







## Digital electropneumatic Positioner for the integrated mounting on process control valves

- Compact, robust stainless steel design
- Easy start-up by automatic X-Tune function
- Contact-free position sensor
- Integrated control air routing with spring chamber aeration
- EtherNet/IP, PROFINET, Modbus TCP, PROFIBUS DP-V1 or Bürkert system bus (büS)

Product variants described in the data sheet may differ from the product presentation and description.

### Can be combined with

	<b>Type 2301</b> Pneumatically operated 2 way Globe Control Valve
	<b>Type 2300</b> Pneumatically operated 2 way angle seat control valve ELEMENT
	<b>Type 2103</b> 2/2 way diaphragm valve with pneumatic stainless steel actuator (Type ELEMENT) for decentralised automation
	<b>Hygienic process valves</b>

### Type description

The compact positioner Type 8692 is optimized for integrated mounting on the pneumatic actuators in the process valve series Type 23xx/2103 and is specially designed for the requirements of a hygienic process environment. The control air channel is integrated in the actuator without external tubings. The easy handling and the selection of additional software functions are done either on a big graphic display with backlight and keypad or over the COMMUNICATOR.

The positioner registers the valve position without deterioration through a contact-free, analogue position sensor. The control of single or double-acting actuators is done without internal air consumption. With integrated diagnostic functions operation conditions of the control valve can be monitored. Through status signals, valve diagnostic messages are transmitted according to NAMUR NE107 and recorded as history entries. T

The housing is easy to clean and features proven IP protection and chemically resistant materials for use in hygienic processing, in food, beverage and pharmaceutical industries. Combined with Bürkert ELEMENT actuators the unique pilot valve system enables a compressed air recycling that avoids actuator chambers contamination from the environment.

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## 1. General technical data

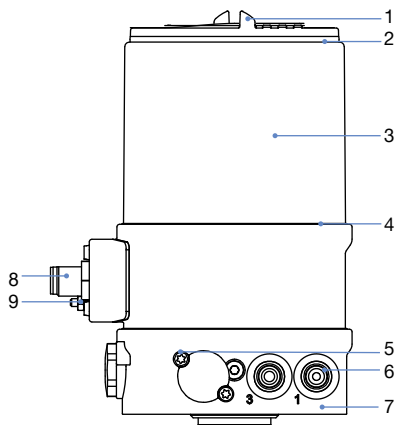
Product features	
Dimensions	Detailed information can be found in chapter "3. Dimensions" on page 6.
<b>Material</b>	
Housing	PPS, stainless steel
Seals	EPDM
Cover	PC
<b>Operation</b>	
Display	Graphic display with backlighting and intuitive menu navigation
Operating keys	Membrane keypad with 4 keys
Service interface	Connected to PC via USB connection
Configuration tool	Bürkert Communicator PACTware (only for device versions with PROFIBUS, resp. analogue version with serial interface)
<b>Commissioning</b>	
Initialization positioner	Automatic by X.TUNE function (automatic adjustment of the positioner)
Manual operation of pilot valve	In manual mode via push-button on control panel
<b>Status display</b>	
Display of device and valve status	LEDs (colours acc. to NAMUR); only for Ethernet and bÜS versions)
<b>Communication</b>	
Fieldbus	EtherNet/IP, PROFINET, Modbus TCP, PROFIBUS DP-V1
Digital	Bürkert system bus (bÜS) - based on CANopen
<b>Position sensor</b>	
Measuring principle	Inductive
Position detection module	Contactless (wear-free) analogue position sensor
Stroke range for valve spindle	3...45 mm
<b>Electrical data</b>	
Operating voltage	24 V DC $\pm$ 10 % UL: NEC Class 2
Protection class	3 acc. to DIN EN 61140 (VDE 0140-1)
Residual ripple	Max.10 %
Power consumption	<5 W
<b>Input /Output</b>	
Digital input	1 binary input, 0...5 V = log "0", 10...30 V = log "1"
Digital output	2 binary output (optional), galvanically isolated
Current limitation	100 mA, output will be synchronised when overloaded
Analogue output	1 output (optional) 0/4...20 mA, 0...5/10 V
<b>Input data setpoint</b>	
<b>Setpoint signal</b>	
Setpoint setting	0/4...20 mA and 0...5/10 V
Input resistance	0/4...20 mA: 180 $\Omega$ 0...5/10 V: 19 k $\Omega$
<b>Electrical connection</b>	
Multipole version	M12, 8 pin resp. 4 or 5 pin acc. to device version (see "4. Device/Process connections" on page 8)
Cable gland version	2xM16 $\times$ 1.5 (cable $\varnothing$ 5...10 mm) with terminals for cable cross-sections 0.14...1.5 mm <sup>2</sup>

