Type TRF003





2/2 way pinch valve

- · Different models
- · Externally controlled
- Suitable for potentially explosive environment





Fluid Control Specialists

Product variants described in the data sheet may differ from the product presentation and description.

Type description

The pinch valves consist of a body with a sleeve or flange connection and a cylindrical sleeve. The valves are pressureless open. The valves are shut off by applying pressure to the outside of the cylindrical sleeve. Compressed air or water are suitable as control medium. Due to the non-hazardous nature of the control media, the valves can also be used in potentially explosive atmospheres.



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1. General technical data

1.1. Version I (with plastic housing and sleeve)

Product properties	
Dimensions	Detailed information can be found in chapter "3. Dimensions" on page 4.
Materials	
Body	POM
Seal	Natural rubber (others on request)
Performance data	
Operating pressure ^{1.)}	Max. 6 bar
Pilot pressure ^{1.)}	22.5 bar above operating pressure
Medium data	
Media	Gaseous, liquid, granular, pulpy and free-flowing media and dust
Medium temperature	Max. +80 °C
Control medium	Water, air
Product connections	
Port connection	Socket R ½ to R 2

^{1.)} Pressure data: Overpressure to atmospheric pressure

1.2. Version II (with grey cast iron housing and sleeve)

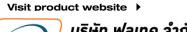
Product properties				
Dimensions	Detailed information can be found in chapter "3. Dimensions" on page 4.			
Materials				
Body	GG20 with steel fitting			
Seal	Natural rubber (others on request)			
Performance data				
Operating pressure ^{1.)}	M <mark>a</mark> x. 6 bar			
Pilot pressure ^{1.)}	22.5 bar above operating pressure			
Medium data				
Media	Gaseous, liquid, granular, pulpy and free-flowing media and dust			
Medium temperature	Max. +80 °C			
Control medium	Water, air			
Product connections				
Port connection	Muffe R ¾, R 1			

^{1.)} Pressure data: Overpressure to atmospheric pressure

1.3. Version III (with cast iron housing and flange)

Product properties			
Dimensions	Detailed information can be found in chapter "3. Dimensions" on page 4.		
Materials			
Body	GG20		
Flange DN40100	GG20		
Seal	Natural rubber (others on request)		
Performance data			
Operating pressure ^{1.)}	Max. 4 bar		
Pilot pressure ^{1.)}	1.82.0 bar above operating pressure		
Medium data			
Media	Gaseous, liquid, granular, pulpy and free-flowing media and dust		
Medium temperature	Max. +80 °C		
Control medium	Water, air		
Product connections			
Port connection	Flange		

^{1.)} Pressure data: Overpressure to atmospheric pressure



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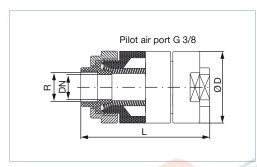


2. Circuit functions

Circuit functions	Description
2 (B)	Type: B, pneumatically operated on/off valve
<u> </u>	2/2 way
 	Flow direction above seat
l 1 (P)	Normally opened by spring force

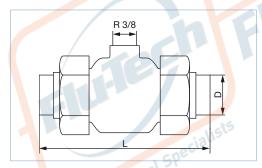
3. Dimensions

3.1. Version I (with plastic housing and sleeve)



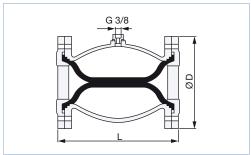
DN Port connection		L	ØD	Mass
[mm]		[mm]	[mm]	[kg]
15	R ½	130	63	0.4
20	R 3/4	142	76	0.55
25	R1	152	80	0.7
32	R 1 1/4	189	95	0.8
40	R 1 ½	202	110	1.5
50	R 2	210	120	2.0

3.2. Version II (with grey cast iron housing and sleeve)



DN	Port connection	D	L	Mass
[mm]			[mm]	[kg]
20	R 3/4	R 3/4	140	1.2
25	R 1	R 1	150	1.9

3.3. Version III (with cast iron housing and flange)



ı					
1	.) Flange according	to DIN	2633	Form C	

DN	Port connection	L	ØD	Mass
[mm]		[mm]	[mm]	[kg]
40	Flange ^{1.)}	156	150	8.0
50	Flange ^{1.)}	167	165	9.5
65	Flange ^{1.)}	184	185	12.0
80	Flange ^{1.)}	226	200	17.5
100	Flange ^{1.)}	282	220	22.5

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4. Ordering information

4.1. Bürkert eShop - Easy ordering and quick delivery



Bürkert eShop - Easy ordering and fast delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

Order online now

4.2. Bürkert product filter



Bürkert product filter - Get quickly to the right product

You want to select products comfortably based on your technical requirements? Use the Bürkert product filter and find suitable articles for your application quickly and easily.

Try out our product filter

4.3. Ordering chart

Version	Port connection	DN	Operating pressure	Pilot pressure (above operating pressure]	Article no.
			[bar]	[bar]	
1	R ½	15	max. 6	22.5	783513 ≒
	R 3/4	20	max. 6	22.5	783514 ≒
	R 1	25	max. 6	22.5	783515 ≒
	R 11/4	32	max. 6	22.5	783516 ≒
	R 1½	40	max. 6	22.5	783517 ≒
	R2	50	max. 6	22.5	783518 🖼
II	R 34	20	6	22.5	783511 ≒
-	R 1	25	6	22.5	783512 🖼
III	Flange ^{1.)}	40	4	1.82.0	783502 ≒
	Flange ^{1.)}	50	4	1.82.0	783503 ≒
	Flange ^{1.)}	65	4	1.82.0	783504 🛱
	Flange ^{1.)}	80	4	1.82.0	783505 ≒
	Flange ^{1.)}	100	4	1.82.0	783506 ≒

1.) Flange according to DIN 2633 Form C



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