLink 1-wire is requirement (combination)

Dimension

(Unit:mm)

68.5

66

φ32

φ14

L

EST10000-B 2 in 1 grain temperature & level monitoring transmitter
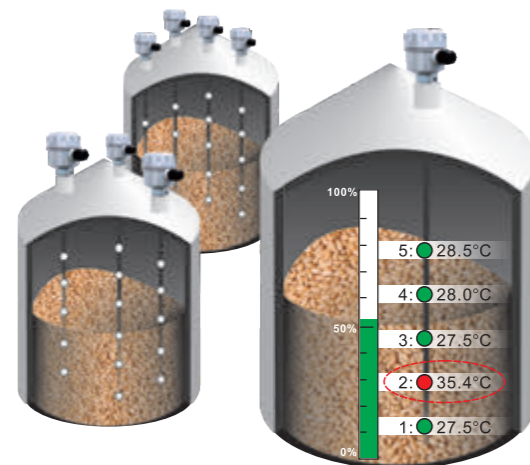
Introduction

For silo management, users must install temperature sensing wire and grain level sensor separately in the past to get the information of temperature and grain level. EST10000-B two-in-one silo temperature and grain level meter can synchronously measure grain temperature and level in the silo, to track and record grain condition, so as to provide you the optimal grain storage quality monitoring. EST10000-B adopts the RS485 communication interface, to transmit information to the central control room or human-machine interface. Users can monitor dual information of grain temperature and level in the silo from the far end, to conduct the most convenient and efficient grain storage management.

Features

- Unique in the industry, EST10000-B transmitter integrated with simultaneous monitoring of grain level and temperature.
- Steel cable design can effectively resist the impact of grain and prolong service life of the product.
- Provide real-time multipoint temperature measurement to help managers cope with food more swiftly.
- Detect whether there is fungus produced or there are activities of insects, to maintain food quality and facilitate long-term storage.
- Prevent qualitative change of grain in the silo and fire disaster due to smolder.
- Temperature measurement can be customized according to customer's requirements.
- Any two points of EST10000-B are in simple calibration mode of grain level.
- The product uses open main current communication interface RS485. The system user can install the device on any system having the communication interface.

Specifications

Power input	9 ~ 30 Vdc
Measurement range	-10~85 °C
Resolution	0.1 °C
Accuracy	± 0.5 °C
Length	Max.30 m
Quantity of sensors	Max.30 PCS
Position of sensor	One sensor is built in every meter
Sampling speed	Grain level measurement: ≤1sec Temperature measurement: ≤1sec/node
Non-linearity of grain level	± 1 % FS
Output interface	RS485; Baud Rate:9600~57600 bps
Material of junction box	Aluminum alloy (ADC-12)
Outgoing cable diameter	ϕ4~7 mm
Cable material	Coated with XLPE, inner ring is copper wire
Tensile load	2500 Kgf
IP rating	IP 67
Ambient temp.(Ta)	T80°C: -40≤ Ta≤ 70°C T95°C: -40≤ Ta≤ 80°C

Dimension

(Unit:mm)

147.3

147

1/2"PF

1 1/4"PF

L

ϕ14
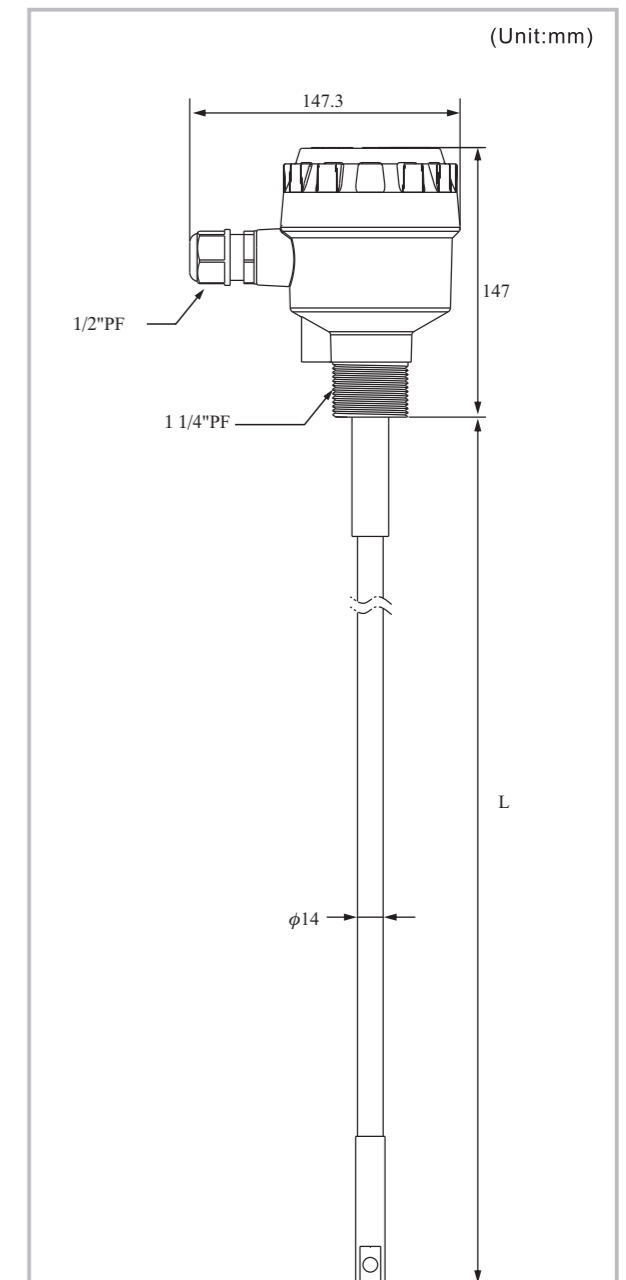
MMS-TL
Materials Management System

Software (MMS-TL)

