DATA SHEET

Type 8041





Insertion magnetic inductive flowmeter

- · Sensor without moving parts
- Flowmeter with On/Off control
- Application related calibration by Teach-In function
- Clean in place (CIP)
- FDA-compliant materials





Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

Type 8025 Insertion flowmeter or

batch controller with paddle wheel and flow transmitter or remote batch controller



Type 8802

ELEMENT continuous control valve systems - overview



Type 8619

multiCELL - Multi-channel and multi-function transmitter/controller



Type 8644

Remote Process Actuation Control System
AirLINE

Type description

The electromagnetic flowmeter 8041 is made up of an electronic module and a sensor consisting of PVDF or stainless steel material. It has been designed to measure a flow rate of neutral and slightly aggressive fluids with a conductivity of more than $20~\mu\text{S/cm}$ in DN 06...DN 400~pipes.

It is fitted with a 4...20 mA output, a pulse output and a relay output. The different parameters can be set by means of 5 DIP switches, a push-button and a 10-field LED bar graph.

This flowmeter is available either with a G 2" connection with a PVDF sensor or, a G 2" or clamp connection with a stainless steel sensor which are designed for use with Type S020 Insertion fitting.

The version with a stainless steel sensor can be used in applications with higher pressures (PN 16) and higher temperatures (150 °C).



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1. General technical data

Note:

If the device is mounted in a humid environment or outside, then the maximum voltage allowed is 35 V DC instead of 36 V DC.

Product properties

Material

Please make sure the device materials are compatible with the fluid you are using.

Detailed information can be found in chapter "3.1. Chemical Resistance Chart - Bürkert resistApp" on page 7.

Non wetted parts

Compatibility

Pipe diameter

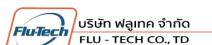
Non wetted parts	
Housing, cover, nut	 Version with flow sensor in PVDF: PC (glass fibre reinforced for housing)
	 Version with flow sensor in stainless steel: back PPA (glass fibre reinforced)
Front panel foil	Polyester
Holder	Stainless steel 1.4404/316L (for flowmeter with clamp process connection, over the clamp)
Seal	NBR
Screws	Stainless steel
Cable glands	PA with neoprene seal
Mounting ring	Polysulphone, glass fibre reinforced
Wetted parts	
Seals	For flowmeter with G 2" process connection:
	- FKM (approved FDA)
	- EPDM (conform to FDA)
	 For flowmeter with clamp process connection: (to be ordered separately, detailed information can be found in chapter "10.5. Ordering chart accessories" on page 18.)
	- EPDM
	- FEP
Clamp	Stainless steel 1.4404/316L
Electrodes	• Stainless steel 1.4404/316L
	Alloy C22
Sensor holder	• PVDF
	• Stainless steel 1.4404/316L
Earth ring	Only with version with flow sensor in PVDF:
ů .	• Stainless steel 1.4404/316L
	Alloy C22
Electrode holder	Only with version with flow sensor in stainless steel: PEEK (conform to FDA)
Dimensions	Detailed information can be found in chapter "4. Dimensions" on page 8.
Surface quality	For clamp process connection: Ra < 0.8 µm
Measuring principle	Electromagnetic
Sensor element	Electrodes

EL		
• Flow rate: 0.475000 l/min		
Flow velocity: 0.210 m/s		
 Teach-In: ±0.5 % of the measured value^{1.)} at Teach-In flow rate value 		
• Standard K-factor: ±3.5% of the measured value ^{1.)}		
±0.5 % of full scale ¹⁾		
$\pm 0.25\%$ of the measured value ^{1.)}		
±1% of range		

Bürkert S020 Insertion fitting with G 2" sensor connection.

with Bürkert S020 Insertion fitting with clamp sensor connection.

For flowmeter with G 2" process connection: DN 06...DN 400



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For flowmeter with G 2" process connection: Any pipe from DN 06...DN 400 which is fitted with

For flowmeter with clamp process connection: Any pipe from DN 32...DN 100 which is fitted

For the selection of the nominal diameter of the Insertion fittings, see data sheet Type S020 .