Pneumatic data	
<b>Control medium</b>	Neutral gases, air, quality class acc. to ISO 8573-1
Dust content	Class 7 (< 40 µm particle size)
Particle density	Class 5 (< 10 mg/m <sup>3</sup> )
Pressure dew point	Class 3 (< -20 °C)
Oil content	Class X (< 25 mg/m <sup>3</sup> )
<b>Air supply filter</b>	Exchangeable
Mesh size	~0.1 mm
<b>Supply pressure</b>	
Low air capacity	0...7 bar <sup>1)</sup>
High air capacity	3...7 bar
Pilot air ports	Threaded port G 1/8, stainless steel
Positioning system (control function and air capacity)	
<b>Low air capacity</b>	
Single and double acting	7 l <sub>N</sub> /min for aeration and ventilation (Q <sub>Nn</sub> value acc. to definition at pressure drop from 7 to 6 bar absolute)
Actuator series/size	Type 23xx, Ø actuator 70/90 mm
<b>High air capacity</b>	
Single acting	130 l <sub>N</sub> /min for aeration and ventilation (Q <sub>Nn</sub> value acc. to definition at pressure drop from 7 to 6 bar absolute)
Actuator series/size	Type 23xx, Ø actuator 70/90 mm Type 27xx, Ø actuator 175/225 mm
Approvals and certificates	
Conformity	EMC directive 2014/30/EU
Ignition protection	II 3D Ex tc IIIC T135 °C Dc II 3G Ex ec IIC T4 Gc
UL	cULus certificate: E238179
ATEX	II 3D Ex tc IIIC T135 °C Dc II 3G Ex ec IIC T4 Gc Certificate: BVS 14 ATEX E 008 X
IECEX	Ex tc IIIC T135 °C Dc Ex ec IIC T4 Gc Certificate: IECEX BVS 14.0009 X
CCC (China Compulsory Certificate)	For devices with Ex approval
Environment and installation	
Installation and mechanical data	
Installation position	As required, preferably with actuator in upright position
Valve actuator (type, size)	ELEMENT Type 23xx (actuator size Ø70/90/130 mm) CLASSIC Type 27xx (actuator size Ø175/225 mm)
Adapter kits	Detailed information can be found in chapter <b>"Adapter kits" on page 16.</b>
Operating conditions	
Ambient temperature (max.)	-10...+55 °C
Degree of protection	IP65/IP67 acc. to EN 60529, 4X acc. to NEMA 250 Standard
Operating altitude	Up to 2000 m above sea level

1.) The supply pressure applied must be 0.5 to 1 bar above the minimum required pilot pressure of the valve actuator.

## 2. Materials

### 2.1. Material specifications



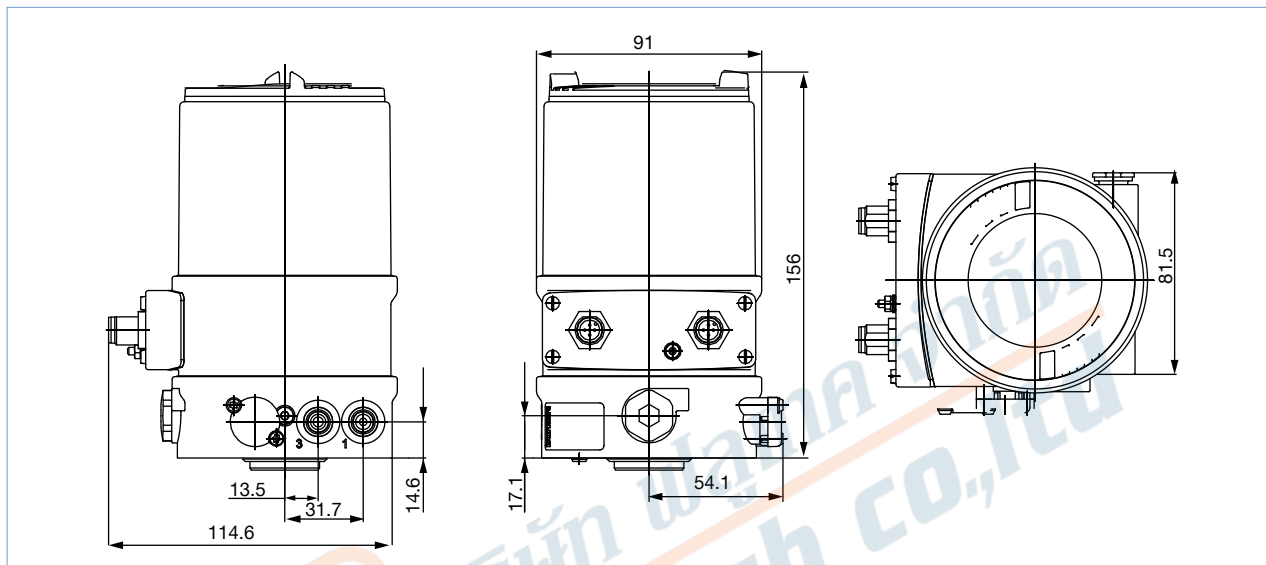
No.	Element	Material
1	Cover	PC
2	Seal	EPDM
3	Outer casing	Stainless steel
4	Seal	EPDM
5	Screws	Stainless steel
6	Push-in connector Threaded port G 1/8	POM/Stainless steel Stainless steel
7	Basic housing	PPS
8	M12 plug connector	Stainless steel
9	Screws	Stainless steel