System Requirements
- Central processing unit (CPU) P4 1GHz above
- Memory RAM 512MB above
- Operating system Microsoft Windows 2000 above
- At least 1GB idle hardware space for database
- RS232 or USB

Introduction

MMS-TL intelligent grain silo temperature and level management system is a set of PC software, which can replace measurement and record manually and operating method is through configuration of electricity meter and switch. It can be widely applied to industries such as rice milling, flour, fodder, food, low temperature unhulled rice and grain crop as well as grain level environment that needs measurement of multi-point temperature. It is applicable to temperature and grain level detection in tank and barrel of general power, particle and block. MMS-TL can monitor temperature change of the silo all the time, to prevent abnormal temperature, so as to avoid damage to the grain. It can also effectively manage entry, stock and sales of grain, to reduce operating cost, so as to increase profit and improve customers' competitiveness.

Features

- Set Item: Tank number, tank name, device number, device model, FineLink 1-Wire general setting, grain high level alarm, grain low level alarm, high temperature alarm, low temperature alarm, series port setting, connection timeout setting, selection of multiple tank types and related parameters corresponding to sizes, alarm sending mode, alarm information receiving mode and account setting and SMTP email server setting, etc.
- Display Item: Tank name, grain percentage, grain weight, minimum temperature, maximum temperature, current temperature of each measuring point of a sensing device, temperature change of a certain sensing device's certain measuring point on that day and history information review, etc.
- Alarm Item: Grain high/low level alarm, high/low temperature alarm and connection timeout, etc.
- Report Output: History information is transformed to text or Excel format.
- Alarm Mode: Display it on the screen on the spot and utilize e-mail to transmit alarm information to preset receivers through regional Intranet or Internet.
- Account Setting: Set the account for rights of Supervisor or Operator.

Home

User can view all information of each tank in page mode, including high/ low alarm, material height, ratio of remaining material, material weight, sensing weight status, material selection, tank measurement, and motor indication etc.

Material Management

Daily information can be checked and examined the import /outport material time. Equips with automatic scaling function and mouse point sliding function, let user easy to find the critical point.

I/O Setting
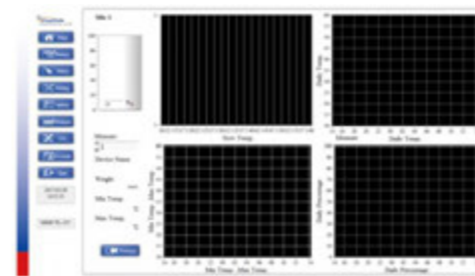
Relay output for level or temperature.

History Chart

User can observe all historical messages and transfer data in .txt or EXCEL format standard, let user can analyze data in Windows system.

Alarm Setting

This function supports user to get real-time message to predetermined mail message recipients and field operator get the alarm message dialog window at the same time. It save the communication between the field and manage center while the critical situation occurred.

Configuration

Can set parameters of each device, including: Silo number, Comport, Product, Type, Density etc.

IPC Industrial Computer

IPC (Industrial PC)

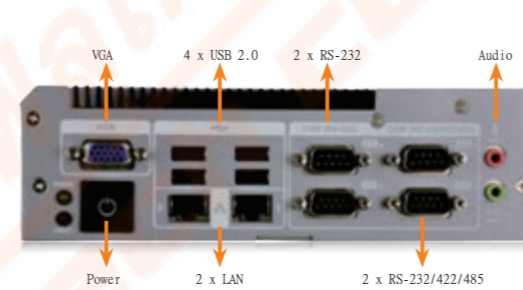Fanless | -20°C~70°C
RS-232 | PCIe Mini Expansion

Features

- Intel ® Dual Core D2550 1.86 GHz processor
- 8 COM model: 6 x RS-232, 2 x RS-232/422/485
- 6 x USB 2.0
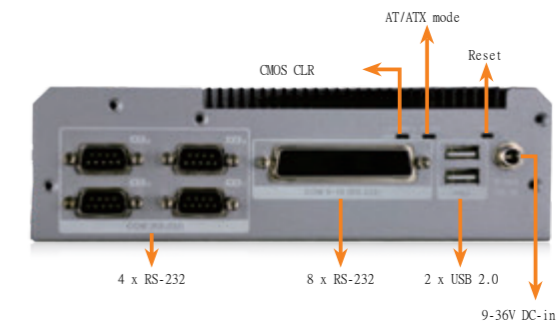- Dual PCIe GbE LAN for high-speed network applications