Electrical data	
Operating voltage	1836 V DC ± 0.5 %, filtered and regulated (3 wires)
Power source (not supplied)	Limited power source according to UL/EN 60950-1 standards or limited energy circuit accordin to UL/EN 61010-1 §9.4
DC reverse polarity protection	Yes
Current consumption	≤220 mA (at 18 V DC)
Outputs	Current:
	- 420 mA
	 Sink or source (by wiring)
	- 100 ms refresh time
	 Max. loop impedance: 1100 Ω at 36 V DC; 330 Ω at 18 V DC
	• Frequency:
	- 0240 Hz
	 Duty cycle (pulse duration/period) = 50 %±1 %
	– 100 mA max.
	 Protected against short-circuits and polarity reversals
	Relay:
	 Normally open or normally closed (depending on wiring)
	 Non UL recognized device: 250 V AC/3 A or 40 V DC/2 A (resistive load)
	 UL recognized device: 30 V AC/42 V_{peak}/2 A or 60 V DC/1 A
Fault signal	Full scale exceeding: 22 mA and 256 Hz
<u> </u>	Fault signalling: 22 mA and 0 Hz
Voltage supply cable	Shielded
J ,	• External diameter (cable): 612 mm (1 cable per cable gland) or 45 mm when using a mu ti-way seal (2 cables per cable gland)
	Cross section of wires: 0.51.5 mm ²
Medium data	
Fluid temperature	 Version with flow sensor in PVDF: 0+80 °C (+32+176 °F) (depends on fitting)
	 Version with flow sensor in stainless steel: -15+150 °C (+5+302 °F) (depends on fitting) Detailed information can be found in chapter "5.1. Pressure temperature diagram" on page 10 and in the data sheet of the fitting, see data sheet Type S020 ▶.
Fluid pressure	Version with flow sensor in PVDF: max. PN 10 (145.1 PSI)
	Version with flow sensor in stainless steel:
	- Max. PN 10 (145.1 PSI) (with plastic fitting)
	– Max. PN 16 (232.16 PSI) (with metal fitting)
	Detailed information can be found in chapter "5.1. Pressure temperature diagram" on page 10 and in the data sheet of the fitting, see data sheet Type S020 .
Conductivity	Min. 20 μS/cm
Viscosity	<1000 mPa.s
Process/Port connection & co	ommunication
Process connection	G 2" for use with Type S020 Insertion fitting
	Clamp for use with Type S020 Insertion fitting or any pipe equipped with our clamp sensor connection
	See data sheet Type S020 ▶ for more information.
Electrical connection	2 cable glands M20×1.5
User parameter	Saved in EEPROM
Approvals and certificates	
Standards	
Degree of protection ^{2.)} according to IEC/EN 60529	IP65 under the following conditions: device wired, cover screwed tight and cable glands mount and tightened or with blind plug if not used

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Directives					
CE directives	The applied standards, which verify conformity with the EU Directives, can be found on the EU Type Examination Certificate and/or the EU Declaration of conformity (if applicable).				
Pressure Equipment Directive	Complying with Article 4, Paragraph 1 of 2014/68/EU directive Detailed information on the pressure equipment directive can be found in chapter "2.2. Pressure Equipment Directive" on page 6.				
Certificate	FDA declaration of conformity (for stainless steel or PVDF sensor with FKM or EPDM seal)				
	 ECR1935/2004 declaration (only for stainless steel sensor with EPDM seal) 				
Certification	UL-Recognized for US and Canada				
Environment and installation					
Ambient temperature	• Operation: -10+60 °C (+14+140 °F)				
	• Storage: -20+60 °C (-4+140 °F)				
Relative air humidity	≤80%, without condensation				
Height above sea level	Max. 2000 m				
Operating conditions	Continuous				
Equipment mobility	Fixed				
Application range	Indoor and outdoor (protect the device against electromagnetic interference, ultraviolet rays and, when installed outdoors, against the effects of climatic conditions)				
Installation category	Category I according to UL/EN 61010-1				
Pollution degree	Degree 2 according to UL/EN 61010-1				

^{1.)} Under reference conditions i.e. measuring fluid = water, ambient and water temperature = 20 °C (68 °F), while maintaining the minimum inlet and outlet distances and the appropriate internal diameters of the pipes.