### 3. Dimensions

#### 3.1. Multipole version

**Note:**

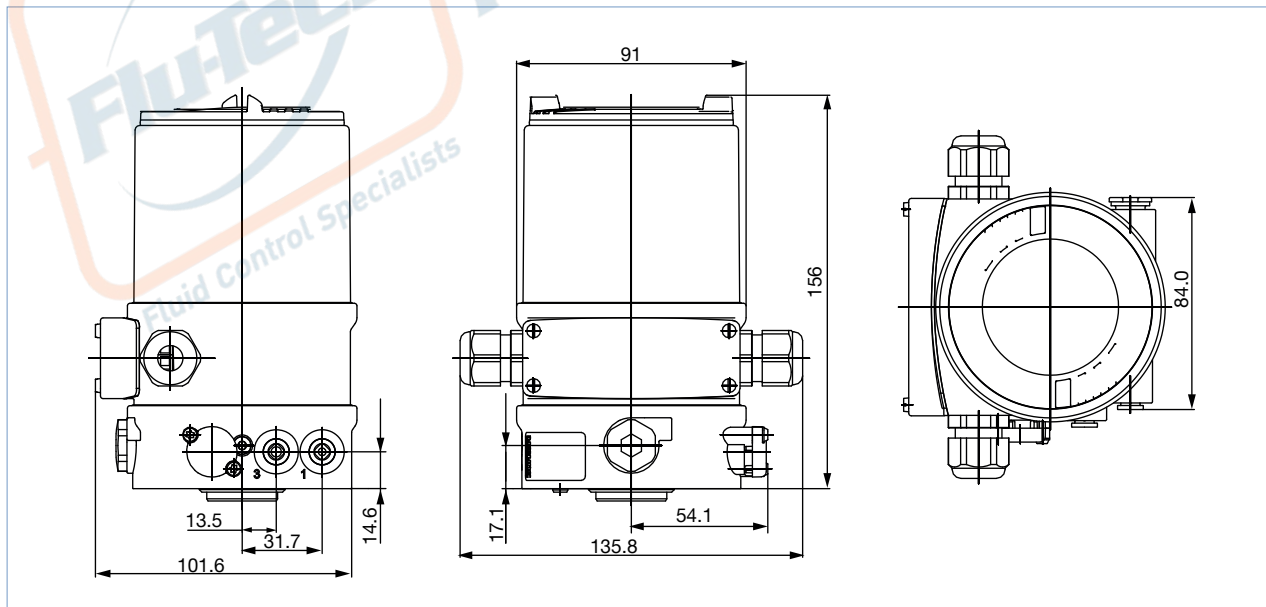
Dimensions in mm



#### 3.2. Cable gland connection version

**Note:**

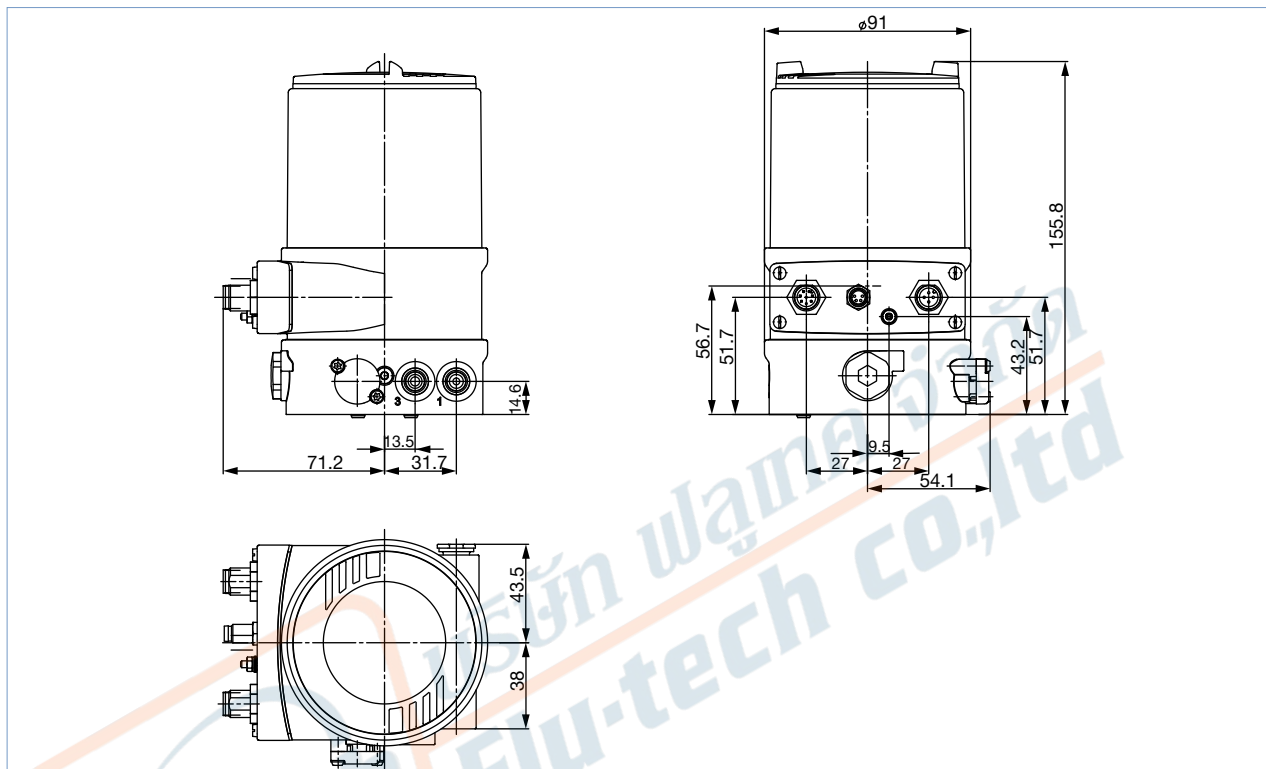
