

SCORPION

Solenoid or Pneumatic Actuation

Series 800, 830, 850



Model Shown: 8504

- ◆ Servo-Meter injector. 1-Drop capacity; optional 2-drop and 1/2-drop capacities.
- ◆ Up to four injectors and nozzles can be used.
- ◆ Patented blowoff feature.
- ◆ Snaplock® coolant dispensing nozzle. Optional copper nozzles.
- ◆ Braided PVC hose.
- ◆ Magnetic nozzle base.
- ◆ 10-Ounce capacity coolant reservoir.
- ◆ NPTF port threads; optional BSPP threads.

SPECIFICATIONS

Ambient/Media Temperature:

40° to 125°F (4° to 52°C).

Body Blocks: Anodized aluminum.

Hose: 6-Ft braided PVC; longer or shorter hose optional in 1-foot increments.

Injector: 1-Drop-rated Servo-Meter; 0 to 0.030 ml per pulse. Optional 2-drop-rated Servo-Meter; 0 to 0.060 ml per pulse. Injection frequency up to 100 pulses per minute.

Inlet Port:

1/4 NPTF; optional 1/8 NPTF and BSPP threads.

Inlet Pressure: 60 to 120 psig (4 to 8 bar).

Nozzle: Snaplock® with 12-inch flexible segmented plastic. Optional 18-inch or 24-inch lengths. Optional copper nozzles.

On/Off Control: Manual. Optional solenoid control with or without blowoff feature.

Reservoir: Integral semi-clear polypropylene with 10-ounce (300 ml) capacity. Optional 1-quart and 2-quart capacities. Also no-reservoir option for use with remote reservoir.

Seals: Air, nitrile; oil, Viton.

Solenoid Voltages: (With optional solenoid)

110 or 220 volts, 50/60 Hz; 24 volts D.C.

BASIC SYSTEMS

Three basic Scorpion systems are described below. They will satisfy the requirements of most coolant applications, and can be ordered by the 4-digit numbers given in the descriptions. However, to order a system with additional options see Ordering Information on the facing page.

System 8001: Single nozzle with manual on/off control. Can be ordered with 2, 3, or 4 nozzles by changing the last digit to the number of nozzles wanted. For example, a 3-nozzle system would be ordered by number 8003.

System 8301: Single nozzle with solenoid on/off control. 110 volts, 50/60 Hz. Can be ordered with 2, 3, or 4 nozzles by changing the last digit to the number of nozzles wanted. For example, a 4-nozzle system would be ordered by number 8304.

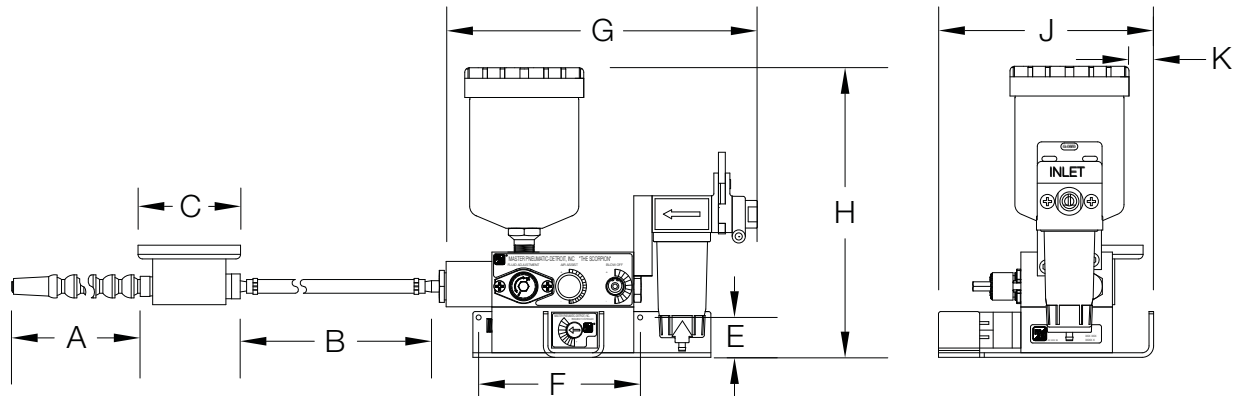
System 8501: Single nozzle with solenoid on/off control with blowoff feature. 110 volts, 50/60 Hz. Can be ordered with 2, 3, or 4 nozzles by changing the last digit to the number of nozzles wanted. For example, a 2-nozzle system would be ordered by number 8502.



บริษัท ฟลูเทค จำกัด
FLU-TECH CO.,LTD

845/3-4 หมู่ 3 ถ.เทพารักษ์ ต.เทพารักษ์ อ.เมือง จ.สมุทรปราการ 10270

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DIMENSIONS inches (mm)

Dimension	Manual On/Off	Solenoid On/Off	Solenoid On/Off Plus Blowoff	Add for Each Additional Nozzle Assembly
A	12 (305) Std.	12 (305) Std.	12 (305) Std.	—
B	72 (1829) Std.	72 (1829) Std.	72 (1829) Std.	—
C	2.62 (67)	2.62 (67)	2.62 (66.7)	—
E	0.9 (23)	0.9 (23)	0.9 (23)	—
F	4.4 (112)	4.4 (112)	4.4 (112)	—
G	8.3 (211)	8.3 (211)	8.3 (211)	—
H	7.4 (188)	9.1 (231)	9.1 (231)	1.3 (33)
J	5.9 (150)	5.9 (150)	5.9 (150)	—
K	0.5 (13)	0.5 (13)	0.5 (13)	—

ORDERING INFORMATION

Change the letters in the sample model number below to specify the Scorpion assembly you want.

80 0 A 1 1 0 0 1 T 06 K A 1

ON/OFF ACTUATION

Manual 80
Solenoid 83
Solenoid with blowoff 85

SOLENOID VOLTAGE

No solenoid (Series 80 only) 0
110 volts, 50/60 Hz (Series 83, 85) C
220 volts, 50/60 Hz (Series 83, 85) F
24 volts, D.C. (Series 83, 85) E

BRACKETS

With standard bottom bracket only A
With standard bottom bracket plus extended back bracket D

NUMBER OF NOZZLES

Specify number from 1 to 4.

INJECTOR RATING

1 Drop (Standard) 1
2 Drops 2
1/2 drop 5

RESERVOIR:

10-Ounce capacity 0
No reservoir 1
1 Qt with mounting plate 2
2 Qt with mounting plate 3

NOZZLE TIP

Standard conical nozzle 1
Fantip nozzle 2

PLASTIC NOZZLE LENGTH

12 inches (305 mm) A
18 inches (457 mm) B
24 inches (610 mm) C

NOZZLE TYPE

Copper H
Snaplock® K

HOSE LENGTH

Standard PVC (6 feet) 06
Specify desired length (in feet) with two digits. For example, 08 for 8 feet, 12 for 12 feet **

INLET PORT with SENTRY FILTER

1/8 NPTF 1
1/4 NPTF 2
1/8 BSPP A
1/4 BSPP B

NOZZLE BASE ("C" in drawing above)

Magnetic 0
No base 1



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