Specifications

Model Name		TANK-600-D2550
Chassis	Color	Black C + Silver
	Dimensions (WxDxH)	193.4 x 200 x 57 mm
	System Fan	Fanless
	Chassis Construction	Aluminum alloy
Motherboard	CPU	Intel® D2550 1.86 GHz dual-core processor
	Chipset	Intel® NM10
	System Memory	On-board DDR3 4GB
Storage	Hard Drive	1 x 2.5" SATA HDD Bay
I/O interfaces	USB 2.0	6
	Ethernet	2 x RJ-45 Realtek 8111E GbE LAN
	RS-232	6 COM: 6 x DB-9 16 COM: 14 x RS-232 by DB-78
	RS-422/485	2 x RS-232/422/485 by DB-9
	Display	1 x VGA
	Resolution	VGA: Up to 2048 x 1536 @ 75Hz
	Audio	1 x Line-out, 1 x Mic-in
Expansions	PCIe Mini	1 x Full Size (Support mSATA) 1 x Half size
Power	Power Input	DC Jack : 9~36V DC
	Power Consumption	12V@2.2A (Intel® Atom™ D2550 with 4GB DDR3 memory)
Reliability	Mounting	VESA 100, DIN-Rail
	Operating Temperature	-20°C ~70°C with air flow (SSD), 5% ~ 95%, non-condensing
	Operating Shock	Half-sine wave shock 5G, 11ms, 3 shocks per axis
	Operating Vibration	MIL-STD-810F 514.5C-2 (with SSD)
	Weight (Net/Gross)	2.2 Kg / 3 Kg
	Safety / EMC	CE/FCC
OS	Supported OS	Microsoft® Windows®7

Front View

VGA | 4 x USB 2.0 | 2 x RS-232 | Audio
Power | 2 x LAN | 2 x RS-232/422/485

Rear View

AT/ATX mode
CMOS CLR | Reset
4 x RS-232 | 8 x RS-232 | 2 x USB 2.0
9~36V DC-in

Dimension

(Unit:mm)
193.4 | 57 | 152.2
200 | 100 | 100 | 75 | 4-M3 | 4-M4
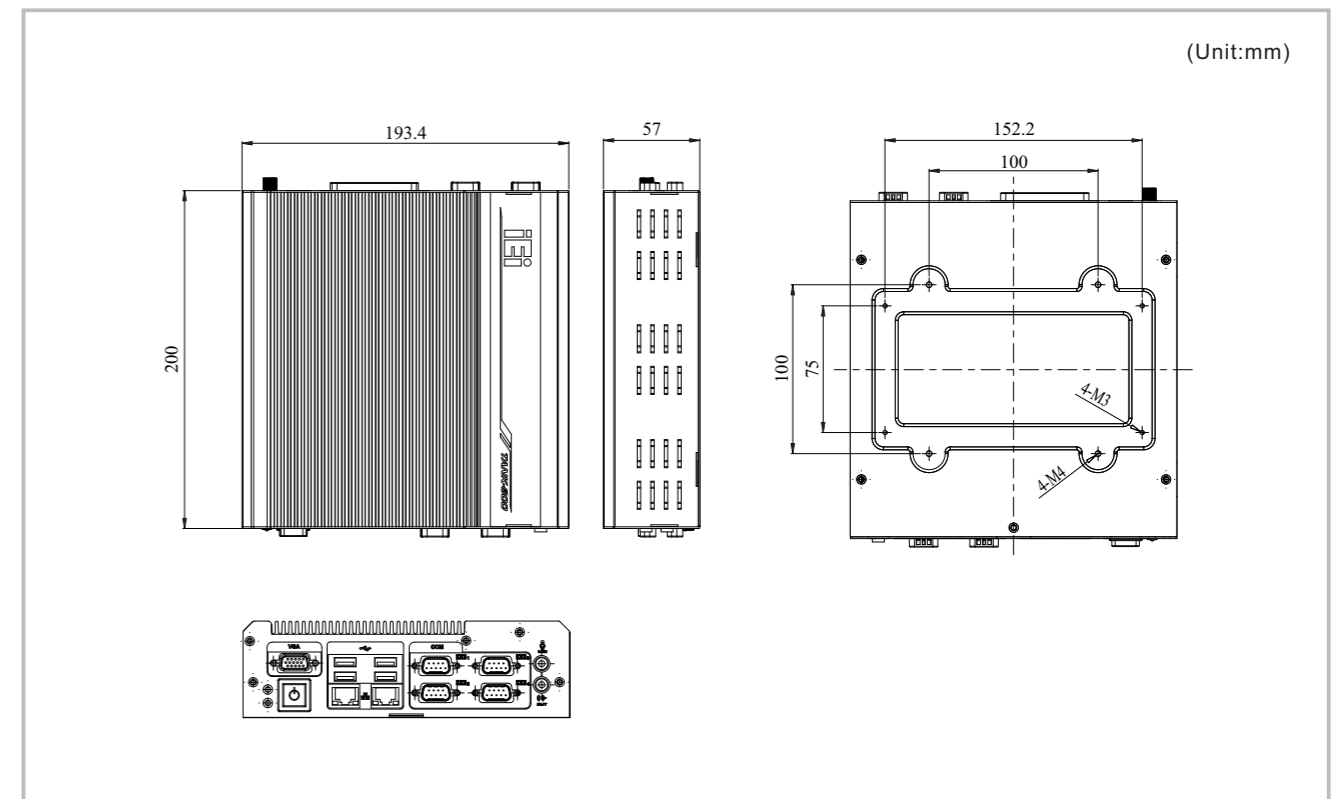
FineLink 1-wire / FineLink RS485