Dimensions in mm



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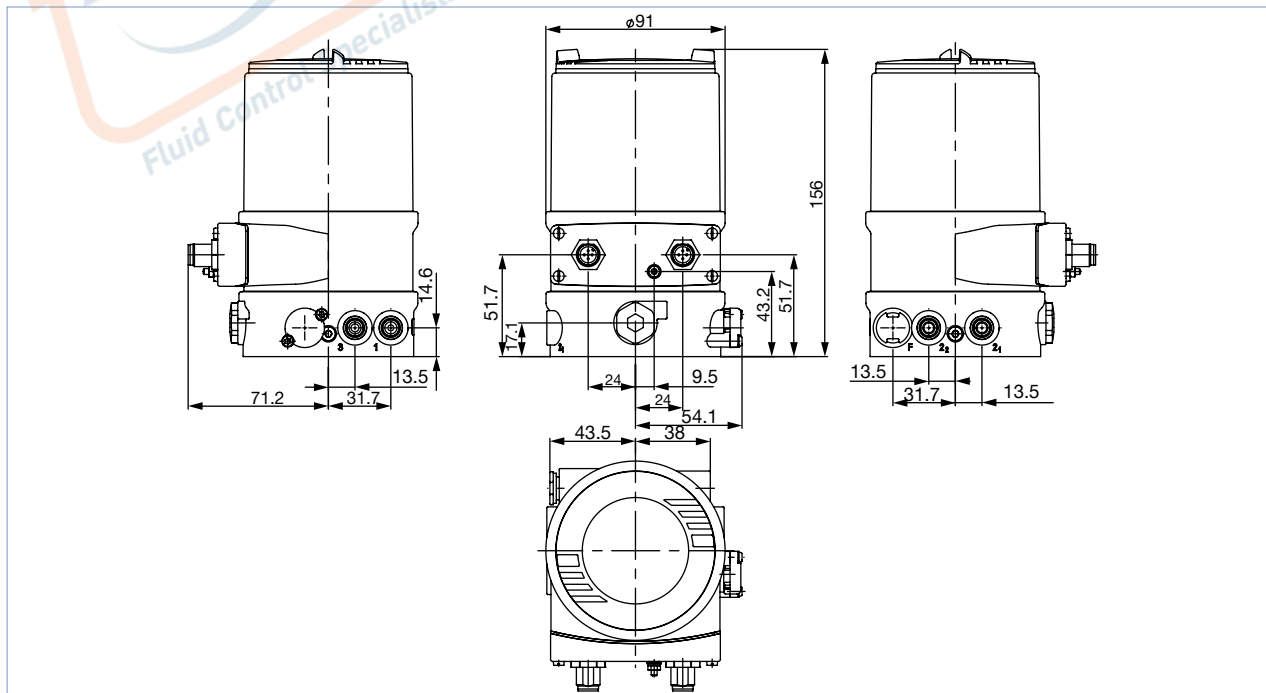
3.3. Mounting on control valves of actuator series Type 23xx, actuator size 70/90/130 mm