2. Approvals

2.1. Certification UL

Certificate	Description
c FU °us	UL-Recognized for USA and Canada Products are UL-certified products and comply also with the following standards:
· ·	• UL 61010-1
	• CAN/CSA-C22.2 No.61010-1

2.2. Pressure Equipment Directive

The device conforms to Article 4, Paragraph 1 of the Pressure Equipment Directive 2014/68/EU under the following conditions:

Device used on a pipe

Note:

- The data in the table is independent of the chemical compatibility of the material and the fluid.
- PS = maximum admissible pressure, DN = nominal diameter of the pipe

Conditions
DN ≤25
DN ≤32 or PS*DN ≤1000
DN ≤25 or PS*DN ≤2000
DN ≤200 or PS ≤10 or PS*DN ≤5000

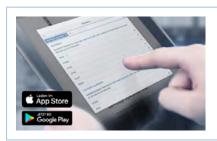


^{2.)} Not evaluated by UL



3. Materials

3.1. Chemical Resistance Chart - Bürkert resistApp

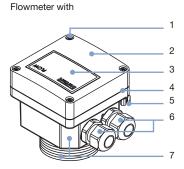


Bürkert resistApp - Chemical Resistance Chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

Start Chemical Resistance Check

3.2. Material specifications



- G 2" process connection and sensor holder in PVDF or



 G 2" process connection and sensor holder in stainless steel or



- Clamp process connection and with sensor holder in stainless steel



No.	Element	Material		
1	Screws	Stainless steel		
2	Cover	PC for version with flow sensor in PVDF		
		Black PPA, glass fibre reinforced for version with flow sensor in stainless steel		
3	Front panel foil	Polyester Polyester		
4	Seal	NBR		
5	Screw	Stainless steel		
6	Cable glands	PA with neoprene seal		
7	Housing	 PC, glass fibre reinforced for version with flow sensor in PVDF 		
		 Black PPA, glass fibre reinforced for version with flow sensor in stainless steel 		
8	Nut	PC for version with flow sensor in PVDF		
		PPA glass fibre reinforced for version with flow sensor in stainless steel		
9	Mounting ring (open)	Polysulphone, glass fibre reinforced		
10	Seals	FKM (approved FDA)		
		EPDM included, but not mounted (conform to FDA)		
11	Sensor holder	PVDF		
12	Earth ring	Stainless steel 1.4404/316L or		
		Alloy C22		
13	Senso <mark>r</mark> holder	Stainless steel 1.4404/316L		
14	Holder	Stainless steel 1.4404/316L		
15	Clamp	Stainless steel 1.4404/316L		
16	Sensor holder	Stainless steel 1.4404/316L		
17	Electrode holder	PEEK (conform to FDA)		
18	Electrodes	Stainless steel 1.4404/316L or		
(0)		Alloy C22		





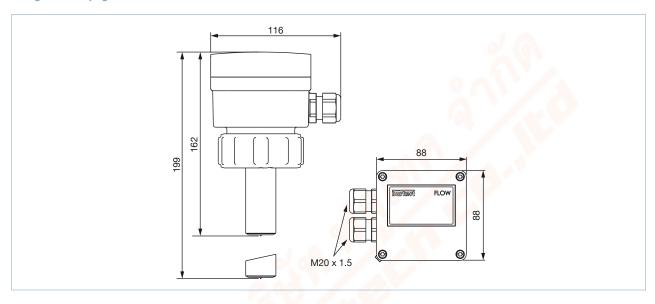
4. Dimensions

4.1. Insertion flowmeter with G 2" process connection

Note:

- Dimensions in mm
- The length of the sensor finger depends on the fitting used.

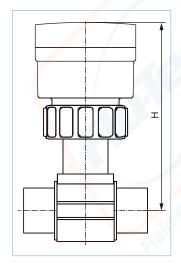
See data sheet Type S020 ▶ for more information or chapter "9.2. Combination of the flowmeter with available S020 Insertion fittings DN" on page 15.