FineLink 1-wire / FineLink 1-wire wireless

(Unit:mm)

55 | 202 | 142

Wired JMW10100-A4

Wireless JMW10200-A4
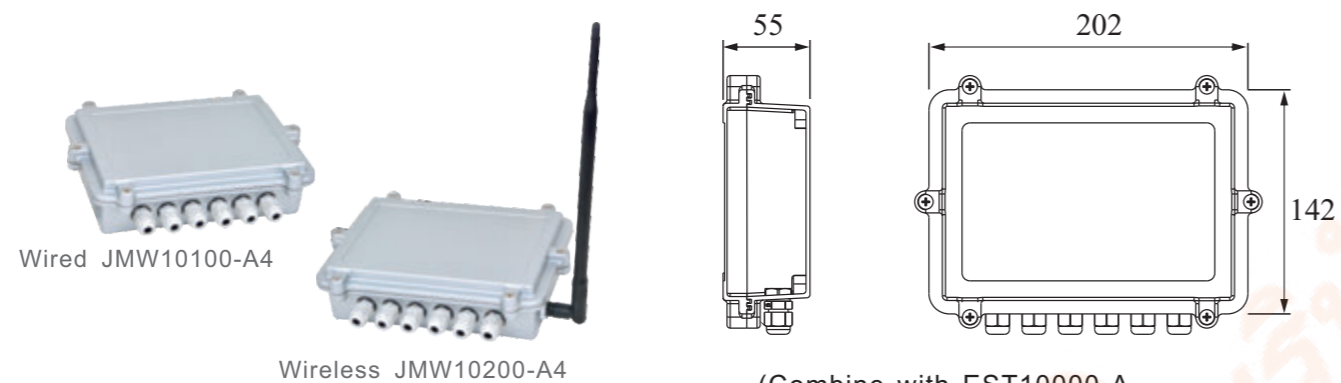
(Combine with EST10000-A
multi-point temperature sensor)

Introduction

It extends and connects to the sensor through wired way, which can connect 4 sets of EST10000-A 1-Wire communication modes. Each sensor has an independent connection, which can prevent the whole system from crashing due to a particular equipment failure, so as to make users capable of maintaining multiple equipment more easily. 1-wire digital signal can be transformed to RS485 to make MMS-TL silo temperature and grain level management system or PLC read and use.

Specifications

Supply voltage	10~30Vdc
Ambient temperature	-40~80°C
Connection port	Max.4
Housing	Aluminum alloy (ADC-12)
Communication interface	RS-485
RS-485 baud rate	9600~115200
IP rating	IP67

FineLink RS485 / FineLink RS485 wireless

(Unit:mm)

55 | 202 | 142

Wired JMW10100-A1

Wireless JMW10200-A1
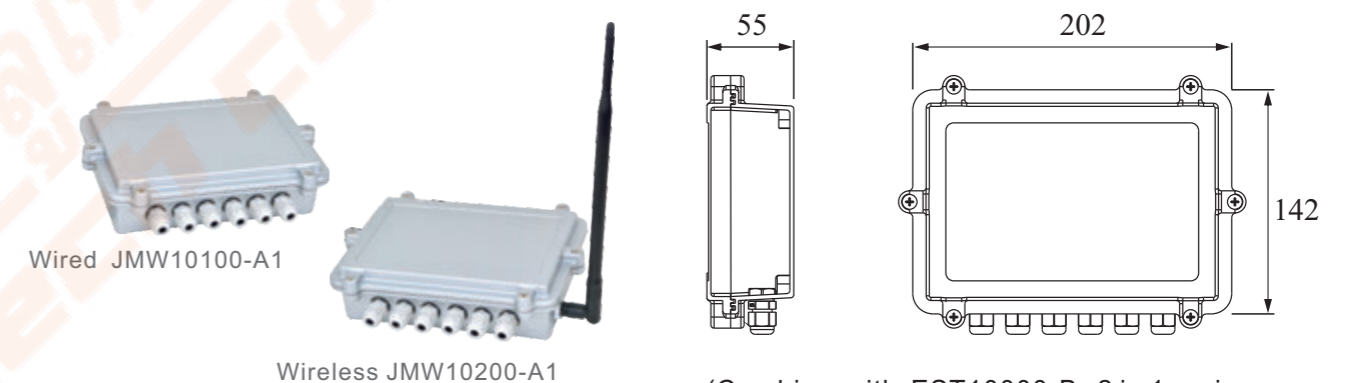
(Combine with EST10000-B 2 in 1 grain
temperature & level monitoring transmitter)

Introduction

It integrates 4 sets of signals with RS485 communication mode to make wiring more convenient and clear. Each port is independent, which can prevent the whole system from crashing due to a particular equipment failure, to make users capable of maintaining multiple equipments more easily. 4 sets of 4-wire type connection ports also supply 24VDC power for external device.