Note:  
Dimensions in mm



3.4. Mounting on control valves of actuator series Type 27xx , actuator size 175/225 mm

Note:  
Dimensions in mm

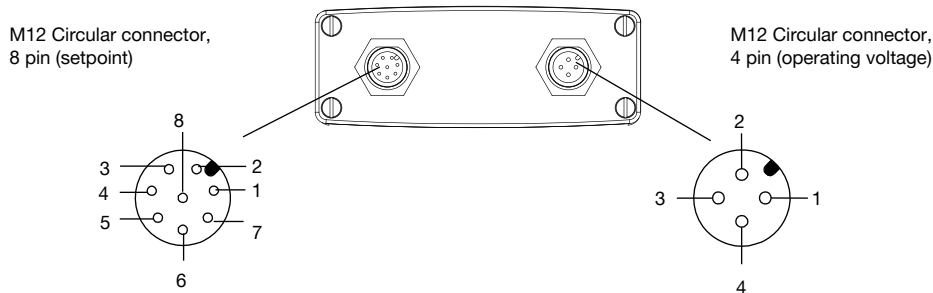


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## 4. Device/Process connections

### 4.1. Electrical connections

#### Multipole connection



**M12 circular plug, 8 pin (setpoint)**

Pin	Pin assignment
8	Setpoint + (0/4...20 mA/0...5/10 V)
7	Setpoint GND

**M12 circular plug, 8 pin (in/output signal)<sup>1)</sup>**

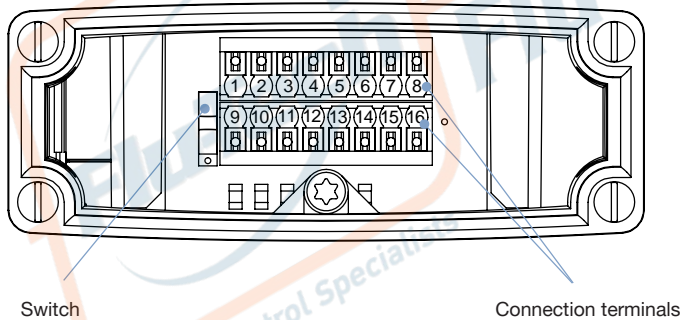
Pin	Pin assignment
6	Analogue feedback +
5	Analogue feedback GND
4	Digital output 1
3	Digital output 2
2	Digital output GND
1	Digital input +

**M12 circular plug, 4 pin (operating voltage)**

Pin	Pin assignment
1	Operating voltage +24 V DC
3	Operating voltage GND

1.) With the option analogue feedback or binary output

#### Cable gland connection

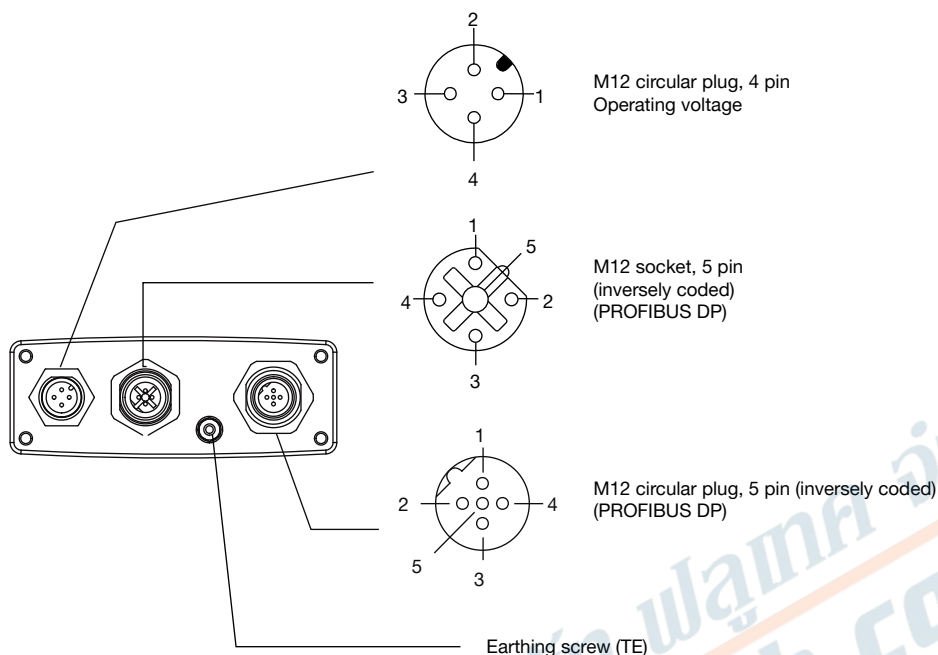


Terminal	Pin assignment
1	Analogue feedback GND
2	Analogue feedback +
3	Digital output GND
4	Digital output 2
5	Digital output 1
6	Digital input +
7	Setpoint GND
8	Setpoint +
9	Not assigned
10	Not assigned
11	Not assigned
12	Not assigned
13	Not assigned
14	Digital input GND
15	Operating voltage GND
16	Operating voltage +24 V