4.2. Insertion flowmeter with G 2" process connection installed in a S020 fitting

Note:

Dimensions in mm



DN	Н					
	T-Fitting	Saddle	Plastic spigot	Metal spigot		
06	163	-	-	-		
08	163	-	_	_		
15	168	_	_	_		
20	166	-	-	-		
25	166	_	_	_		
32	169	-	-	-		
40	173	_	_	169		
50	179	204	_	174		
65	179	203	187	180		
80	_	207	193	185		
100	_	212	200	195		
110	_	208	-	-		
125	-	215	235	206		
150	_	225	242	217		
180	_	249	-	-		
200	-	261	263	238		
250	_	_	281	298		
300	-	_	293	317		
350	_	_	306	329		
400	_	_	321	-		

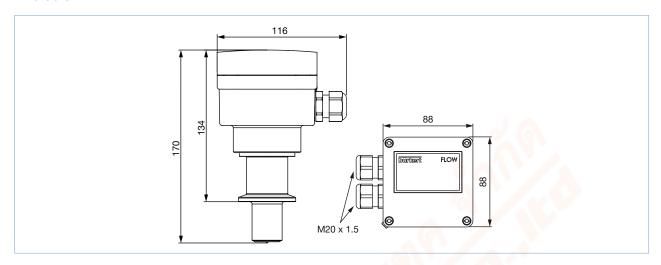




4.3. Insertion flowmeter with clamp process connection

Note:

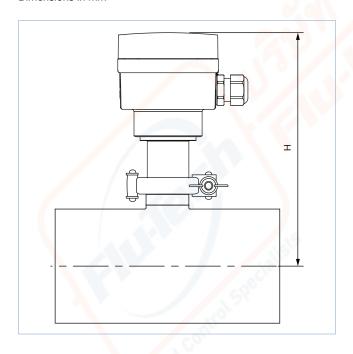
Dimensions in mm



4.4. Insertion flowmeter with clamp process connection installed in a S020 fitting

Note:

Dimensions in mm



DN	H
K/L	T-Fitting
32	181
40	186
50	191
65	199
80	205
100	211





5. Performance specifications

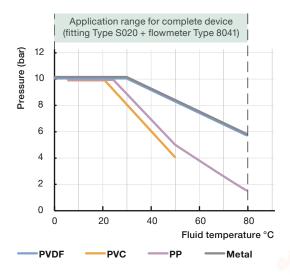
5.1. Pressure temperature diagram

Insertion flowmeter with a PVDF sensor

Note:

Please be aware of the fluid pressure/temperature dependence according to the respective fitting + flowmeter material as shown in the diagrams.

See data sheet Type S020 ▶.

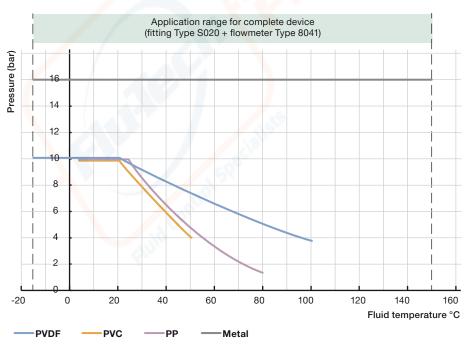


Insertion flowmeter with a stainless steel sensor

Note:

Please be aware of the fluid pressure/temperature dependence according to the respective fitting + flowmeter material as shown in the diagrams.

See data sheet Type S020 ▶.







Product installation

6.1. Installation notes

Note:

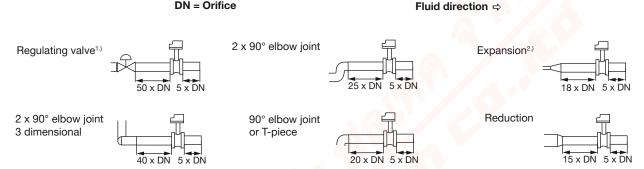
The flowmeter is not designed for gas and steam flow measurement.

Minimum straight upstream and downstream distances must be observed. According to the pipe's design, necessary distances can be bigger or use a flow conditioner to obtain the best accuracy.

Fore more information, please refer to EN ISO 5167-1.

EN ISO 5167-1 specifies the straight inlet and outlet distances that must be complied with when installing fittings in pipe lines in order to achieve calm flow conditions. The most important layouts that could lead to turbulence in the flow are shown below, together with the associated specified minimum inlet and outlet distances.