Specifications

Power input	10~30Vdc
Current input	2A
Power output	10~30Vdc
Current output	400 mA / CH (under power input and current of 2A)
Output	RS-485
Input	Four sets of RS-485 (each set is independent and isolated)
Baud rate	1200~57600
Working temperature	-40~80°C
Electrostatic protection	IEC61000-4-2 ESD 8kV Air, 4kV contact
IP rating	IP67

FineLink System Hub(1 to 8)

FineLink system Hub(1 to 8)

(Unit:mm)

164
69.2
234
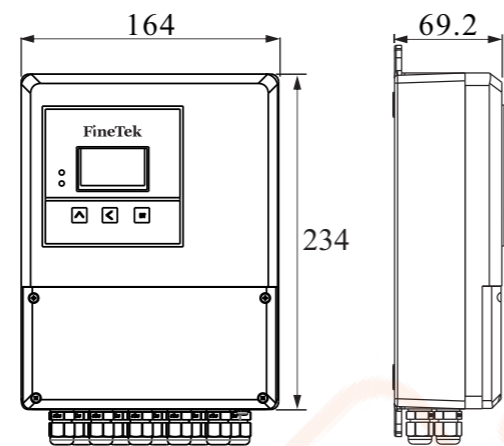
Order Information

```
                    05 06 07 08  09 10
JMW 6 □ □ □ □ - □ □
```

05 06 Construction
01: Wired

07 08 Certification
00: None
1B: ATEX-Exia
2B: IECEx-Exia

09 10 Function
A4: 1-wire

Introduction

The multiple measuring data in one sensor will be interpreted by FineLink through RS-485 signal and send out to PC or other human machine interface. So the immediate temperature status can be monitored. In order to prevent infestation of pest in the storage when there is temperature changes.

Specifications

Input power supply	12~28Vdc
Ambient temp.	-40~80°C
EST110	8
Housing material	Aluminum alloy (ADC-12)
RS-485 baud rate	RS-485
Cable diameter	1200~57600
Cable Isolated thickness	ϕ4~7
Communication interface	>0,5mm
IP rating	IP67
ATEX	ATEX II 1D Ex IIIC T80°C, T95°C Da IECEx Ex ia IIIC T80°C, T95°C Da （Need to match the barrier with same Exia explosion proof)

Wireless System Architecture
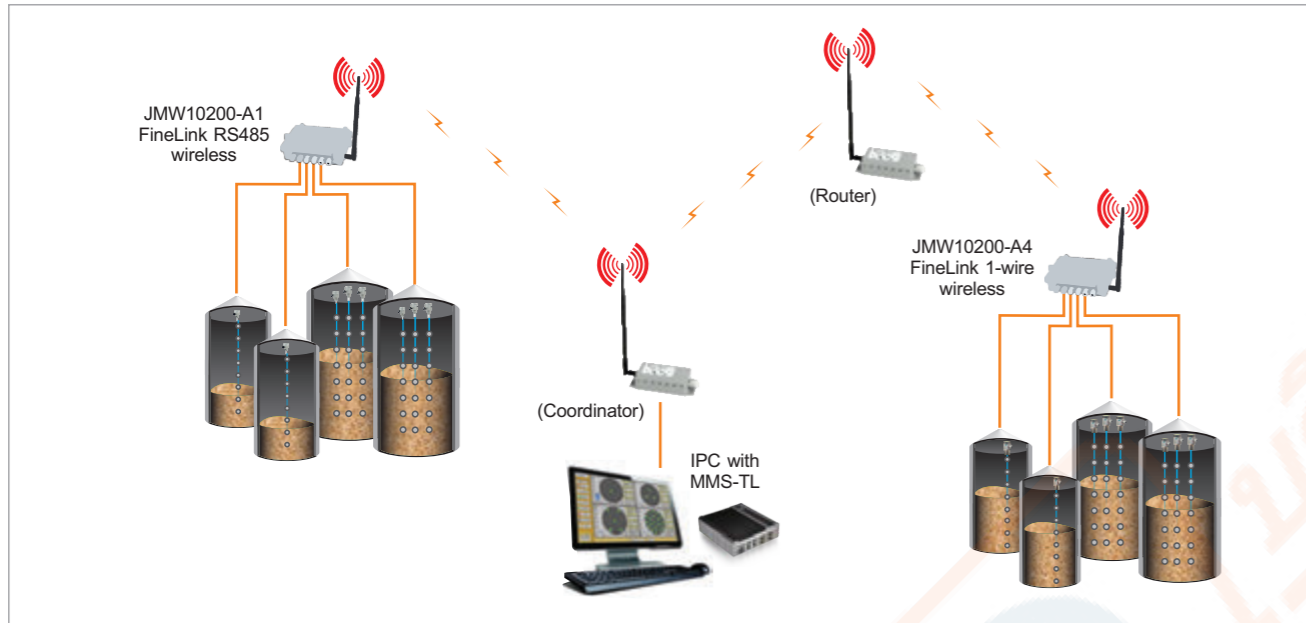
FineLink Wireless uses wireless to transmit RS485 signal, help customer reduce cable and maintenance costs.

Coordinator / Router

Coordinator

P/N: JMW20200-0C
Coordinator receives signal from FineLink or Router, then sends to PC or PLC via RS485 interface, MMS software reads and displays the measured data

Router

P/N: JMW20200-0R
Router increases transmission distance when the wireless signal strength from Finelink to Coordinator is not strong enough due to long distance. Router receives data from FineLink, then enhance and forward signal to Coordinator. then enhance and forward signal to Coordinator.