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**PROFIBUS DP connection**



**Socket/M12 circular plug, 5 pin - fieldbus connection**

Pin	Pin assignment
1	VP+5
2	RxD/TxD-N
3	DGND
4	RxD/TxD-P
5	Not assigned
Thread	Shielding/protective earth

**M12 circular plug, 4 pin - operating voltage**

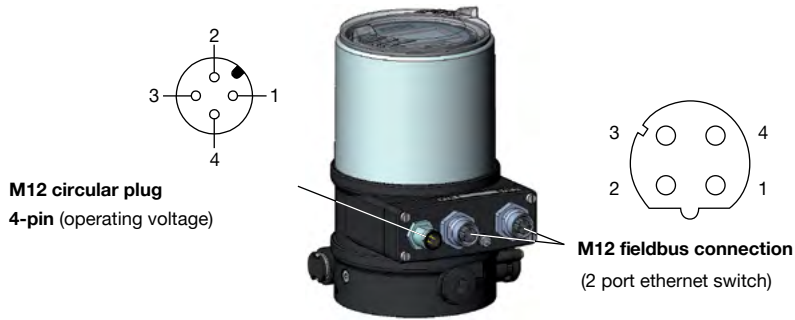
Pin	Wire colour <sup>1.)</sup>	Pin assignment
1	Brown	+24 V
3	Blue	GND

1.) The wire colours indicated refer to the connection cable available as an accessory with the Article no. 918038.

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**EtherNet/IP-, PROFINET-, Modbus TCP connection**



**M12 fieldbus connection, D-coded**

Pin	Pin assignment	Connector diagram
1	Transmit +	
2	Receive +	
3	Transmit -	
4	Receive -	

**M12 circular plug, 4 pin - operating voltage**

Pin	Wire colour <sup>1.)</sup>	Pin assignment
1	Brown	Operating voltage +24 V DC
3	Blue	Operating voltage GND

1.) The wire colours indicated refer to the connection cable available as an accessory with the article no. 918038.

**Bürkert system bus (būS) connection**



**M12 circular plug x 1, 5 pin - būS connection**

Pin	Wire colour	Pin assignment
1	CAN-Shield/Shielding	CAN-Shield/Shielding
2	Not assigned	
3	Black	GND/CAN_GND
4	White	CAN_H
5	Blue	CAN_L

**M12 circular plug, 4 pin - operating voltage**

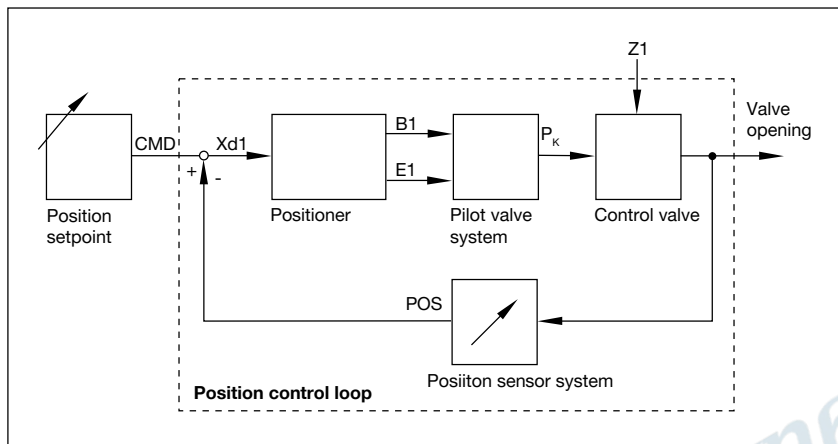
Pin	Wire colour <sup>1.)</sup>	Pin assignment
1	Brown	Operating voltage +24 V DC
2	Not assigned	
3	Blue	Operating voltage GND

1.) The wire colours indicated refer to the connection cable available as an accessory with the article no. 918038.