Make sure that the measuring conditions at the point of measurement are calm and problem-free.



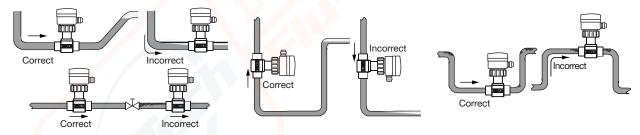
1.) If the valve cannot be mounted after the measuring device, the minimal distances have to be respected.
2.) If an expansion cannot be avoided, the minimal distances have to be respected.

DN = Orifice

Please note minimum flow velocity

The flowmeter can be installed into either horizontal or vertical pipes.

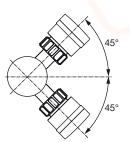
Important criteria for this are; ensure that the measurement pipe is fully filled and that the measurement pipe is free of bubbles.



Pressure and temperature ratings must be respected according to the selected fitting material. The suitable pipe size is selected using the diagram for selecting the nominal diameter of the fitting, see data sheet Type S020 ▶ for more information.

6.2. Mounting options

It is advisable to mount the flowmeter at a 45° angle to the horizontal centre of the pipe to avoid having deposits on the electrodes and false measurements due to air bubbles



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7. Product operation

7.1. Measuring principle

The E-shaped magnetic system inside the sensor induces a magnetic field into the fluid, which is perpendicular to the direction of flow. Two electrodes are in galvanic contact with the liquid.

Based on the Faraday law a voltage can be measured between these electrodes once a liquid (min. conductivity of 20 μ S/cm) flows along the pipe. This voltage is proportional to the flow velocity.

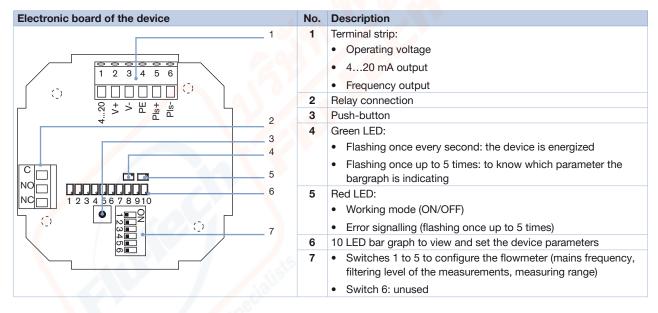
Using the K-factor for the individual pipe diameter the speed of flow is converted into volume per time.



7.2. Functional overview

Display on the electronic board (PCB)

The settings needed for operation are made directly on the printed circuit board by means of 5 switches, a push button, a green LED, a red LED and a bar graph.



The device can be calibrated by means of the K-factor (conversion coefficient), or via the Teach-In function.





Operating levels

The device has 2 operating levels:

- The Read level
- The Configuration level

Operating level	Functions
Read	Indication of
	the fluid velocity measured by the device.
	the values set for the relay function.
Configuration	Using as a flowmeter
	 Programming of the full scale Selection of a predefined measuring range: 02, 05 or 010 m/s Selection by Teach-In: with the actual max. flow velocity of the application
	- 420 mA current output
	- 0240 Hz frequency output
	 Relay output: switching mode either window or hysteresis, on low or high switching threshold
	- Relay Time delay before switching
	- Filter
	- Alarm:
	- For full scale exceeding with 22 mA and 256 Hz
	- For fault signalling with 22 mA and 0 Hz
	Using as an ON/OFF control
	 Flow detection with switching thresholds, defined as a percentage of max. flow rate.
	 Adjustment of the full scale of the device accordingly to the customer process full scale.