Specification

Output communication	RS485
Input communication	FineLink RS485: Rs485 FineLink 1-wire: 1-wire signal
RS-485 baud rate	9600/19200/38400 57600/115200
Storage temp.	-40~80°C
Operating temp.	-40~80°C
Static electricity protection	IEC61000-4-2 ESD 8kV Air 4kV contact
Power Input	10V~30V
IP rating	IP67

Wireless Communication

Operating frequency Range	2405 MHz ~ 2480 MHz
Number of channels	16 CH
Channel spacing	5 MHz
Date transmission rate	250 kbps
Sensitivity	-100 dBm（PER≦ 1%）
Transmission range	Max．2Km

Specification

RS-485 baud rate	9600/19200/38400 57600/115200
Storage temp.	-40~80°C
Operating temp.	-40~80°C
Static electricity protection	IEC61000-4-2 ESD 8kV Air 4kV contact
Dimension	146 X 66 X 30 mm
Power Input	10V~30V
IP rating	IP67

Wireless Communication

Operating frequency Range	2405 MHz ~ 2480 MHz
Number of channels	16 CH
Channel spacing	5 MHz
Date transmission rate	250 kbps
Sensitivity	-100 dBm（PER≦ 1%）
Transmission range	Max．2Km
Antenna specification	3.5mm SMA Female

Application Example

Case 1: EST10000-A

① ② ③ ④ ⑤ ⑥ ⑦ ⑧   ⑰ ⑱ ⑲ ⑳   ㉑ ㉒

1-wire*4   1-wire*4   1-wire*4

⑨ ⑩ ⑪ ⑫ ⑬ ⑭ ⑮ ⑯   ㉓ ㉔ ㉕ ㉖   ㉗ ㉘

1-wire*4   1-wire*4   1-wire*4   1-wire*4

Grain silo*28pcs
Each tank is installed with
an EST10000-A

FineLink 1-Wire — 1
FineLink 1-Wire — 2
FineLink 1-Wire — 3
FineLink 1-Wire — 4

5 — FineLink 1-Wire
6 — FineLink 1-Wire
7 — FineLink 1-Wire

RS485

FineLink 1-wire*7pcs
(Each Finelink 1 –wire can connect to
 maximum of 4 EST10000-A sensors)

Case 2: EST10000-B

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

RS485   RS485

Grain silo*8pcs
Each tank is installed with
an EST10000-B

RS485

1   2

RS485

FineLink 1-wire*2pcs
(Each FineLink RS-485 can connect to
 maximum of 4 EST10000-B sensors)

Case 3： EST10000-A+EST10000-B

EST10000-A

2

EST10000-B

1

EST10000-A

3

EST10000-A

4

EST10000-A

EST10000-A

6

EST10000-B

5

EST10000-A

7

EST10000-A

8

RS485   RS485

Grain silo*2pcs
Height 30m
Each tank
is installedwith
1pcs EST10000-B + 3pcs EST10000-A