## 5. Performance specifications

### 5.1. Signal flow diagram

#### Position control loop



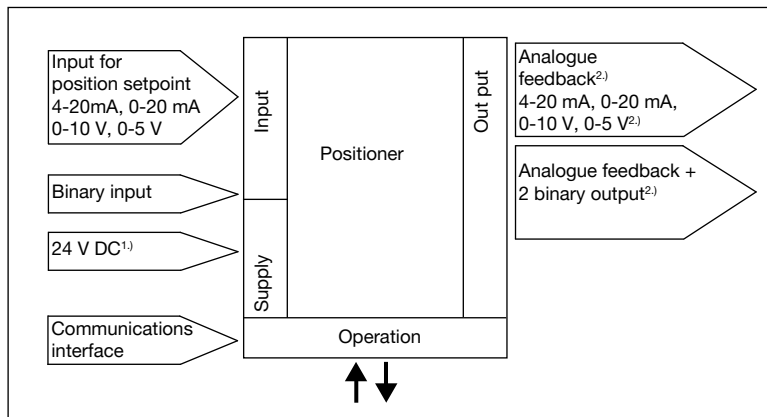
#### Additional software options of the TopControl Type 8692 (extract)

- Automatic commissioning of control system
- Automatic or manual characteristic curves selection
- Setting of the seal and the maximum stroke threshold respectively
- Parameterization of the positioner
- Limitation of the stroke range
- Limitation of the manipulating speed
- Setting of the moving direction
- Configuration of the binary input
- Signal range splitting on several controllers
- Configuration of an analogue or 2 binary outputs
- Signal fault detection
- Safety position
- Code protection
- Contrast inversion of the display
- Parameterizable diagnostic functions<sup>1)</sup>/Binary output (option)
  - Operating-hours counter
  - Path accumulator
  - Position monitoring
  - Graphical display of the dwell time density and movement range
  - Monitoring of the mechanical end positions in the armature
  - Direction reversal counter
  - Temperature monitoring

1.) Further diagnostic functions with detailed description can be found in the **operating instructions** ▶

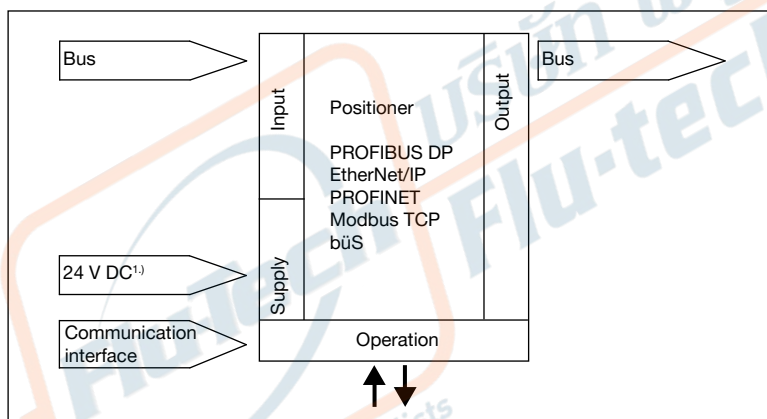
## 5.2. Interface diagram

### Version without fieldbus interface



### Version with fieldbus interface

With PROFIBUS DP, EtherNet/IP, PROFINET, Modbus TCP and Bürkert system bus (bÜS)



1.) The operating voltage is supplied with a 3-wire unit independent from the setpoint signal

2.) Alternative options

## 6. Product installation

### 6.1. Combination options with pneumatic process valves

**Note:**

A TopControl Control valve system consists of a **BASIC Positioner Type 8692** and an **ELEMENT control Type 23xx resp. 2103**

The following information is required to select a complete system::

- **Article no.** of the desired positioner TopControl **Type 8692**
- **Article no.** of the desired control valve **Type 23xx/2103** (see separate data sheets, **Type 2301 ▶**, **Type 2300 ▶**, **Type 2103 ▶**)

You order two components and receive a completely assembled and tested valve.

#### Example for variations of the control valve system



1.) See data sheet **adaptations for third-party drives, KK01 ▶** or contact the appropriate Bürkert sales office.

## 7. Ordering information

### 7.1. Bürkert eShop – Easy ordering and quick delivery



#### Bürkert eShop – Easy ordering and fast delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

[Order online now](#)

### 7.2. Bürkert product filter



#### Bürkert product filter – Get quickly to the right product

You want to select products comfortably based on your technical requirements? Use the Bürkert product filter and find suitable articles for your application quickly and easily.