8. Product design and assembly

8.1. Product assembly

Note:

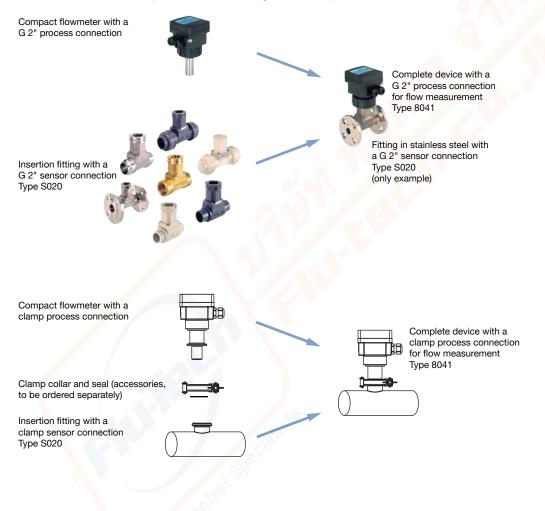
- The 8041 flowmeter can easily be installed into any Bürkert Insertion fitting system (S020) by just fixing the main nut.
- The S020 Insertion fitting ensures simple installation into pipes from DN 06...DN 400.

See data sheet Type S020 ▶ for more information.

The device is equipped with a PVDF or stainless steel measurement sensor which comprises two electrodes and a magnetic system and is available in long or short version (dependent on the size of the used fitting). The sensor holder is plugged-in to the housing, which contains containing the electronic module.

The connection of the device to the process is made depending on the version, either by a G 2" nut or a clamp.

The electrical connection is provided via two cable glands on a 6 pin terminal block.

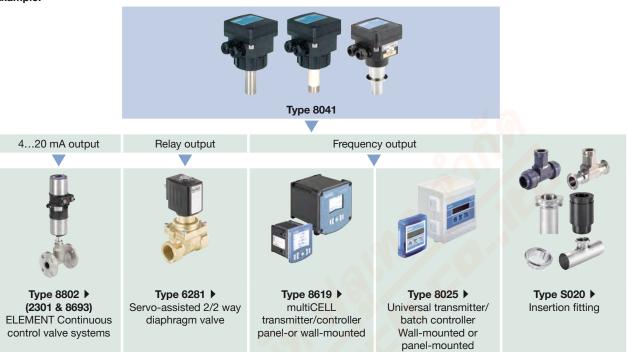






9. Networking and combination with other Bürkert products

9.1. Networking and combination of the flowmeter with other Bürkert products Example:



9.2. Combination of the flowmeter with available S020 Insertion fittings DN



1.) DN06 and DN08: S020 in stainless steel only and 8041 with stainless steel sensor recommended





9.3. Remote electronics Type 8025 which can be connected to the flowmeter

Description	Operating voltage	Output	Relays	Sensor version	Electrical connection	Article no.
Panel-mounted version						
"Universal", 2 totalizers	1830 V DC	420 mA, pulse 2	8041	Terminal strip	419538 🛱	
			2			419537 📜
"Batch", 2 totalizers, 1 flowrate		_				419536 🛱
Wall-mounted version						
"Universal", 2 totalizers	1830 V DC	420 mA, pulse	_	8041	3 cable glands	419541 📜
			2			419540 🛱
	115230 V DC		_			419544 📜
"Batch", 2 totalizers, 1 flowrate	1830 V DC	_	2		5 cable glands	433740 ֹ栗

10. Ordering information

10.1. Bürkert eShop - Easy ordering and quick delivery



Bürkert eShop - Easy ordering and fast delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

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10.2. Recommendation regarding product selection

Insertion flowmeter with G 2" process connection

A complete 8041 flowmeter consists of a 8041 flowmeter with G 2" process connection and a Bürkert S020 Insertion fitting with G 2" sensor connection .

See data sheet Type S020 ▶ for more information.

Two different components must be ordered in order to select a complete device. The following information is required:

- Article no. of the desired compact flowmeter with G 2" process connection Type 8041 (see chapter "Insertion flowmeter with G 2" process connection" on page 17)
- Article no. of the selected S020 Insertion fitting with G 2" sensor connection (see data sheet Type S020)

Insertion flowmeter with clamp process connection

A complete 8041 flowmeter consists of a 8041 flowmeter with clamp process connection and a Bürkert S020 Insertion fitting with clamp sensor connection .

See data sheet Type S020 ▶ for more information.