1   RS485   RS485   2

FineLink 1-wire   1   FineLink 1-wire

FineLink RS485

RS485

Successful stories

▲ EST10000-B

▲ FineLink RS485

▲ FineLink 1-wire

▲ EST10000-B

▲ EST10000-A

System Selection Guide

Silo center

First cycle

Second cycle

Third cycle
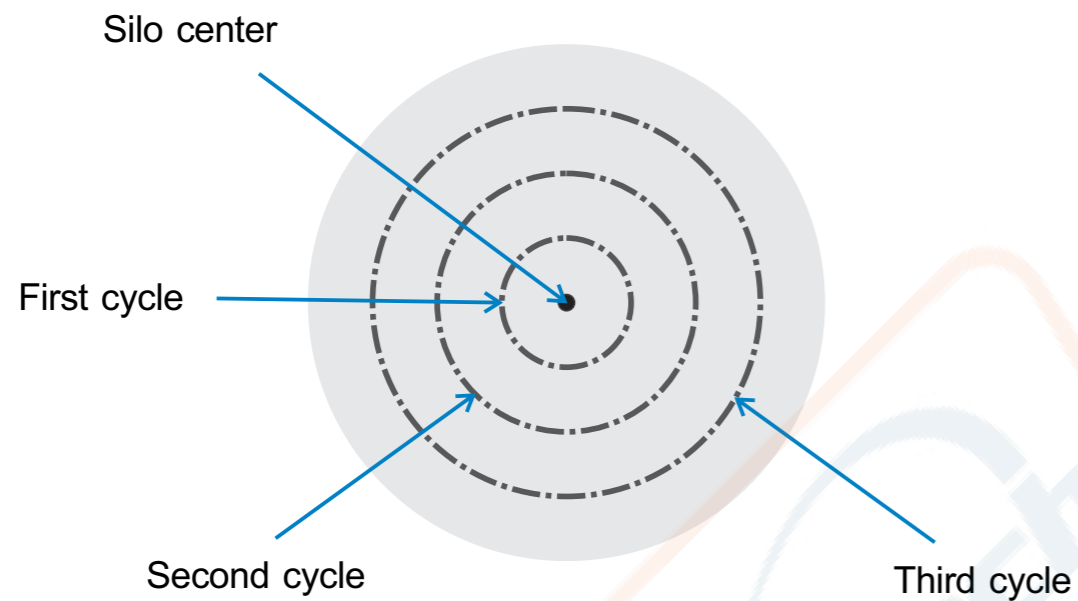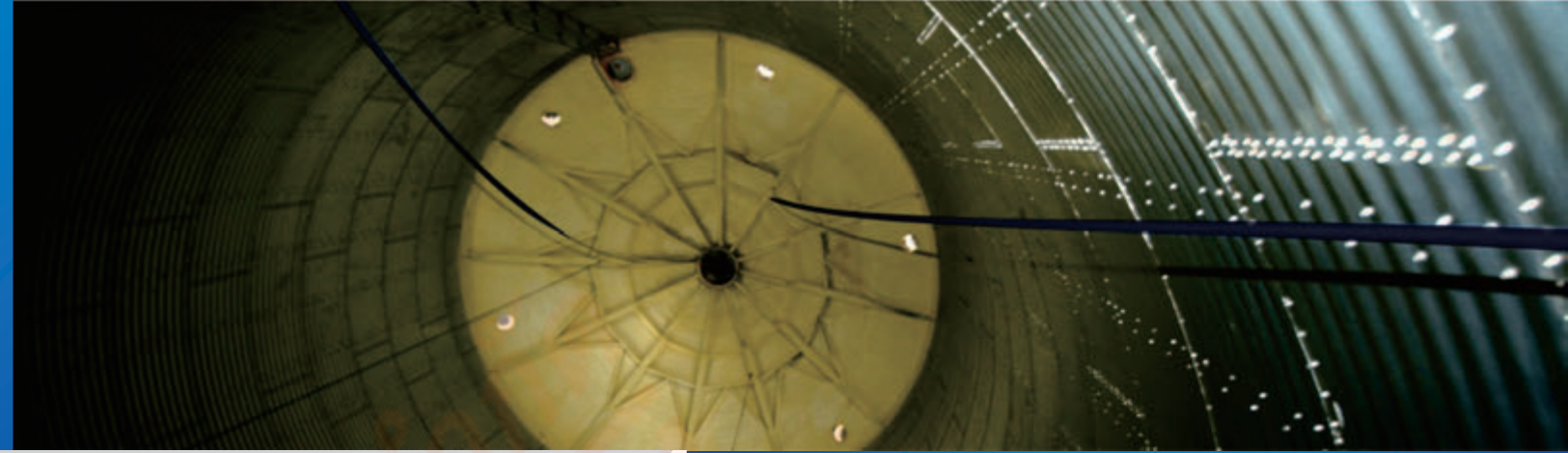
If the silo is bigger than 8 meters in diameter, we suggest the customer follows our guide of sensor number and sensor installation position to guarantee system can totally monitor temperature change of material inside the silo.

Silo diameter	EST sensor number	Silo center	First cycle			Second cycle			Third cycle		
			Radius (m)	Quantity	Interval angle	Radius (m)	Quantity	Interval angle	Radius (m)	Quantity	Interval angle
4	1	1									
6	1	1									
8	3	0	2.3	3	120						
10	3	0	2.5	3	120						
12	4	1	3.3	3	120						
14	6	1	4.7	5	72						
16	7	1	5.6	6	60						
18	8	1	6	7	51						
20	11	0	2.5	3	120	7.5	8	45			
22	12	0	2.8	3	120	8.2	9	40			
24	13	0	3	3	120	9	10	36			
26	17	1	5.3	6	60	10.6	10	36			
28	19	1	6.6	6	60	10.6	12	30			
30	22	0	2.6	3	120	7.5	7	51	12.8	12	30
36	29	0	2.5	3	120	8.5	10	36	14.5	16	22.5
40	34	1	5.6	5	72	11.3	10	36	17	18	20

RCU2 Remote Control Unit

CE

Introduction

Remote Control Unit 2 (RCU2) is the solution for small and medium system with total sensor less than 8. RCU2 can be located on the wall at desired installation location, provide the display screen with touch user interface. The control unit is intuitive and convenient with the easy-to-use touch screen. RCU2 read data from sensor via RS485 interface, display on the screen, and can transmit to PC also.

Features

- Easy-to-use touch screen, simple operation
- Using Microcomputer control, the operation time is more accurate
- Anti-electric shock designed box, protect components inside
- RS485 communication interface (Modbus protocol)
- Integrated memory storage, can record data up to 90 days
- User Setting is available

Specification

Power supply	100~220Vac,50/60Hz
Display	7 inches (800*480) TFT LCD
Touch panel	Resistive Touch
Voltage output	24Vdc (Maximum of 1A current output)
RAM	128 MB memory storage, 64MB RAM (record data up to 90 days)
Junction box dimensions	296*281*158 mm
Operating temp.	0°C to 50°C(20°C to 50°C Optional)
Storage temp.	-20~60°C
IP rate	IP 65
Maximum input sensors	8 sensors
Input/Output interface	Comport*2 (COM1：RS232、COM2：RS485 2W/4W)

$$\overset{\textcircled{07}\textcircled{08}}{\square\square}\underset{\textcircled{09}}{}\overset{\textcircled{09}\textcircled{10}\textcircled{11}\textcircled{12}\textcircled{13}\textcircled{14}\textcircled{15}\textcircled{16}\textcircled{17}\textcircled{18}\textcircled{19}\textcircled{20}\textcircled{21}\textcircled{22}\textcircled{23}\textcircled{24}\textcircled{25}}{}$$