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### 7.3. Ordering chart

**Note:**

Standard versions are UL approved

Circuit function Pilot valve system	Communication	Electrical connection	Analogue feedback 0/4...20 mA	Analogue feedback 0/4...20 mA + 2 binary output	Diagnostic function <sup>1)</sup>	Bi-nary input	Pilot air ports threaded connection	Article no.	
								Standard	ATEX II Cat. 3G/D, IECEx, CCC <sup>2)</sup>
<b>Actuator series Type 23xx, actuator size Ø 70/90 mm</b>									
Low air capacity single-acting	Without fieldbus communication	Cable gland	-	-	-	Yes	G 1/8	306913	306982
			-	Yes	Yes	Yes	G 1/8	307005	306983
		M12 plug connector	-	-	-	Yes	G 1/8	307012	307095
			-	Yes	Yes	Yes	G 1/8	307123	307096
		PROFIBUS DP-V1	Via Bus	-	-	-	G 1/8	233348	265019
		EtherNet/IP	Via Bus	-	Yes	-	G 1/8	306849	306847
		PROFINET	Via Bus	-	Yes	-	G 1/8	306854	306851
		Modbus TCP	Via Bus	-	Yes	-	G 1/8	306859	306856
Bürkert system bus (bùS)	Via Bus	-	Yes	-	G 1/8	306863	306861		
Low air capacity double-acting	Without fieldbus communication	Cable gland	-	-	-	Yes	G 1/8	306905	306977
			-	Yes	Yes	Yes	G 1/8	307006	306978
		M12 plug connector	-	-	-	Yes	G 1/8	307124	307091
			-	Yes	Yes	Yes	G 1/8	307125	307092
		PROFIBUS DP-V1	Via Bus	-	-	-	G 1/8	265172	265004
		<b>Actuator series Type 23xx, actuator size Ø 130 mm</b>							
High air capacity single-acting	Without fieldbus communication	Cable gland	-	-	-	Yes	G 1/8	306922	306986
			-	Yes	Yes	Yes	G 1/8	307007	306987
		M12 plug connector	-	-	-	Yes	G 1/8	307084	307099
			-	Yes	Yes	Yes	G 1/8	307126	307100
		PROFIBUS DP-V1	Via Bus	-	-	-	G 1/8	233349	265033
		EtherNet/IP	Via Bus	-	Yes	-	G 1/8	306850	306848
		PROFINET	Via Bus	-	Yes	-	G 1/8	306855	306853
		Modbus TCP	Via Bus	-	Yes	-	G 1/8	306860	306857
Bürkert system bus (bùS)	Via Bus	-	Yes	-	G 1/8	306864	306862		
<b>Actuator series Type 27xx, actuator size Ø 175/225 mm</b>									
High air capacity single-acting	Without fieldbus communication	Cable gland	-	-	-	Yes	G 1/8	306925	306988
			-	Yes	Yes	Yes	G 1/8	306927	306989
		M12 plug connector	-	-	-	Yes	G 1/8	307041	307101
			-	Yes	Yes	Yes	G 1/8	307043	307102
		PROFIBUS DP-V1	Via Bus	-	-	-	G 1/8	233350	265041
		EtherNet/IP	Via Bus	-	Yes	-	G 1/8	313266	313265
		PROFINET	Via Bus	-	Yes	-	G 1/8	313269	313268
		Modbus TCP	Via Bus	-	Yes	-	G 1/8	313271	313270
Bürkert system bus (bùS)	Via Bus	-	Yes	-	G 1/8	313274	313272		

1.) See "Additional software options of the TopControl Type 8692 (extract)" on page 11

2.) CCC (China Compulsory Certificate) for device versions with Ex approval.

**Further versions on request**

➤ **Additional**  
EtherNet/IP, PROFINET, Modbus TCP and Bürkert system bus (bùS): double-acting versions with low air capacity



## 7.4. Ordering chart accessories

## Standard Accessories

Description	Article no.
M12 socket, 8 pin with 5 m cable for input and output signals	919267
M12 socket, 4 pin with 5 m cable for power supply	918038
Silencer G 1/8	780779
USB interface for serial communication (only for device versions with PROFIBUS, resp. analogue version with serial interface)	227093
USB bÜS-Interface Set (bÜS Stick + connecting cable with M12 connector + connecting cable M12 to micro USB for bÜS service interface) for connecting to the PC tool Bürkert Communicator (only for device versions with EtherNet/IP, PROFINET, Modbus TCP Bürkert system bus (bÜS) resp. analogue version with service bÜS interface)	772551
bÜS cable extension M12, length 1 m	772404
bÜS cable extension M12, length 3 m	772405
bÜS cable extension M12, length 5 m	772406
bÜS cable extension M12, length 10 m	772407
Sensor puck (spare part)	682240
Software Bürkert Communicator	<b>LINK ▶</b>

## Adapter kits

## Note:

The accessories for adapter kits must be ordered separately

Adapter kits for third-party actuators can be found in the data sheet **Adaptation for third-party actuators, KK01 ▶** or contact the appropriate Bürkert sales office.

Description	Actuator size	Control function	Article no.
Adapter kit for actuator series Type 23xx/2103	Ø 70/90/130 mm	Universal	679917
Adapter kit for actuator series Type 27xx	Ø 175/225 mm	A (NO), B (NC)	679935