Four different components must be ordered in order to select a complete device. The following information is required:

- Article no. of the desired flowmeter with clamp process connection Type 8041(see chapter "Insertion flowmeter with clamp process connection" on page 17)
- Article no. of the selected S020 Insertion fitting with clamp sensor connection (see data sheet Type S020)
- Article no. of the selected fitting/flowmeter seal, in EPDM or FEP (see chapter "10.5. Ordering chart accessories" on page 18)
- Article no. of the clamp collar (see chapter "10.5. Ordering chart accessories" on page 18)

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10.3. Bürkert product filter



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10.4. Ordering chart

Insertion flowmeter with G 2" process connection

Note:

- All these following versions have
 - a FKM process seal
 - an 18...36 V DC operating voltage
- One kit 551775 (which contains an EPDM seal) and one relay connection kit 552812 are supplied with each flowmeter.

Output	Relay	Materials		Sensor	Certificates		UL	Electrical	Article no.
		Housing	Sensor / Earth ring / Electrode	version	FDA	ECR1935/ 2004 ^{1.)}	certification	connection	
420 mA, frequency	·	PC	PVDF / Stainless steel / Stainless steel	Short	Yes	Yes -	-	2 cable glands M20x1.5	558064 ≒
							UL- Recognized		570482 🖼
				Long			_		558065 ≒
							UL-Recognized		570483 🖼
			PVDF / Alloy C22 / Alloy C22	Short	-		_		560751 ≒
				Long					560752 ≒
		PPA	Stainless steel / – / Stainless steel	Short	Yes	Yes			552779
							UL-Recognized		561606 ≒
				Long			_		552780 🖼
							UL-Recognized		561607 ≒

^{1.)} Only if the FKM seal mounted as standard at factory is replaced with the EPDM seal included in the delivery.

Insertion flowmeter with clamp process connection

Note:

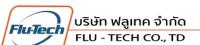
- All these following versions have an 18...36 V DC operating voltage.
- One Kit 565384 and one relay connection kit 552812 are supplied with each flowmeter.

Output	Relay	Materials		Fitting/	Certificates		UL	Electrical	Article no.
		Housing	Sensor / electrode	flowmeter seals ^{1.)}	FDA	ECR1935/ 2004 ^{2.)}	certification	connection	
420 mA, frequency	1	PC	Stainless steel / Stainless steel	EPDM or FEP	Yes	_	_	2 cable glands M20 x 1.5	564688 ≒

^{1.)} Has to be ordered separately.

Remote electronics Type 8025 which can be connected to the flowmeter

For the article no. selection of a remote electronic Type 8025 which can be connected to the flowmeter, see chapter "9.3. Remote electronics Type 8025 which can be connected to the flowmeter" on page 16.



^{2.)} Only if mounted with EPDM seal



10.5. Ordering chart accessories

Description	Article no.				
For flowmeter with G 2" or clamp process connection					
Set with 2 cable glands $M20 \times 1.5 + 2$ neoprene flat seals for cable gland or plug + 2 screw plugs $M20 \times 1.5 + 2$ multi-way seals 2×6 mm	449755 ≒				
Set with 2 reductions M20 \times 1.5 /NPT $\frac{1}{2}$ " + 2 neoprene flat seals for cable gland or plug + 2 screw plugs M20 \times 1.5	551782 ≒				
Relay connection kit with 1 screw terminal strip + 1 protection cap + 1 cable tie + 1 mounting instruction sheet	552812 ≒				
3 points calibration certificate (device combined with a S020 fitting, only for DN ≤200)	550676 🖼				
FDA declaration of conformity (for stainless steel or PVDF sensor with FKM or EPDM seal)	803724 🖼				
For flowmeter with G 2" process connection					
Set with 1 stopper for unused cable gland M20×1.5 + 1 multiway seal 2×6 mm for cable gland + 1 green FKM seal for the sensor + 1 mounting instruction sheet	558102 ≒				
Mounting ring (open) for S020 fitting	619205 🖼				
PC nut for S020 fitting	619204 🛱				
PPA nut for S020 fitting	440229 ≒				
Set with 1 green FKM and 1 black EPDM seal	552111 ≒				
For flowmeter with clamp process connection					
Set with 1 stopper for unused cable gland M20×1.5 + 1 multiway seal 2×6 mm for cable gland	565384 ≒				
1 EPDM fitting/flowmeter seal	730837 🖼				
1 FEP fitting/flowmeter seal	730839 🖼				
Clamp collar	731164 😕				