EST1 0 0 □□-□□□□□□□□□□□□□□□□□

⑦⑧ Certification

00: None
1B: ATEX-Exia
2B: IECEx-Exia

⑨ Type

A: Multi-point temperature sensor
B: 2 in 1 grain temperature & level monitoring transmitter

Connection

⑩⑪	⑫⑬	⑭⑮
00: None	00: None	00: None
Flange item	A9: 1-1/4"	03: PF male
AK: JIS-FF	B1: 1-1/2"	07: NPT male
AN: ANSI-RF	B2: 2"	40: 5kg/cm²
AS: DIN-FF	B4: 2-1/2"	42: 10kg/cm²
	B5: 3"	48: 150Lbs
Thread item	B7: 4"	49: 300Lbs
AC: ANSI	B8: 5"	57: PN10
AA: JIS	B9: 6"	58: PN16
	D9: DN32	
	E1: DN40	
	E2: DN50	
	E3: DN65	
	E4: DN80	※ The standard connect of EST10000-A is 000000
	E5: DN100	The standard connect of EST10000-B is AAA903

⑯⑰ Connection material

MA: SUS304
MD: Low carbon steel
MH: Aluminum alloy

(Next page)

$$\overset{\textcircled{09}\textcircled{10}\textcircled{11}\textcircled{12}\textcircled{13}\textcircled{14}\textcircled{15}\textcircled{16}\textcircled{17}\textcircled{18}\textcircled{19}\textcircled{20}\textcircled{21}\textcircled{22}\textcircled{23}\textcircled{24}\textcircled{25}}{}$$

EST1 0 0 0 0 -□□□□□□□□□□□□□□□□□

⑱⑲ Sensor interval

05: One sensor evey 0.5m
08: One sensor evey 0.8m
10: One sensor evey 1.0m
15: One sensor evey 1.5m
20: One sensor evey 2.0m
28: One sensor evey 2.8m
⋮
95: One sensor evey 9.5m

Temp. sensor interval=cable length ÷ numbers of temp. sensor .
Lowest interval = lowest temp. sensor to end of cable is fixed to be 30mm .
Highest interval (L1) = sensor interval -30mm .
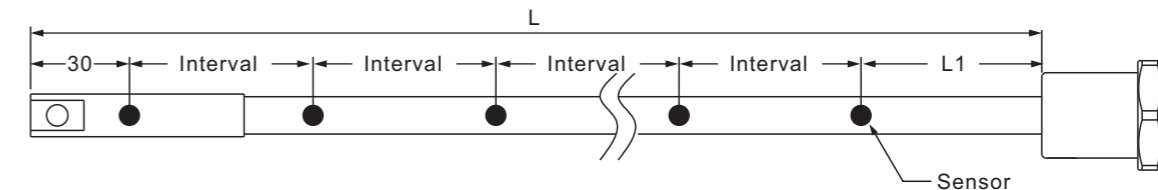
⑳㉑ Sensor amout

01: 1 Pcs
02: 2 Pcs
⋮
30: 30 Pcs(Max)

㉒㉓㉔㉕ Length

Code	Probe Length
0500~9999	500~9999mm
A100~A300	10000~30000mm "A" means multiplied by 100 times

IPC contains MMS-TL

MMS/M300 IPC (traditional Chinese WIN7)
    + MMS-TL
    + RS485-USB converter (YTXPUSB485-T)

MMS/M200 IPC(English WIN7)
    + MMS-TL
    + RS485-USB converter (YTXPUSB485-T)

MMS/M400 IPC(simplified Chinese WIN7
    + MMS-TL
    + RS485-USB converter (YTXPUSB485-T)

HubLink

JMW10100-A4   FineLink 1-wire
JMW10200-A4   FineLink 1-wire wireless
JMW10100-A1   FineLink RS485
JMW10200-A1   FineLink RS485 wireless
JMW20200-0C   Coordinator
JMW20200-0R   Router

RCU2 Remote Control Unit

RCU 2 0 0 0 0 - ⑨⑩⑪⑫

⑨⑩ Sensor type(Input signal)

A1: EST10000-A Multi-point temperature sensor
A2: EST10000-B 2 in 1 grain temperature & level monitoring transmitter

⑪ Communication

A: RS-485
B: Zigbee

⑫ Operating temperature

A: Standard Type (0~50℃ / 32~122°F)
B: Lower Temperature Type (-20~50℃ / -4~122°F)

Accessories

EST110 Hanging hook
ETB‑0030
(ESTAM1D-MDA0000003)

EST120 Hanging hook
ETB‑0031
(ESTAM1A-0000000001)

EST120 Adjustable rotation angle mechanism
ETB‑0041
(ESTAM1A-0000000004)

EST110Adjustable rotation angle mechanism
ETB‑0040
(ESTAM1A-0000000003)

Electrical Insulator
EBA‑1403
(HP407-A01090G5)

Weight
ETB-0050
(ESTAM1A-0000000005)
Material: Trivalent chromium
Weight: 5kg